

"MZ 7/9" SERIES

PARTS LIST

(VERSION: 1.2)

Aug.2008

RISO KAGAKU CORPORATION

MACHINE MODELS

Refer to the chart below for the "Remark" column in this parts list.

The "REF" alphabets in the chart below is marked in the "Remark" column within the parts list where applicable.

MZ 7 Series

Area & Voltage	Model Name	Dpi	REF
America(100-240 Volts)	MZ790	300x600	U
Europe(100-240 Volts)	MZ770	300x600	E
Asia(100-240 Volts)	MZ770	300x600	A
China(240Volts)	MV7690	300x600	C

MZ 9 Series

Area & Voltage	Model Name	Dpi	REF
America(100-240 Volts)	MZ990	600x600	U
Europe/Asia(100-240 Volts)	MZ970	600x600	E/A

Fig1. MAIN BODY

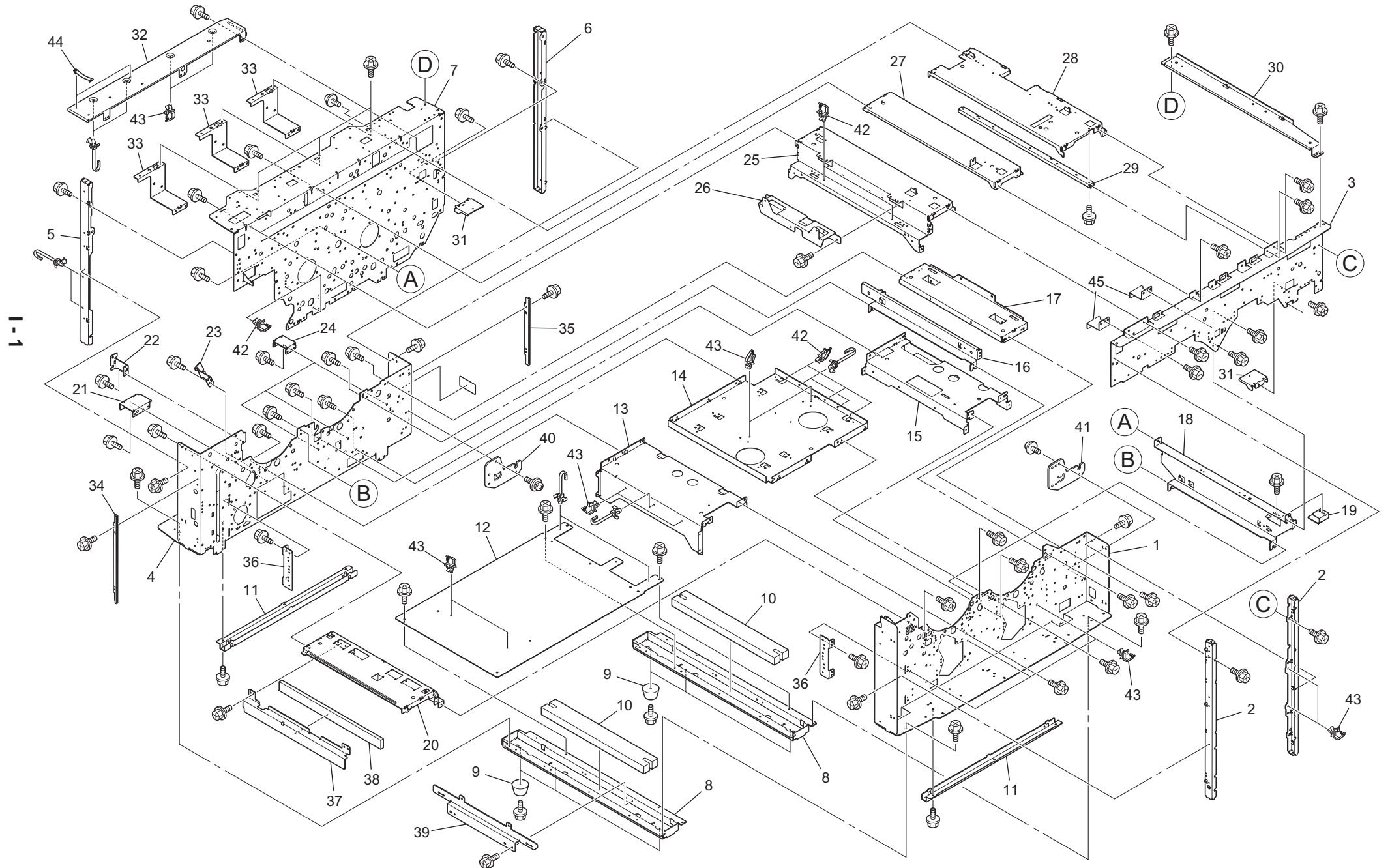


Fig 1.Main Body

No.	Part No.	Part Name	Q'ty	Remark
1	024-10001-007	Side Frame;FL	1	
2	024-10021-202	Channel;F	2	
3	024-10003-301	Side Frame;FU	1	
4	024-10002-100	Side Frame;RL	1	
5	024-10018-007	Channel;RL	1	
6	024-10022-101	Channel;R	1	
7	024-10004-200	Side Frame;RU	1	
8	024-10006-009	Bottom Stay	2	
9	660-01015-002	Rubber Foot	6	
10	024-10019-003	Sound Absorber (Bottom)	2	
11	024-10023-000	Support Plate;Handle	2	
12	024-10017-105	Bottom Plate	1	
13	024-10014-109	Stay;Drum L	1	
14	024-10016-004	Stay;Bottom	1	
15	024-10015-008	Stay;Drum R	1	
16	024-10024-007	Stay;M-Removal L	1	
17	024-10011-002	Stay;M-Removal R	1	
18	024-10009-105	Rail Stay	1	
19	024-10030-007	Guide Plate;Drum	1	
20	024-10007-102	PF Stay	1	
21	024-10026-000	Link Support Plate B	1	
22	024-10033-006	Link Support Plate D	1	
23	024-10028-002	Link Support Plate C	1	
24	024-10020-001	Link Support Plate A	3	
25	024-10010-006	Stay;Scanner L	1	
26	024-34019-004	Bracket;Cover Left	1	
27	024-10012-106	Stay;Scanner C	1	
28	024-10013-005	Stay;Scanner R	1	
29	024-10032-000	Reinforce Stay;Scanner	1	
30	024-10027-006	Bracket;Cover	1	
31	024-10008-001	Fixing Plate;M-Removal	2	
32	024-10025-003	Guide Plate;Wire Harness	1	
33	024-10005-100	Reinforce Plate;Scanner	3	
34	024-34030-008	Spacer;Cover Rear L	1	

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Fig2. 1st PAPER FEED

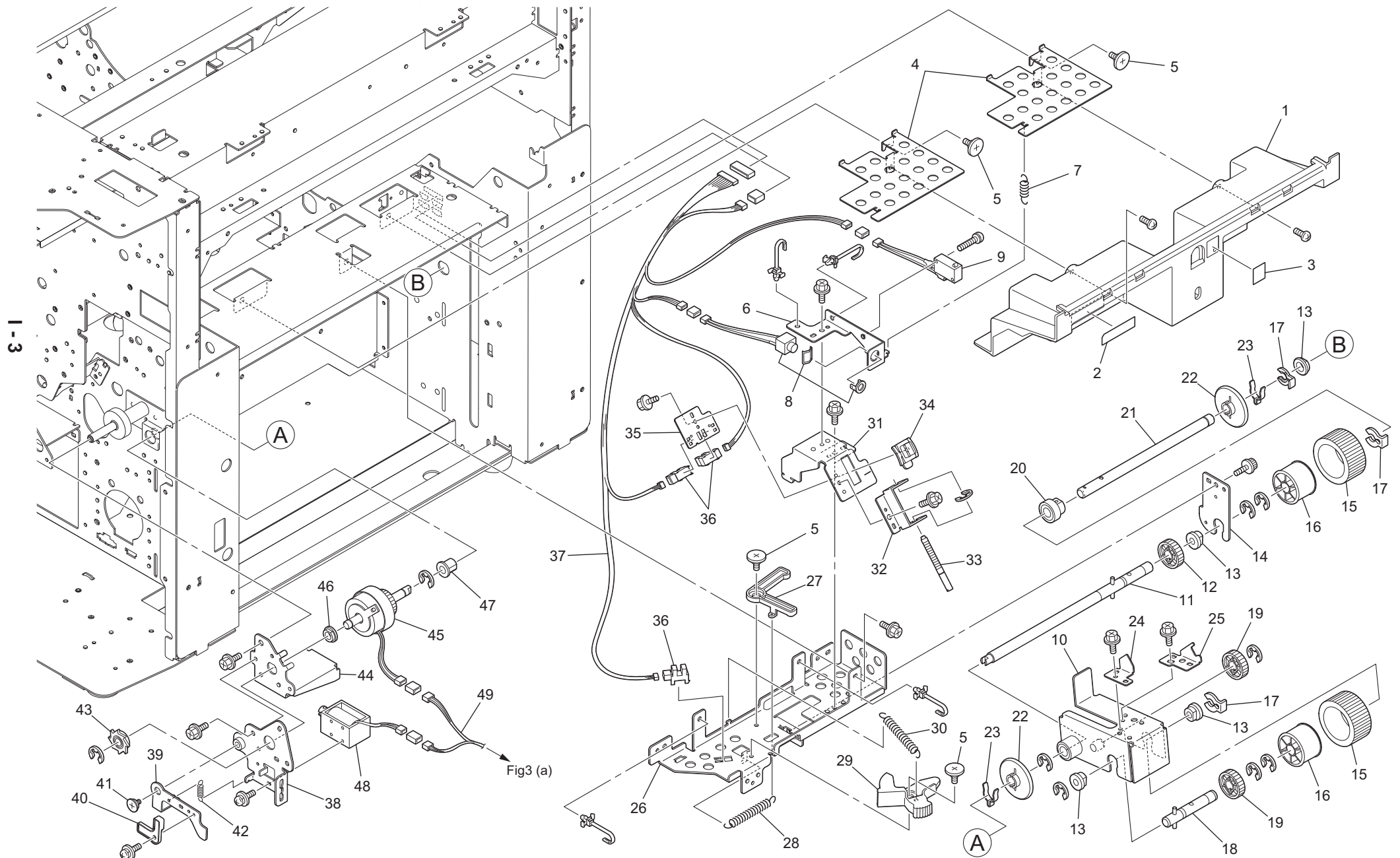


Fig 2. 1st Paper Feed

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1	023-12316-105	Cover; P-Feed	1		34	030-14347-002	Base; Upper Limit ADJ. Screw	1	
2	550-21173-001	Seal; P.-Feed Pressure; Pic	1		35	023-12325-007	Bracket;Upper Limit Sensor	1	
3	550-20059-108	Seal;P.-F.-T.Down	1		36	444-30008-002	Sensor; LG-248NI1	3	
4	023-12319-007	Upper Guard	2		37	024-12604-000	Wire Harness;PFU Sensor	1	
5	635-17824-005	Stepped Screw;F8X2.3;M4X4.4	4		38	024-15168-007	PF ONE-WAY Core Base Assy	1	
6	023-12315-001	E Switch Plate	1		39	024-15171-008	Base;ONE-WAY Hook	1	
7	023-12344-001	Spring; Elevator Safety SW; Upper	1		40	024-15187-001	ONE-WAY Hook	1	
8	021-51029-003	Push Button SW ASS'Y	1		41	635-17814-000	Stepped Screw; 8X1.7;M4X4.3	1	
9	444-05001-001	V-5F930DN	1		42	024-15172-004	Spring;ONE-WAY Hook	1	
10	023-12333-204	FRAME BRACKET; PICK-UP	1		43	024-15173-000	PF ONE-WAY Core Assy	1	
11	023-12329-002	Shaft; Pick-Up Roller	1		44	024-15083-109	Catch;PU Clutch	1	
12	612-10021-107	GEAR;M0.8X33X7.4	1		45	490-51018-000	MC-10-25	1	
13	607-16001-000	METAL;F10X15/14X6;18X2	4		46	607-15000-000	Metal; F8X13/12X5;16X2	1	
14	023-12328-103	Support; Pick-UP Roller Shaft	1		47	607-15001-503	Metal; F8X12/10.8X14; 16X2	1	
	021-14301-046	Pick-Up Roller 15-16)	2	RZT-052	48	490-50006-009	Solenoid; TDS-10A-1056	1	
15	035-14303-001	*Rubber Roller;Pick UP	2		49	024-12609-002	Wire Harness;PF Motor	1	
16	021-14302-000	*Core:Pick-up Roller	2	RZT-052					
17	019-11812-106	Lock Ring	3						
18	023-12330-000	Scraper Shaft; Pickup	1						
19	612-11300-000	GEAR;M0.8X34X8.5	2						
20	023-12338-001	Joint Shaft Assy	1						
21	023-12337-005	Shaft; PU Extension	1						
22	011-11522-002	Paper Guide Roller	2						
23	000-06123-007	Stopper; Paper Guide Roller	2						
24	023-12334-006	Actuator; Upper Limit; STD; P.-F.-T	1						
25	023-12308-005	Actuator; Upper Limit CARD; P.-F.-T	1						
26	023-12310-000	Stay; Paper Feed	1						
27	020-11813-006	Arm;P.-F.Pressure Adj.	1						
28	020-11811-100	Spring B;P.-F.Pressure Adj	1						
29	023-12312-100	P.-F.Pressure Adj.Lever	1						
30	023-12313-009	Spring; PF Pressure Adj. Lever	1						
31	023-12314-005	Bracket A; Upper Limit Sensor	1						
32	030-14342-108	Support Plate B; Upper Limit	1						
33	030-14346-006	Upper Limit ADJ. Screw	1						

Fig3. Elevator

1-5

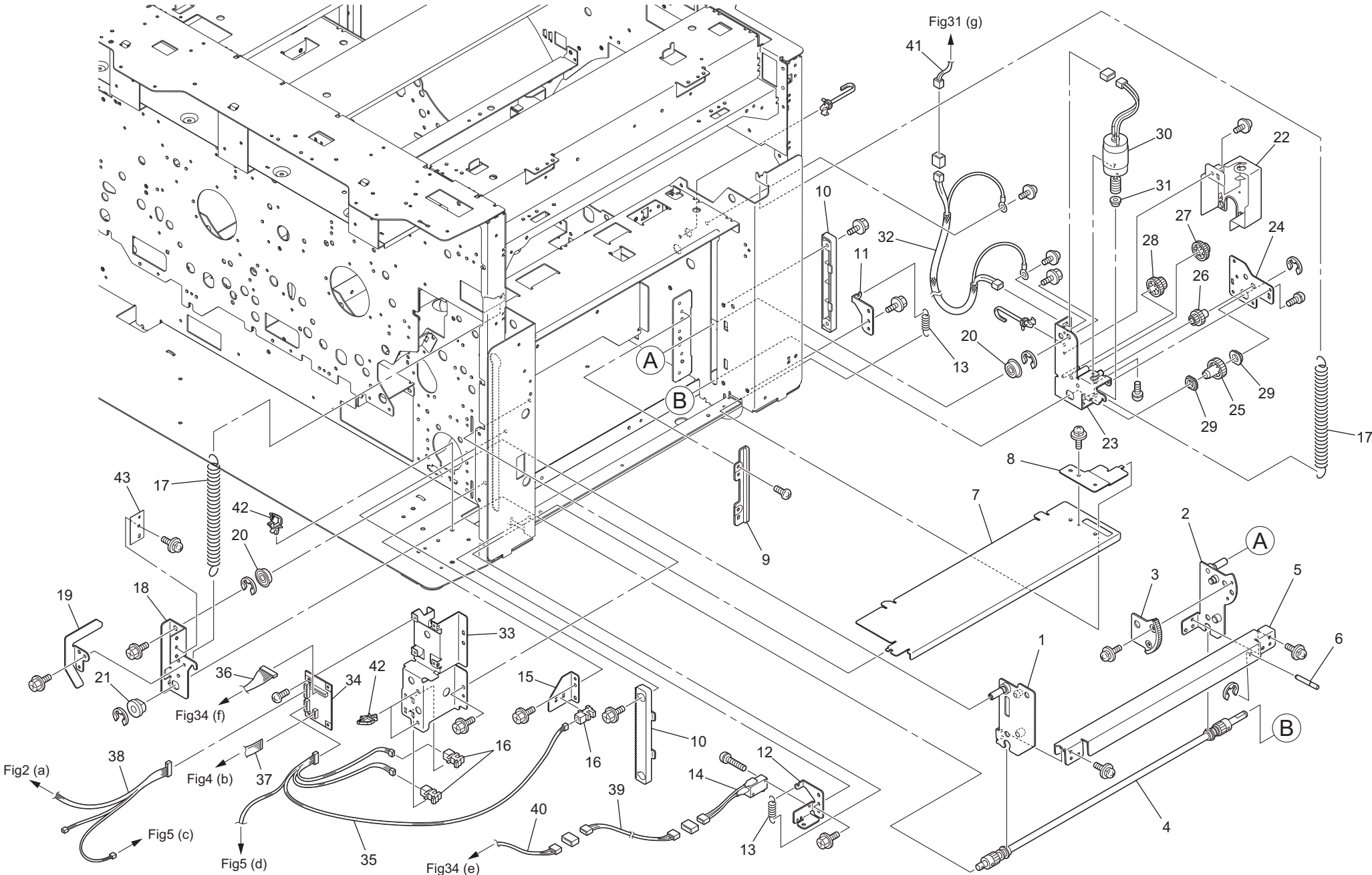


Fig 3. Elevator Area

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1	024-12207-001	Plate;Elevator R	1		34	024-12601-001	PFR-PCB	1	
2	024-12201-003	Plate;Elevator F	1		35	024-12605-007	Wire Harness; PFL Sensor	1	
3	024-12206-005	Absorber Gear	1		36	024-53010-107	Wire Harness; Rear Upper	1	
4	023-75159-050	Elevator Shaft Ass'y	1		37	024-12607-107	Wire Harness; PF Tray	1	
5	024-12210-002	Reinforce Elevator	1		38	024-12609-002	Wire Harness; PF Motor	1	
6	024-12211-009	Guide Shaft	1		39	024-53028-006	Wire Harness; PF Safety SW	1	
7	023-12205-001	Lower Limit Frame; P.-F.	1		40	024-53011-103	Wire Harness; Rear Lower A	1	
8	023-12206-008	Support; Lower Limit Frame; P.-F.	1		41	024-53035-100	Wire Harness; Front Upper	1	
9	024-12213-001	Elevator Guide	1		42	665-02044-002	Wire Saddle;LWS-0711	3	
10	023-12201-006	Elevator Rack; P.-F.	2		43	024-12216-000	Detection Plate ; Paper Volume	1	
11	023-12251-003	Bracket F; Spring; Lower Safety SW	1						
12	023-12252-000	Bracket R; Spring; Lower Safety SW	1						
13	023-12237-000	Spring; Elevator Safety SW; Lower	2						
14	444-05001-001	V-5F930DN	1						
15	023-12233-102	Bracket; Lower Limit Sensor	1						
16	444-30008-002	LG-248NL1	3						
17	023-12202-002	Spring; Elevator	2						
18	024-12215-101	E Spring Hook R	1						
19	024-12214-008	FFC GUIDE	1						
20	600-50057-006	Bearing;Flaw678 ZZA	2						
21	607-15000-000	Metal ; F8X13/12X5;16X2	1						
	023-75078-050	Elevator Motor Assy (22-32)	1						
22	023-12247-006	*Cover ; Elevator Motor	1						
23	023-12234-001	*Motor Chassis; Elevator Motor	1						
24	023-12223-000	*Gear Cover; Elevator Motor	1						
25	612-10009-107	*Gear; M1X24	1						
26	612-80011-001	*Gear; M0.8X23+M0.8X14	1						
27	612-80012-008	*Gear; M0.8X30+M0.8X14	1						
28	612-80013-004	*Gear; M0.8X29+M1X14	1						
29	023-12244-107	*Elevator Motor Collar	2						
30	023-74001-054	*Motor Assy (CWRS-445PA)	1						
31	030-19205-001	*Support; Clamp Worm	1						
32	023-12602-108	Wire Harness; Elevator Motor	1						
33	024-12209-101	Bracket; PFR-PCB	1						

Fig4. PAPER FEED TRAY

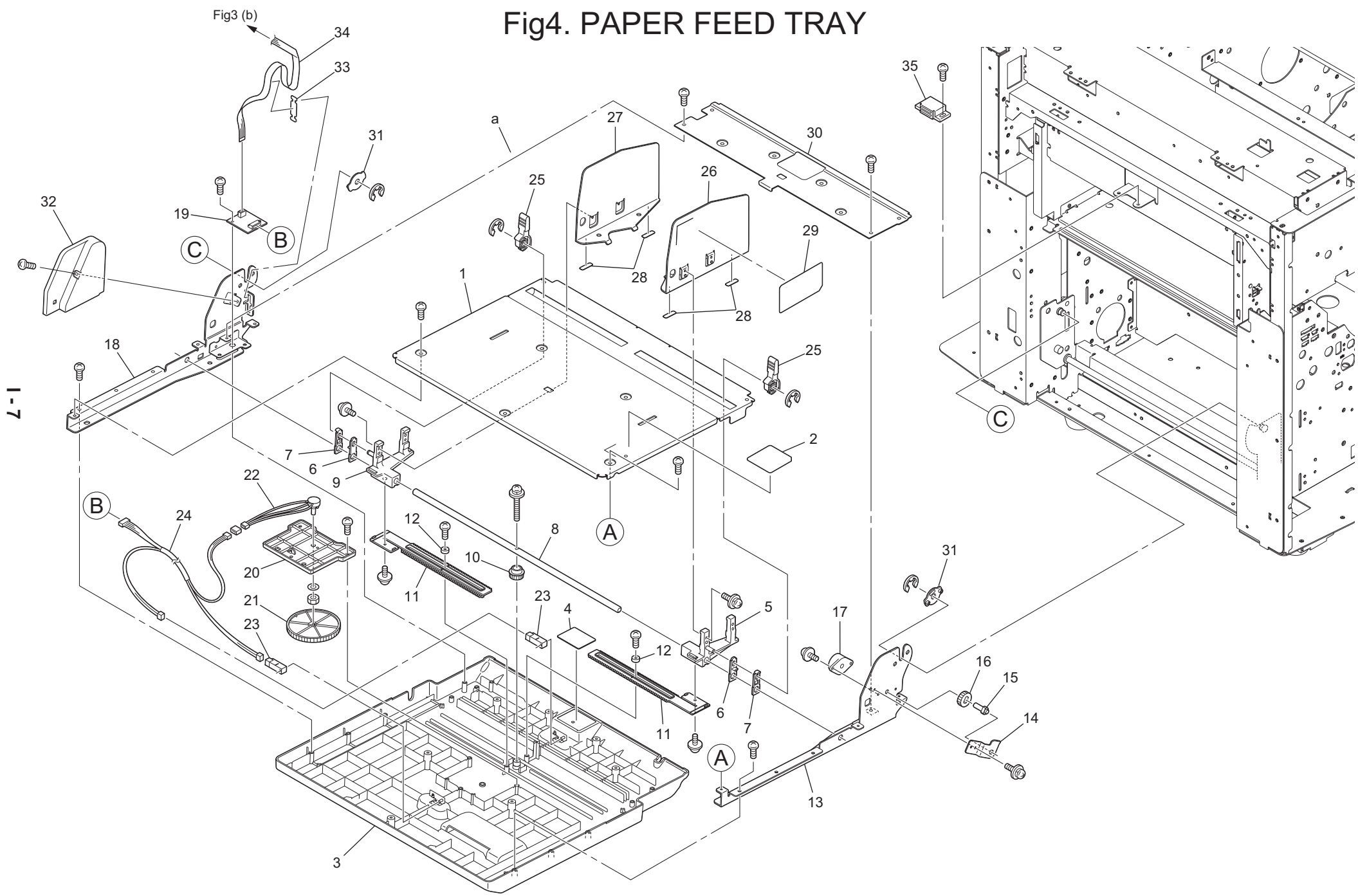


Fig 4. Paper Feed Tray

No.	Part No.	Part Name	Q'ty	Remark
	024-75089-050	PF Tray Assy (1-30)	1	
1	024-12102-102	*PFT Table L	1	
2	024-12122-006	*Seal;PFT Close	1	
3	024-12101-009	*Feed Tray Cover	1	
4	020-11520-009	*L.O. SHEET	1	
5	030-14126-006	*Slider F; Paper Guide	1	
6	030-14130-003	*Lock B; Paper Guide	2	
7	030-14129-005	*Lock A; Paper Guide	2	
8	024-12105-004	*Shaft;PF Tray	1	
9	030-14124-003	*Slider R; Paper Guide	1	
10	612-12103-003	*Gear; M1X16X3.2	1	
11	024-12110-008	*Slide Rack;P-F-T	2	
12	030-14133-002	*Collar; Slide Rack; P-F-T	2	
13	024-12112-000	*Frame; PF Tray F	1	
14	024-12111-004	*Cover; Hinge	1	
15	024-12109-000	*Shaft; Hinge	1	
16	612-10036-007	*Gear; M1X20X7	1	
17	610-10009-005	*One-Way Hinge; OWHF6-1NRS	1	
18	024-12113-007	*Frame; PF Tray R	1	
19	024-12602-008	*PF-TRAY-PCB	1	
20	024-12127-008	*Bracket; Potentiometer	1	
21	612-10039-006	*Gear;M1X72X6	1	
22	021-51032-209	*POTENTIOMETER ASS'Y	1	
23	444-33005-004	*Sensor; PS-117ND1	2	
24	024-12608-103	*Wire Harness PF Tray Inner	1	
25	024-12120-003	*Lever; Fence Lock	2	
26	024-12106-000	*Fence; Tray F	1	
27	024-12107-007	*Fence; Tray R	1	
28	024-12123-002	*Fence Sheet	4	
29	024-12121-000	*Seal; Fence Set	1	
30	024-12108-100	*PFT Table S	1	
31	024-12119-005	Fixed Plate;PFT	2	
32	024-12116-006	FFC Cover	1	
33	024-12125-005	FFC Holder	1	

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Fig5. DRIVE MECHANISM AREA(1)

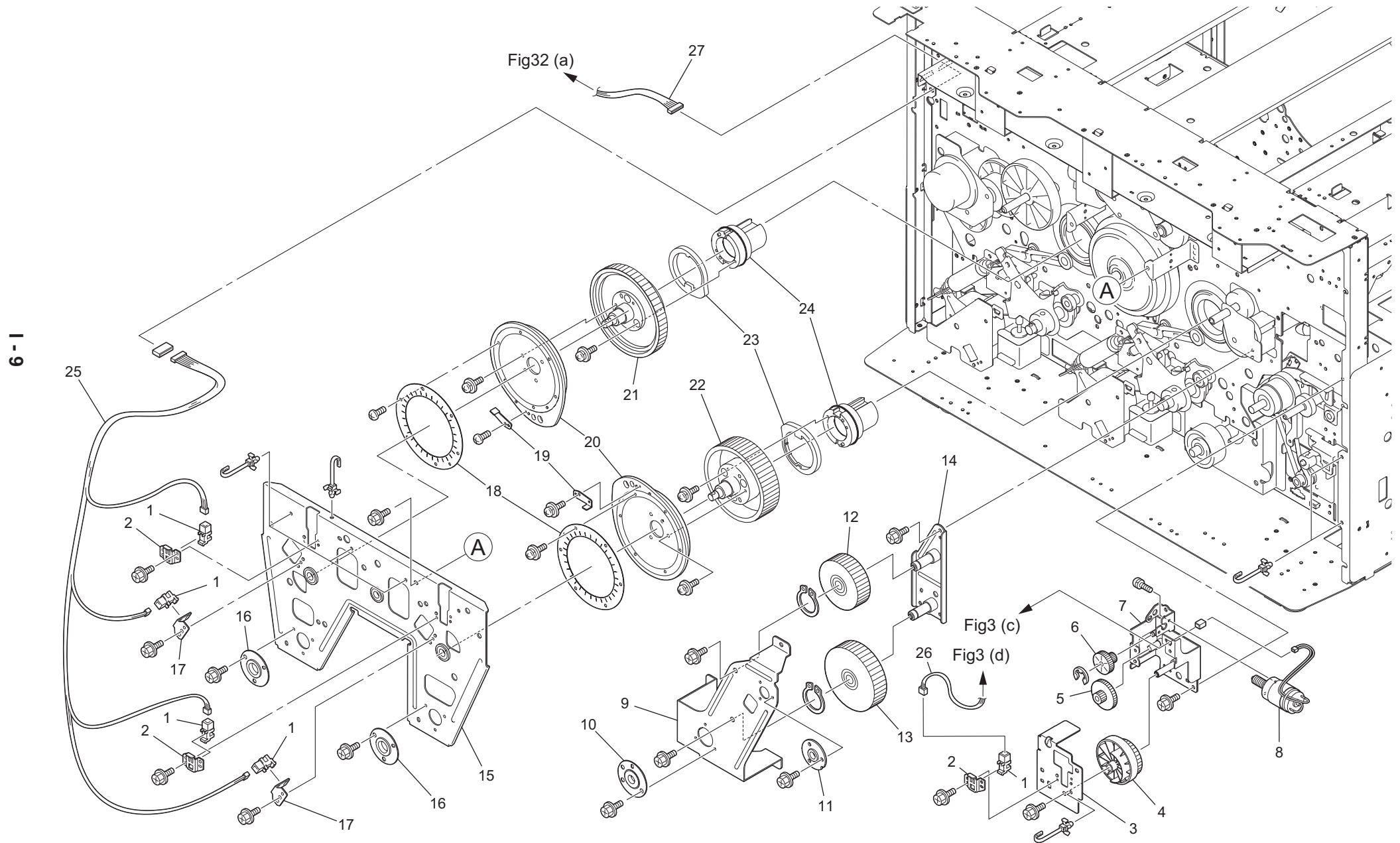


Fig 5. Drive Mechanism Area(1)

No.	Part No.	Part Name	Q'ty	Remark
	024-75069-059	Guide Roll Release Unit (1-8)	1	
1	444-30008-002	*Sensor; LG-248N11	5	
2	023-15150-003	*Bracket; B Position Sensor	3	
3	024-15181-003	*G Roll Release Cover	1	
4	024-15182-000	*G Roll Release Cam	1	
5	612-81401-008	*Gear; M0.8X17+M0.8X49	1	
6	612-81303-006	*Gear; M0.8X35+M0.8X15	1	
7	024-15176-000	*G Roller Release Base Assy	1	
8	023-74001-054	*Motor Assy (CWRS-445PA)	1	
9	024-16056-008	Cover;Main Drive T-Mission	1	
10	030-12235-100	Bracket;Main Motor Shaft	1	
11	024-15191-009	Plate;T-Roller Shaft Assy	1	
12	612-16018-000	Gear; M1X70X22	1	
13	612-16023-004	Gear; M1X90X22	1	
14	024-16053-009	Bracket;Main T-Mission	1	
15	024-15051-100	Main Cover Assy	1	
16	023-15012-000	Bracket; Pressure Shaft	2	
17	024-15190-002	Bracket; Drive Encoder	2	
18	024-15186-005	Drive Encoder	2	
19	024-15153-000	Detection Plate B	2	
20	024-15011-000	Pressure Cam;A3	2	A,E,C
20	024-16066-003	Pressure Cam;LD	2	U
21	024-16085-008	2nd Drum Drive Gear Assy	1	
22	024-16080-006	1st Drum Drive Gear Assy	1	
23	024-16067-000	Separation Cam	2	
24	024-15003-105	Joint Drive Assy	2	
25	024-53020-005	Wire Harness;RU Sensor J	1	
26	024-12605-007	Wire Harness; PFL Sensor	1	
27	024-53019-007	Wire Harness; Rear Sensor U	1	

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Fig6. DRIVE MECHANISM AREA (2)

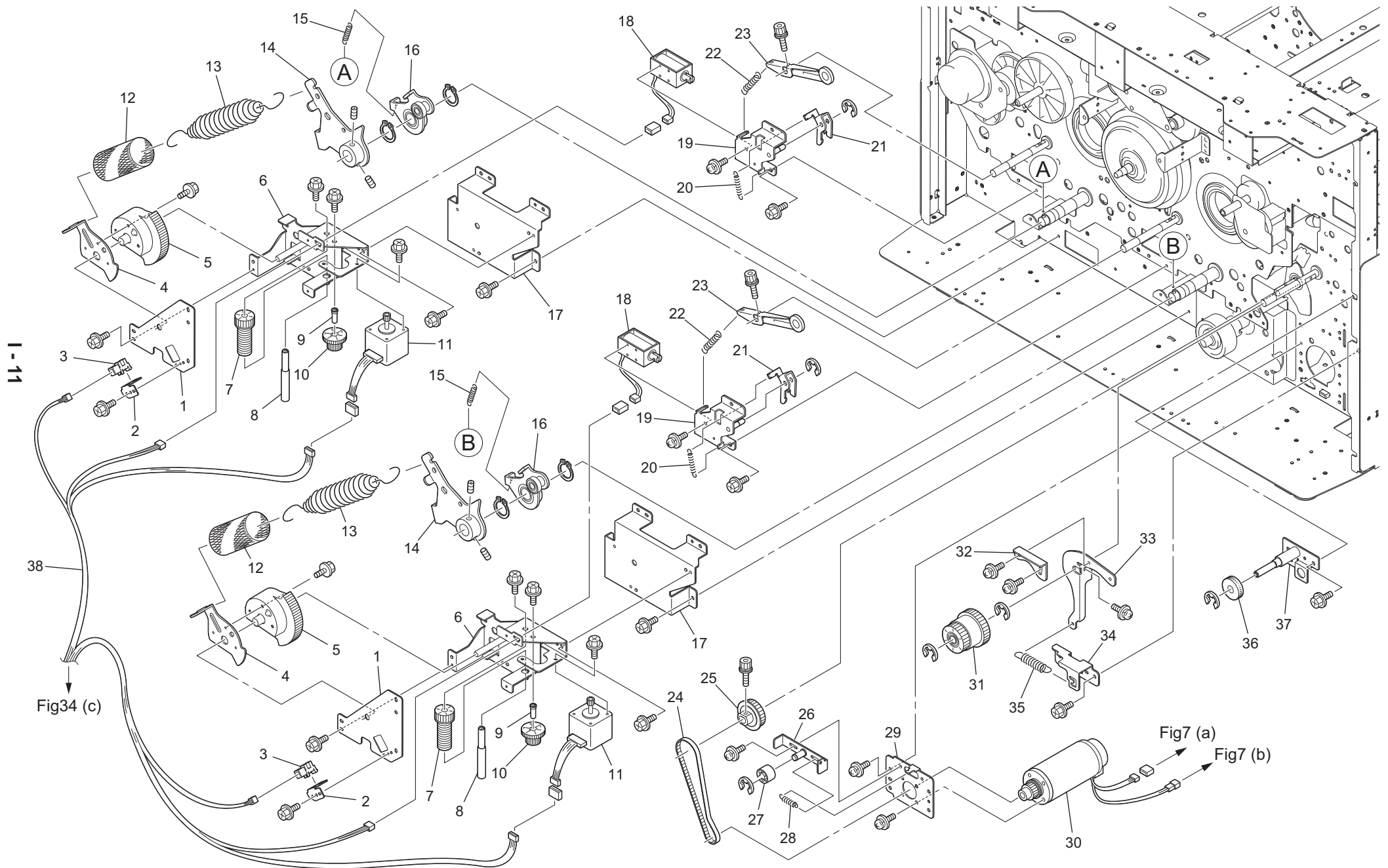


Fig 6. Drive Mechanism Area (2)

1-12	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
		024-75088-053	Pressure CTL Unit (1-11)	2		33	024-15183-006	G Roll Release Plate	1	
	1	024-15027-004	*Cover Plate; Pressure CTL	2		34	024-15148-006	Plate; G Spring Hook	1	
	2	024-15032-008	*Bracket; Pressure HP Sensor	2		35	023-15063-100	Spring; Guide Roller Release	1	
	3	444-30008-002	*Sensor; LG-248NI1	2		36	612-12208-107	Gear;M1X28X8	1	
	4	024-15033-004	*Pressure Detection Plate	2		37	024-15041-104	Bracket; PU Clutch	1	
	5	023-15031-004	*Pressure CTL Wheel	2		38	024-53012-100	Wire Harness; Rear Lower B	1	
	6	024-15023-009	*Pressure ADJ Base Plate Assy	2						
	7	023-15030-008	*Pressure CTL Worm	2						
	8	023-15029-000	*Shaft; Pressure CTL Worm	2						
	9	023-15025-004	*Shaft; Pressure CTL Gear	2						
	10	023-15028-003	*Pressure CTL Gear	2						
	11	490-31010-003	*Motor;KH42JM2B173	2						
	12	023-15019-004	Noise Reduction; Pressure Spring	2						
	13	024-15018-005	Pressure Spring; S25	2						
	14	024-15130-000	Pressure Lever Assy	2						
	15	024-15160-006	Spring; Pressure Lever	2						
	16	024-15014-107	Pressure Cam Follower Assy	2						
	17	024-15157-005	Frame;Pressure CTL	2						
	18	490-50009-008	Solenoid; TDS-10AL-38	2						
	19	024-15020-000	Pressure Solenoid Base Assy	2						
	20	030-12112-008	Spring; Pressure Solenoid	2						
	21	030-12114-000	Lever; Pressure Solenoid	2						
	22	024-15038-006	Spring; Separator	2						
	23	024-15090-008	Plate; Separator Lever	2						
	24	620-83001-009	Belt; 338-2GT-6	1						
	25	611-90017-000	Pulley; P60-2GT-9	1						
		024-75097-052	Second PF Motor Unit (26-30)	1						
	26	024-15143-004	*Second Idler Plate Assy	1						
	27	021-12031-009	*Idler A	1						
	28	024-15162-009	*Spring; Second Idler	1						
	29	024-15140-005	*Bracket; Second PF Motor	1						
	30	490-21023-000	*UGFMED-C9MRS	1						
	31	612-80022-003	Motor ; TD3357-240;SU	1	MZT-017					
	32	024-15195-004	G Roller Release Plate B	1						

Fig7. DRIVE MECHANISM AREA(3)

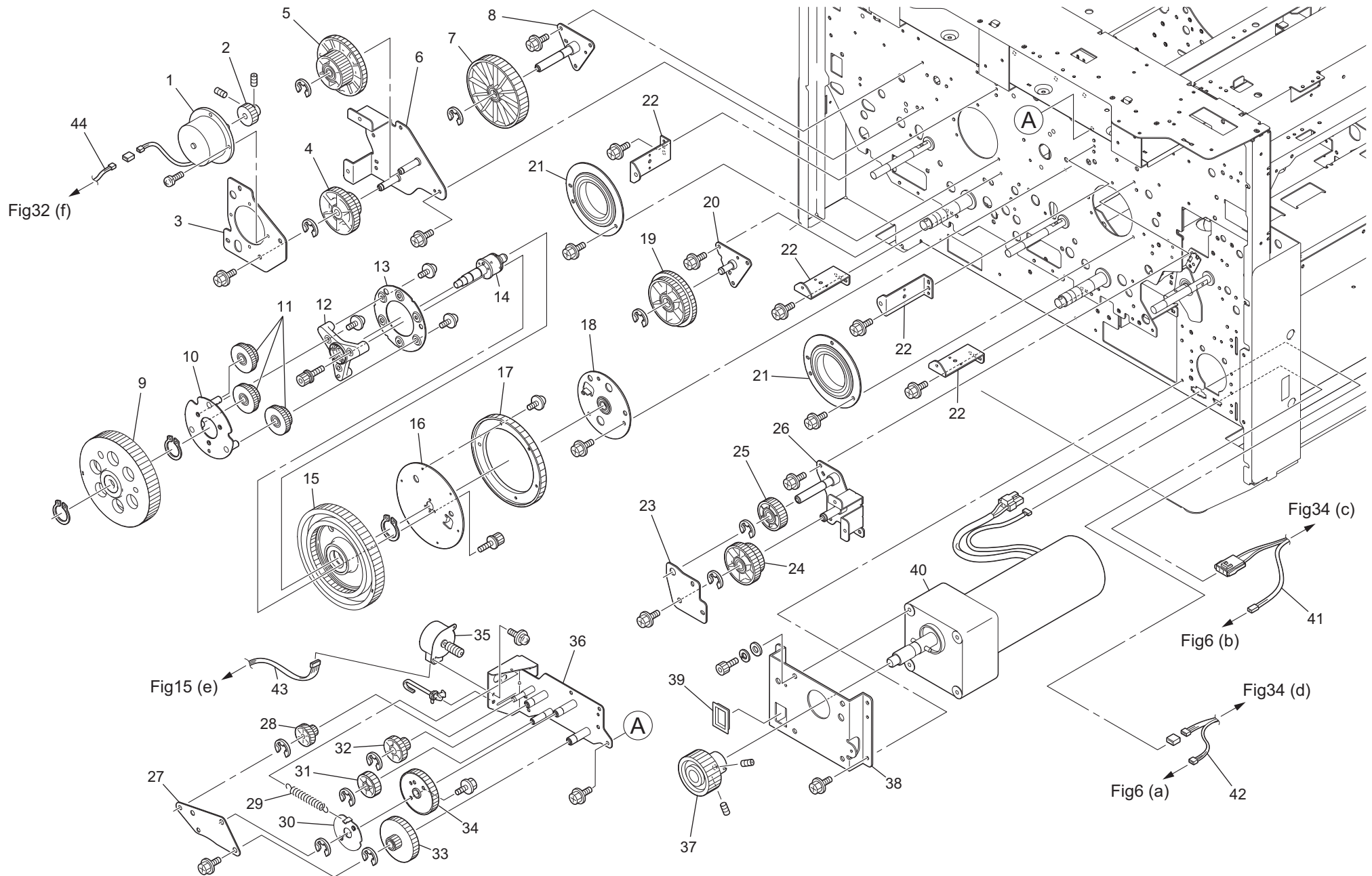


Fig 7. Drive Mechanism Area (3)

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	024-75090-058	Brake Unit (1-6)	1		32	612-10044-000	*Gear; M1X16+M0.8X42	1	
1	490-52000-008	*OPB10N	1		33	612-10045-006	*Gear; M1X60+M1X18	1	
2	612-16033-000	*Gear;M0.8X33X14	1		34	024-16065-104	*Gear; Position Control	1	
3	024-16261-000	*Cover;D-Brake	1		35	490-33016-009	*Motor; PM42L-048-ZVN5	1	
4	612-16034-006	*Gear;M0.8X76+M1X32	1		36	024-16028-101	*Positioning Hook Plate	1	
5	612-16031-007	*Gear;M1X80+M1X46	1			024-75085-054	Main Motor Assy (37-40)	1	
6	024-16264-000	*D-BASE BRAKE ASSY	1		37	612-16025-104	*Gear; M1X54X22	1	
7	612-16020-005	Gear; M1X94X15	1		38	024-15047-005	*Bracket; Main Motor	1	
8	024-16043-003	2nd PUMP JOINT SHAFT ASSY	1		39	665-04054-005	*Square Bushing; SB-2718	1	
	024-75095-050	Vertical Drive Unit (9-17)	1		40	490-22019-006	*TD3348G-300-10K12A	1	
9	024-16083-005	*Gear; Vertical Positioning OUT	1		41	024-53060-007	Wire Harness; Main Motor TD	1	A,C (MZT-017)
10	024-16020-003	*Carrier Assy	1		41	024-53061-003	Wire Harness; Main Motor TD EU	1	E,U (MZT-017)
11	612-16027-107	*Gear;M1X36+M1X24	3		42	024-53038-206	Wire Harness; Main FG	1	MZT-017
12	024-16039-006	*Stay; Planet Gear	1		43	024-53009-001	Wire Harness; RU Motor J	1	
13	024-16033-008	*Cover; Planet Gear	1		44	024-53021-001	Wire Harness; Rear Motor U	1	
14	024-16009-107	*Main Shaft Vertical	1						
15	024-16078-001	*Gear; Vertical Positioning IN	1						
16	024-16007-007	*Plate; Print Positioning ADJ (IN)	1						
17	612-16026-003	*Gear; M1X126X9	1						
18	024-16015-107	Plate; Vertical Drive Shaft	1						
19	612-16029-002	Gear;M1X74+M1X64	1						
20	024-16266-002	Mid-Feed Drive Base Assy	1						
21	023-15001-008	Bearing; Main Shaft	2						
22	024-15189-004	Stay; Main Cover	4						
23	024-16272-002	Cover; 1st Pump Drive	1						
24	612-16038-001	Gear;M1X54+M1X40	1						
25	612-16036-009	Gear; M1X40X12	1						
26	024-16270-000	1st Pump Drive Base Assy	1						
	024-75096-056	Print Position CTL Unit (27-36)	1						
27	024-16034-101	*Cover; Print Positioning	1						
28	612-81303-006	*Gear;M0.8X35+M0.8X15	1						
29	024-16042-007	*Spring; Positioning Control	1						
30	024-16041-108	*Plate; Position Control	1						
31	612-10046-002	*Gear; M1X32X10	1						

Fig8. ROLLER SYSTEM AREA

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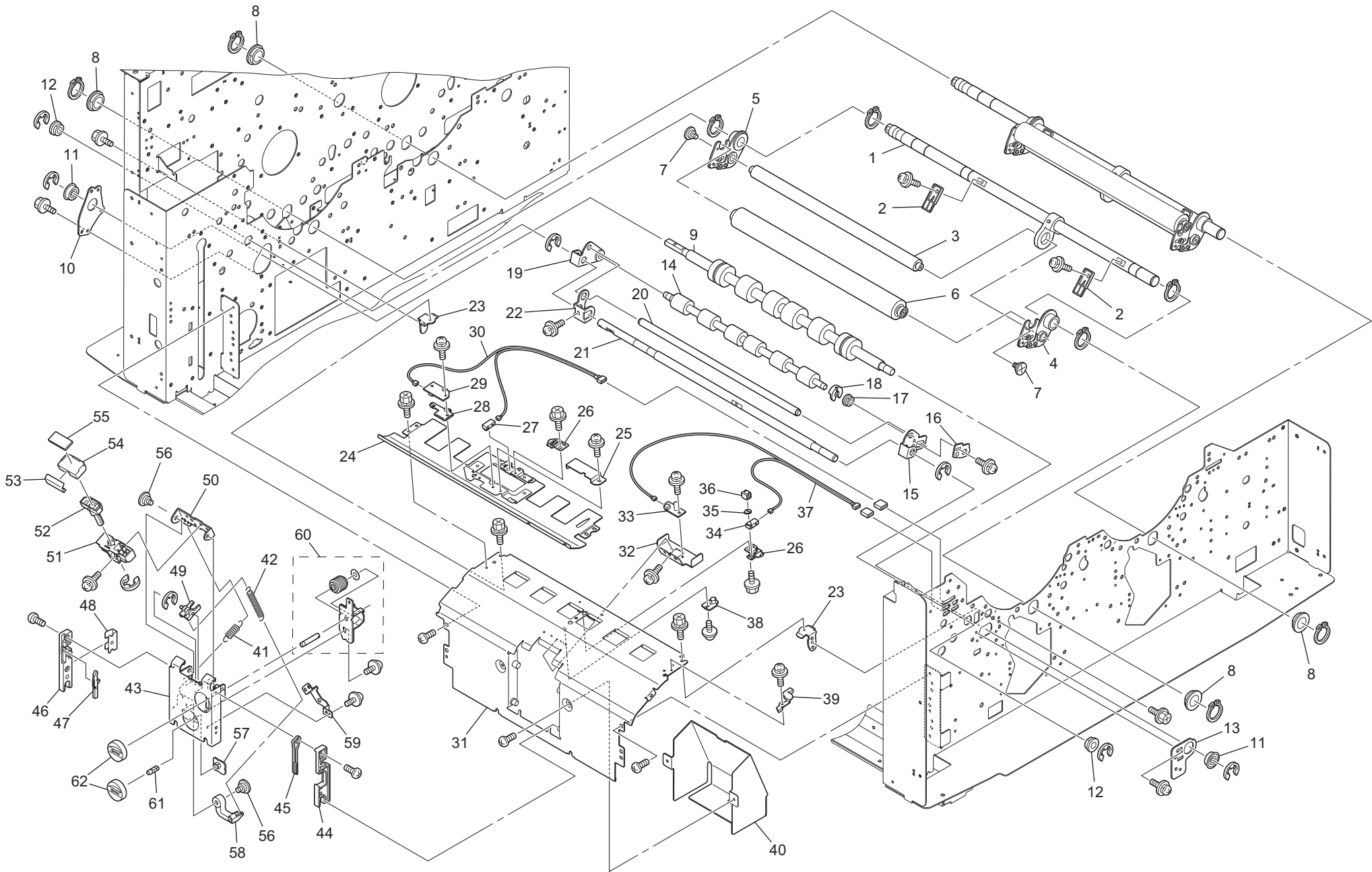


Fig 8. Roller System Area

1 - 16	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
		024-75078-058	Pressure Roller Unit A3 Assy (1-7)	2		34	444-32006-007	Sensor (Send); OF-11T-N23	1	
	1	024-19007-008	*Shaft;Pressure W	1		35	024-12527-006	PF Regist Sensor Slit	1	
	2	023-19012-004	*Stopper; Pressure Roller	2		36	024-12525-100	Cover; PF Regist Sensor	1	
	3	024-19004-009	*Shaft;Partial pressure	1		37	024-12613-000	Wire Harness; PF Feed L Sensor	1	
	4	023-75071-056	*Pressure Roller Support Front Assy	1		38	024-12528-100	Cover; Multiple Sensor L	1	
	5	023-75072-052	*Pressure Roller Support Rear Assy	1		39	024-12529-009	Cover; Wire Harness	1	
	6	024-75104-059	*Pressure Roller A3 (20)	1		40	023-12543-004	Back Cover; Stripper Unit	1	
	7	635-17613-004	*Stepped Screw;6X1.8;M3X4	2			024-75072-050	Stripper Unit (41-63)	1	
	8	607-10003-001	Metal;F16X22/19X6;26X2	4		41	023-12429-104	*Spring; Angle Adj.; Stripper	1	
	9	024-12506-106	Timing Roller	1		42	023-12403-008	*Spring Tension; Stripper	1	
	10	024-12520-001	Support Plate; T Roller	1		43	024-12401-002	*Base; Stripper Unit	1	
	11	601-10195-004	Bearing; DDLF-1910ZZR	2		44	023-12431-001	*Guide Block Front; Stripper Unit	1	
	12	607-16001-000	Metal;F10X15/14X6;18X2	2		45	023-12430-005	*Unfix Lever; Stripper Unit	1	
	13	023-12507-105	ADJ. Plate; Timing Roller	1		46	030-14521-002	*Fixed Block	1	
	14	024-12531-100	Guide Roller; MZ	1		47	023-12428-000	*Lock Lever; Stripper Unit	1	
	15	023-12515-000	Support F; Guide Roller	1		48	018-31614-001	*Ground Spring; Roller System	1	
	16	023-12545-007	ADJ. Plate; Guide Roller	1		49	023-12412-007	*ARM; Stripper Pressure	1	
	17	607-40001-003	Metal;F8X11/10X5.5;14X2	1		50	023-12402-109	*Bracket; Stripper Base	1	
	18	023-12519-006	Lock Plate; Guide Roller	1		51	023-12408-204	*Housing; Stripper RZ-L	1	
	19	023-12516-007	Support R; Guide Roller	1		52	023-12404-209	*Shaft; Stripper RZ-L	1	
	20	023-12513-008	Pressure Shaft; Guide Roller	1			019-91740-003	*Unit /Stripper Pad; 70 (53-55)	1	
	21	024-12507-005	Shaft; Guide Roller	1		53	019-11832-000	**Cover F; Stripper Pad	1	
	22	024-12530-007	Pressure Plate; Guide Roller	1		54	019-11831-100	**Base F; Stripper Pad	1	
	23	024-12521-008	Bracket; Guide Plate L	2		55	019-11833-006	**Stripper Pad;70	1	
	24	024-12503-000	Guide Plate Upper	1		56	635-17624-006	*Stepped Screw;6X2.2;M4X2.5	2	
	25	024-12519-003	Multiple Sensor Shield	1		57	024-12403-005	*Stripper Cam	1	
	26	024-12511-002	Fixing Plate; PF Regist Sensor	2		58	024-12405-008	*Stripper ADJ Arm	1	
	27	444-32007-003	Sensor (Rcv); OF-11R1-N23	1		59	024-12406-004	*Plate;Stripper Shaft Catch	1	
	28	024-12510-200	Cover; Multiple Sensor U	1		60	023-12409-200	*Worm Gear Box; Stripper Unit	1	
	29	444-42022-000	Sensor; KH0686-11	1		61	023-12404-209	*Shaft; Stripper RZ-L	1	
	30	024-12606-003	Wire Harness; PF Feed U Sensor	1		62	023-12405-000	*ADJ.Dial; Stripper	2	
	31	024-12501-104	Guide Plate Lower	1						
	32	024-12518-007	Bracket; Multiple Sensor	1						
	33	444-42021-004	Sensor ; KH0686-10	1						

* No.6 : 024-75080-052 has corrected to 024-75104-059. Also part name has revised as well.

Fig9. DRUM (1)

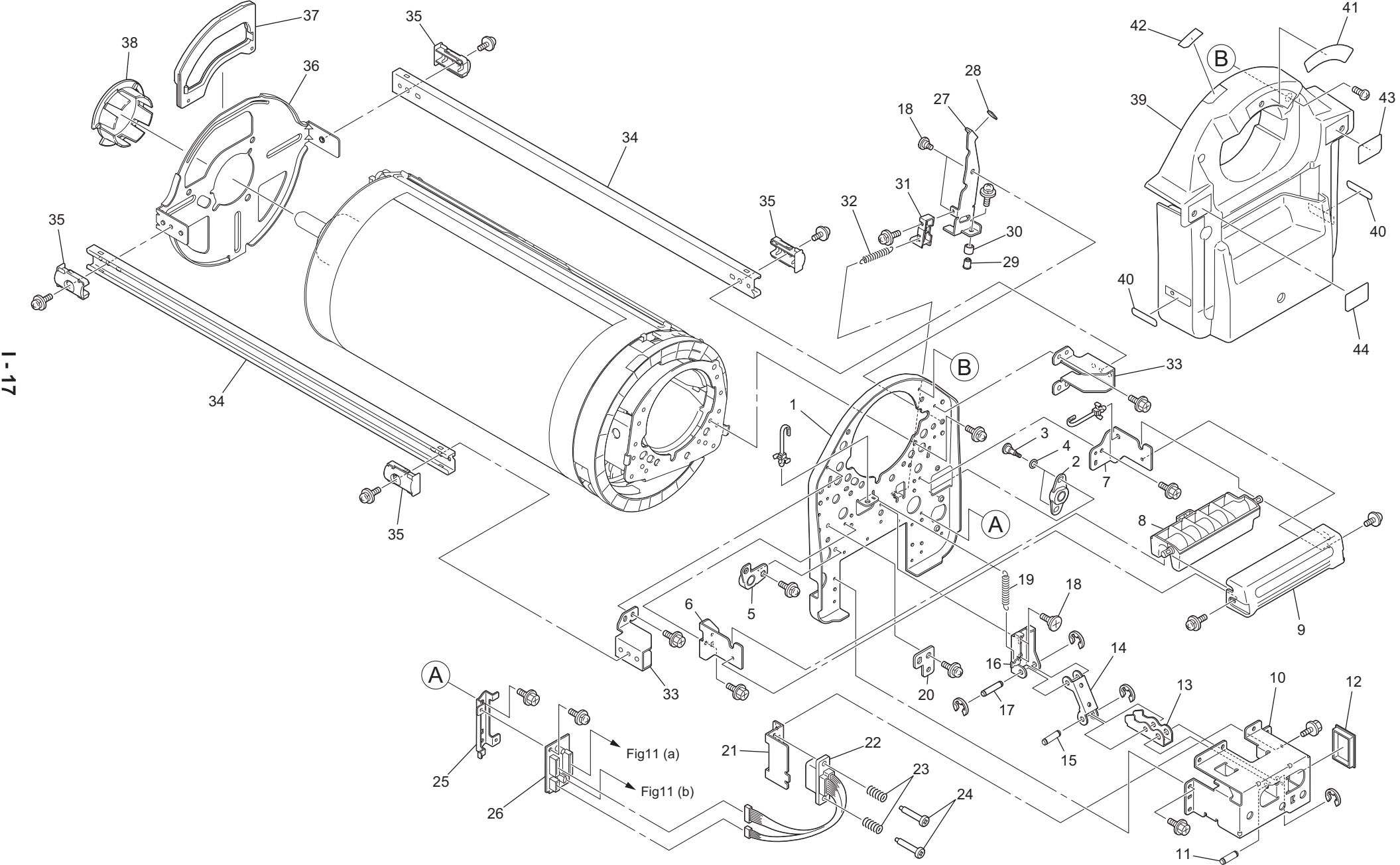
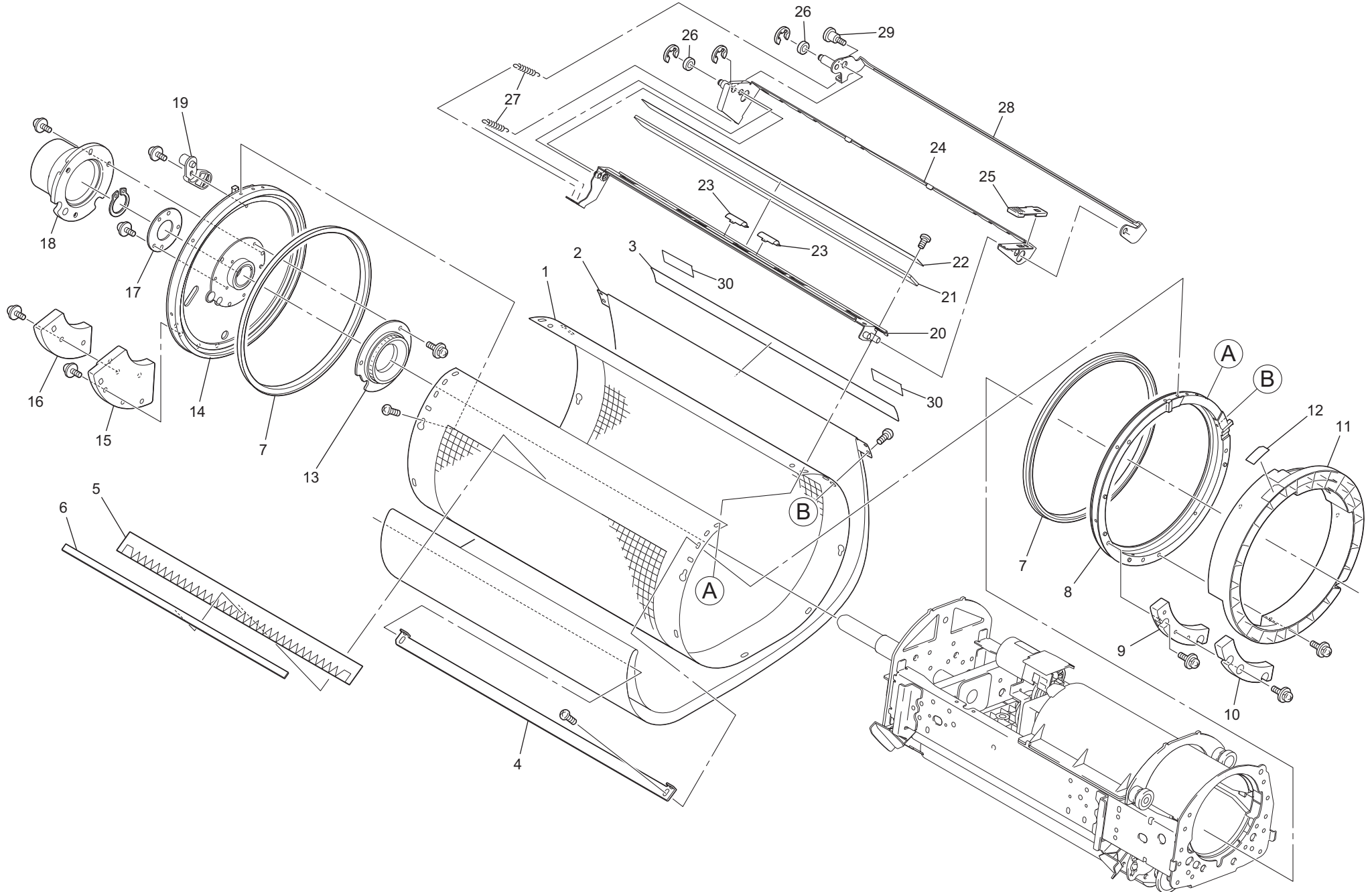


Fig 9. Drum Area(1)

1-18	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	024-17048-009	Drum Frame Front	1		35	023-17092-000	Drum Guide	4	
	2	024-17503-008	Pin Catch R Assy	1		36	023-17044-200	Drum Frame Rear	1	
	3	635-10010-002	Stepped Screw;F6X4;M4X6	2		37	023-17176-000	Cover; Rear Handle	1	
	4	640-60060-000	O Ring;P6-1.9	2		38	023-17094-003	Liner Pom; Rear Frame; Drum	1	
	5	024-17502-001	Pin Catch L Assy	1		39	024-17091-109	Cover;Front Frame	1	
	6	024-17402-007	Bracket;Drum Lever L	1		40	023-17302-005	Seal; Drum Set Position	2	
	7	024-17401-000	Bracket;Drum Lever R	1		41	023-17301-009	Seal; Setting Cartridge	1	
	8	024-17095-007	Drum Lever	1		42	023-17307-007	B Position Marking Sticker	1	
	9	024-17135-009	Cover;Drum Release	1		43	023-17306-108	Seal; Ink Color	1	
	10	024-17154-003	Bracket;Drum Lock	1		43	023-17320-003	Seal; Ink; Black	1	
	11	024-17138-105	Shaft;Drum Lock Plate	1		44	023-17321-301	Seal; Drum Type	1	
	12	665-04054-005	Square Bushing;SB-2718	1						
	13	024-17136-005	Drum Lock Plate	1						
	14	024-17403-003	Drum Lock Arm	1						
	15	024-17162-006	Shaft;Drum Lock	1						
	16	024-17161-000	Drum Lock Joint Plate	1						
	17	024-17404-000	Drum Lock Joint Shaft	1						
	18	635-10011-009	Stepped Screw;F5X2;M3X3:SG	4						
	19	023-17177-006	Spring; Drum Lock link	1						
	20	024-17517-009	Plate;Drum ADJ	1						
	21	024-18025-002	Bracket;Drawer	1						
	22	024-17171-102	Wire Harness;Drum Drawer	1						
	23	030-16820-001	Connector Spring	2						
	24	635-17493-009	Stepped Screw;F4X18.5;M3X6	2						
	25	024-17175-000	Bracket;Drum PCB	1						
	26	024-17178-000	Drum PCB	1						
	27	024-17051-000	Lever;B Position Lock	1						
	28	023-17244-005	Cover; B Position Lock Lever	1						
	29	024-17152-000	Shaft;B Position Release	1						
	30	024-17509-006	Collar B Position	1						
	31	024-17273-002	Lock Chip B-Position	1						
	32	023-17054-001	Lock Spring; B Pos.	1						
	33	023-17192-005	Stay; Drum Frame Front	2						
	34	024-17046-006	Stay;Drum Frame	2						

Fig10. DRUM (2)

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Fig11. DRUM (3)

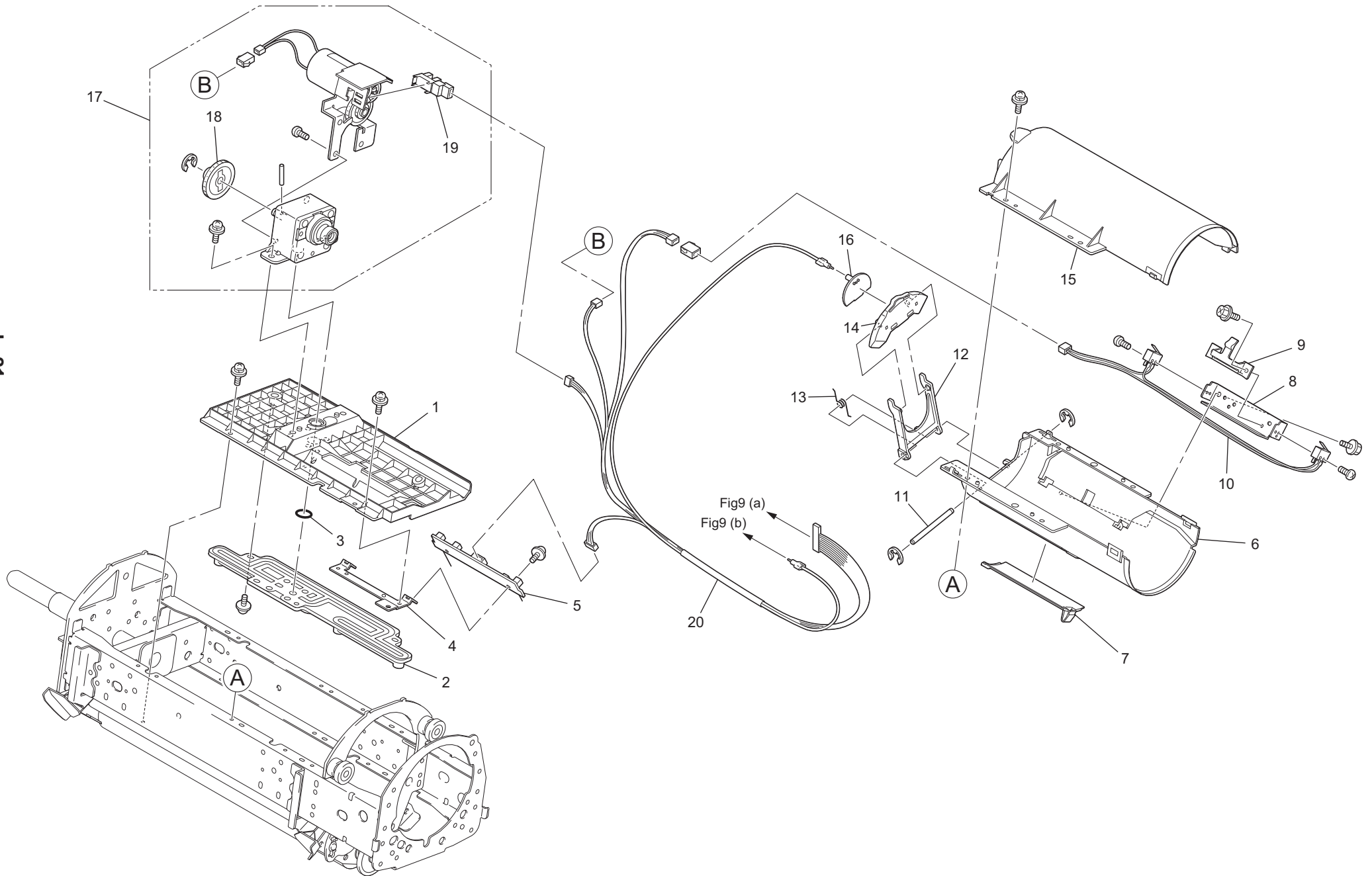


Fig 11. Drum Area(3)

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Fig12. DRUM (4)

I - 23

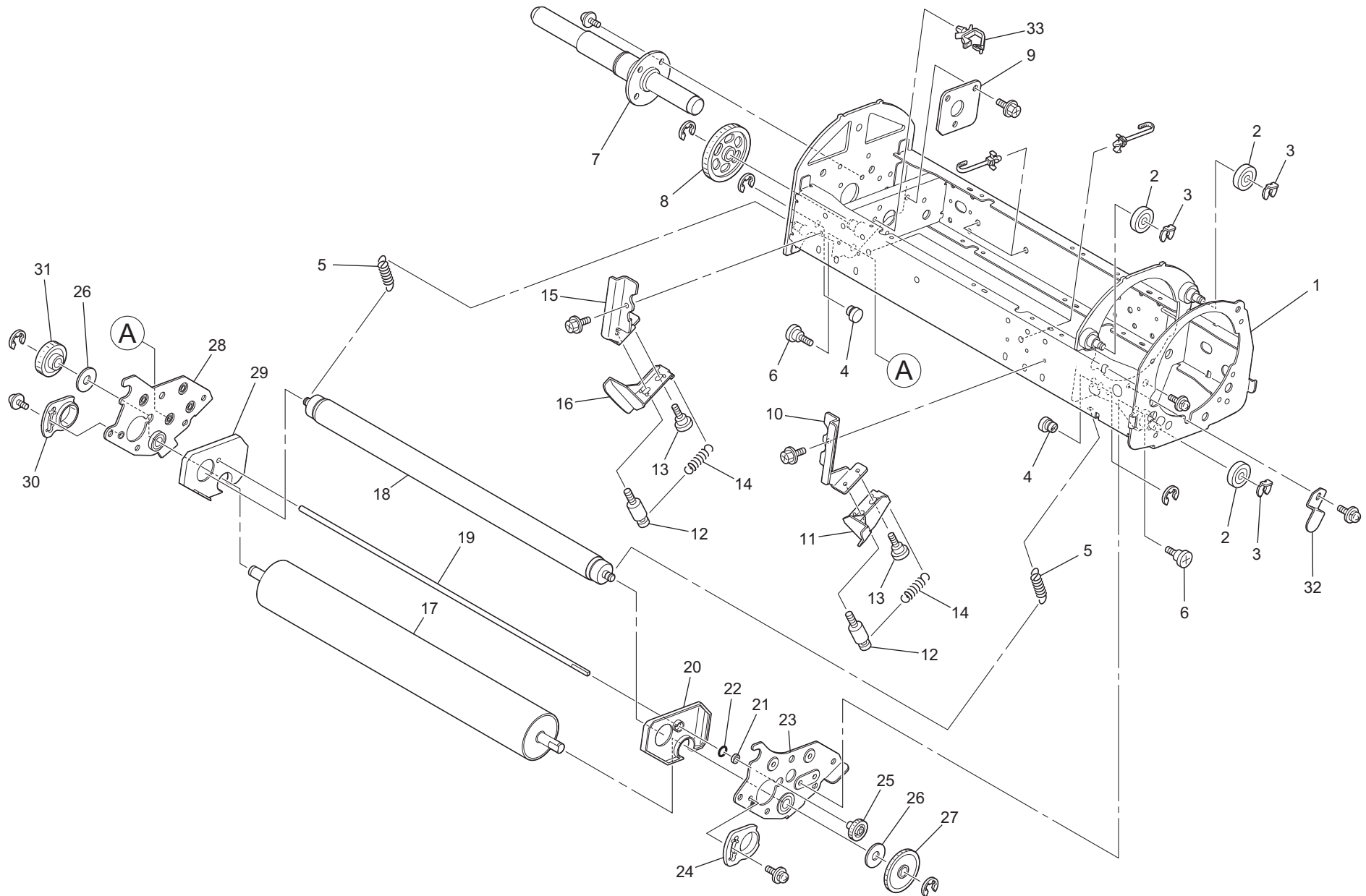


Fig 12. Drum Area(4)

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1		Main Frame ; Drum	1						
2	023-17116-007	Flange Support Roller; Drum	3						
3	023-17197-007	Lock Ring 4	3						
4	024-17027-001	S-Gap Cam	2						
5	023-17333-008	Spring ; Doctor Roller	2						
6	635-17634-001	Stepped Screw;F6X3;M4X4	2						
7	024-17111-002	Center Shaft	1						
8	612-10026-001	Gear;M1X45X6	1						
9	024-17511-000	Plate;Center Shaft	1						
10	023-17229-006	Ink Blocking Plate (Front)	1						
11	023-17227-003	Ink Blocking Plate; Front	1						
12	015-36317-100	Shaft Screw; Ink Blocking Plate	2						
13	635-17433-006	Stepped Screw;F4X3;M3X6	2						
14	015-36318-000	Spring; Ink Blocking Plate	2						
15	023-17228-000	Ink Blocking Plate (Rear)	1						
16	023-17226-007	Ink Blocking Plate; Rear	1						
	024-75073-056	Squeegee Unit Assy; A3 (17-32)	1						
17	024-17030-002	*Squeegee Roller; A3	1						
18	024-17329-008	*Doctor Roller; A3	1						
19	024-17035-004	*Ink Drive Shaft; A3	1						
20	023-17041-007	*Block F; Squeegee	1						
21	607-03001-001	*Metal;S4X7X2	1						
22	640-60040-000	*O Ring;P4-1.9	1						
23	024-17126-000	*Side Frame; Squeegee F Assy	1						
24	023-17336-007	*Adj. Plate L; Squeegee Gap	1						
25	612-10027-008	*Gear;M0.8X19X4	1						
26	639-00002-000	*Sheet ;Squeegee Roller	2						
27	612-10028-004	*Gear;M0.8X43X3	1						
28	024-17125-003	*Side Frame; Squeegee R Assy	1						
29	023-17040-000	*Block R; Squeegee	1						
30	023-17334-004	*Adj. Plate R; Squeegee Gap	1						
31	612-10024-009	*Gear; M1X25X8.5 OWC	1						
32	023-17294-002	Fixing Plate; Drive Shaft A3	1						
33	665-02044-002	Wire Saddle;LWS-0711	1						

Fig13 DRUM RAIL (1)

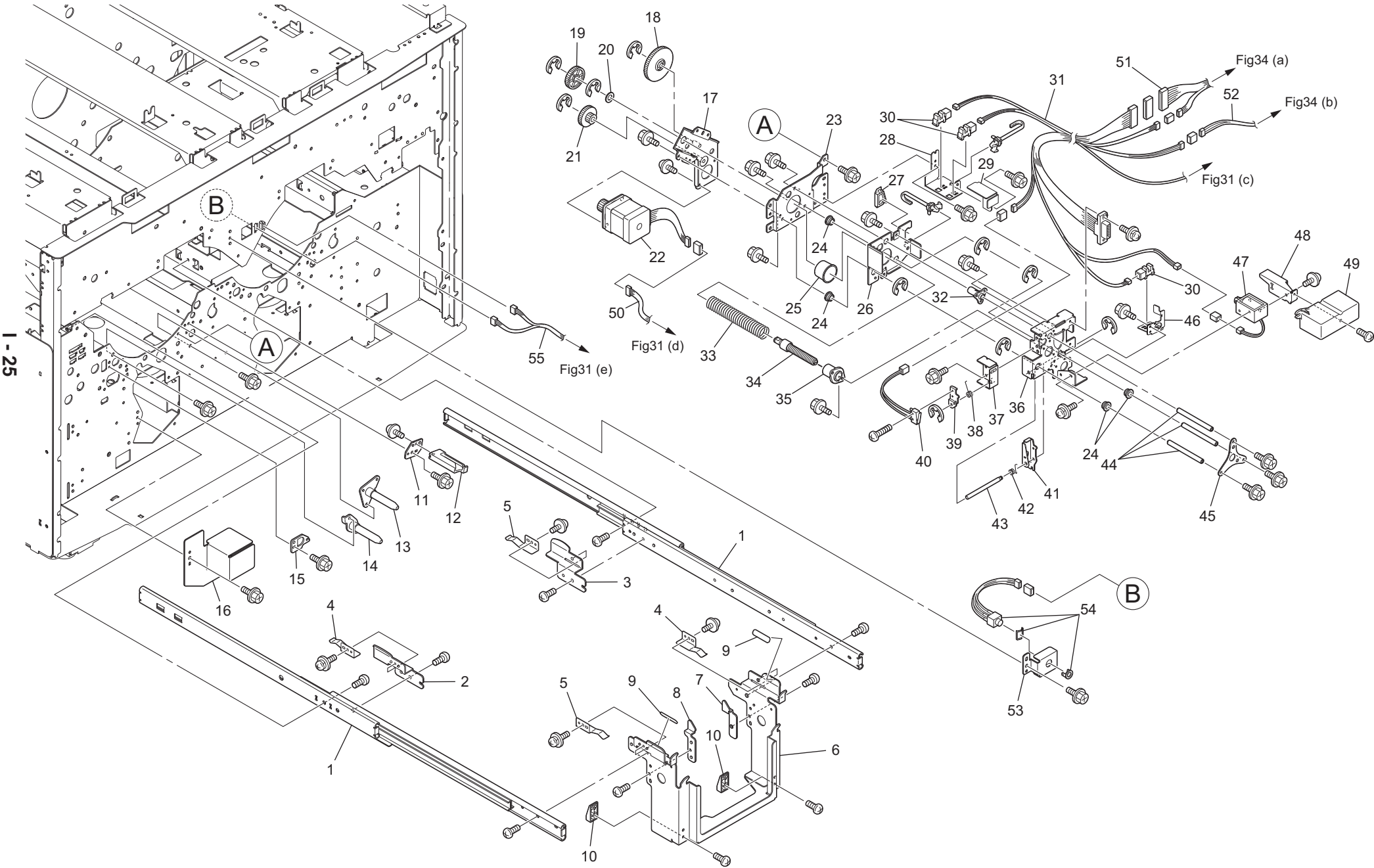


Fig 13. Drum Rail (1)

I - 26	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	024-17063-008	Slide Rail	2		33	024-18009-007	*Spring; Horizontal	1	
	2	023-17062-101	Drum Support Left; Rail	1		34	024-18008-000	*Horizontal Screw	1	
	3	023-17061-105	Drum Support Right; Rail	1		35	024-18029-008	*Catch; Horizontal Screw	1	
	4	023-17140-102	Pre-Pressure Spring; Left; Drum	2		36	024-18014-000	*Movable Plate	1	
	5	023-17139-104	Pre-Pressure Spring; Right; Drum	2		37	024-18022-003	*SW Base Plate	1	
	6	024-17060-009	Stay;Rail	1		38	024-18028-001	*Spring ; Safety SW	1	
	7	024-17203-004	Guide;Front Frame R	1		39	024-18027-005	*SW Plate	1	
	8	024-17204-000	Guide;Front Frame L	1		40			1	
	9	023-17302-005	Seal; Drum Set Position	2		41	024-18020-000	*D-Lock Lever	1	
	10	024-17400-004	Guide;Front Frame Cover	2		42	024-18021-007	*Spring; D-Lock	1	
	11	024-17278-101	Bracket; B-Release Base	1		43	024-18019-002	*Shaft;D-Lock	1	
	12	024-17166-109	Base;B Position Release	1		44	024-18012-008	*Shaft; Horizontal Guide	3	
	13	024-17500-106	Slide Shaft R Assy	1		45	024-18015-007	*Link Plate; Horizontal	1	
	14	024-17518-005	Slide Shaft L Assy	1		46	024-17164-106	*Bracket; D-Lock Sensor	1	
	15	024-17520-107	Plate;Slide Shaft ADJ	1		47	490-50010-006	*Solenoid; TDS-08A-4104	1	
	16	024-17523-009	Blind Plate	1		48	024-17525-001	*Detection Plate	1	
		024-75091-054	Horizontal Motor Unit Assy (17-48)	1		49	024-17527-101	Solenoid Cover	1	
	17	024-18002-002	*Base; Horizontal Motor	1		50	024-53036-009	Wire Harness; FL Motor	1	
	18	612-10037-003	*Gear;M0.8X65X6	1		51	024-53026-003	Wire Harness; Drum Drawer Junction	1	
	19	612-10038-000	*Gear;M0.8X41X6	1		52	024-53034-006	Wire Harness; F-Safety SW	1	
	20	024-18011-001	*Washer	1		53	024-50021-000	Bracket; D-Release Button	1	
	21	612-81304-002	*Gear; M0.8X16+M0.8X36	1		54	021-51029-003	Push Button SW Assy	1	
	22	490-31011-000	*Motor; X03-42D4-050	1		55	024-53035-100	Wire Harness; Front Upper	1	
	23	024-18001-006	*Base;Horizontal Movement	1						
	24	024-18030-006	*Catch; Horizontal Guide Shaft	4						
	25	024-18010-005	*Guide; H-Pressure Spring	1						
	26	024-17524-005	*Sub Movable Plate	1						
	27	665-04068-006	*Edging Saddle;TSB-1909L	1						
	28	024-18013-101	*Bracket; Horizontal Sensor	1						
	29	024-18031-002	*Plate; Horizontal Sensor Cover	1						
	30	444-30008-002	*Sensor; LG-248N11	3						
	31	024-53030-108	*Wire Harness; D-Drawer H	1	E,A,C					
	31	024-53031-007	*Wire Harness; D-Drawer H; U	1	U					
	32	024-18017-000	*Slide Guide; Horizontal	1						

Fig14. DRUM RAIL (2)

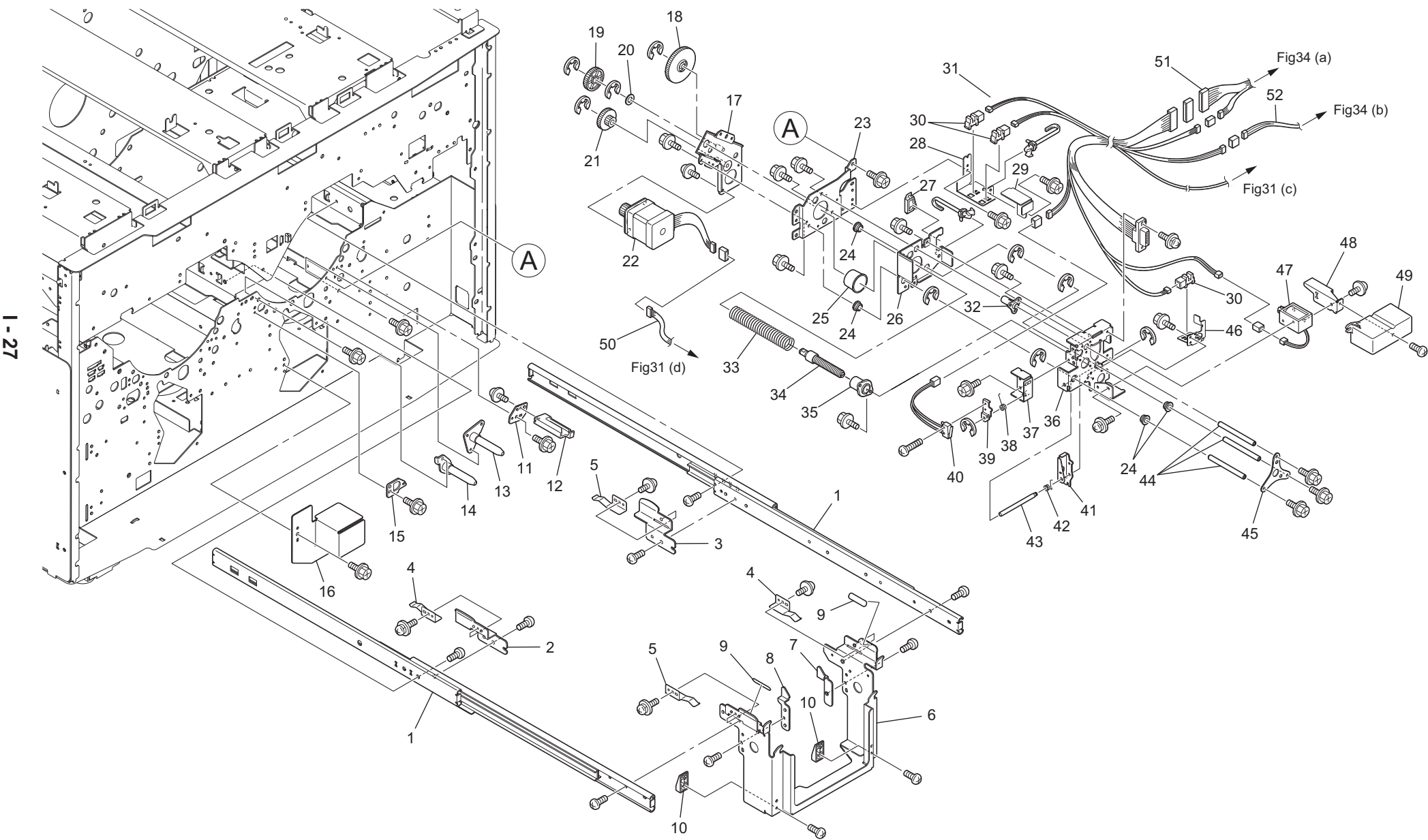


Fig 14. Drum Rail (2)

1 - 28	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	024-17063-008	Slide Rail	2		33	024-18009-007	*Spring; Horizontal	1	
	2	023-17062-101	Drum Support Left; Rail	1		34	024-18008-000	*Horizontal Screw	1	
	3	023-17061-105	Drum Support Right; Rail	1		35	024-18029-008	*Catch; Horizontal Screw	1	
	4	023-17140-102	Pre-Pressure Spring; Left; Drum	2		36	024-18014-000	*Movable Plate	1	
	5	023-17139-104	Pre-Pressure Spring; Right; Drum	2		37	024-18022-003	*SW Base Plate	1	
	6	024-17060-009	Stay;Rail	1		38	024-18028-001	*Spring;; Safety SW	1	
	7	024-17203-004	Guide;Front Frame R	1		39	024-18027-005	*SW Plate	1	
	8	024-17204-000	Guide;Front Frame L	1		40			1	
	9	023-17302-005	Seal; Drum Set Position	2		41	024-18020-000	*D-Lock Lever	1	
	10	024-17400-004	Guide;Front Frame Cover	2		42	024-18021-007	*Spring; D-Lock	1	
	11	024-17278-101	Bracket; B-Release Base	1		43	024-18019-002	*Shaft;D-Lock	1	
	12	024-17166-109	Base;B Position Release	1		44	024-18012-008	*Shaft; Horizontal Guide	3	
	13	024-17500-106	Slide Shaft R Assy	1		45	024-18015-007	*Link Plate; Horizontal	1	
	14	024-17518-005	Slide Shaft L Assy	1		46	024-17164-106	*Bracket; D-Lock Sensor	1	
	15	024-17520-107	Plate;Slide Shaft ADJ	1		47	490-50010-006	*Solenoid; TDS-08A-4104	1	
	16	024-17523-009	Blind Plate	1		48	024-17525-001	*Detection Plate	1	
		024-75091-054	Horizontal Motor Unit Assy (17-48)	1		49	024-17527-101	Solenoid Cover	1	
	17	024-18002-002	*Base; Horizontal Motor	1		50	024-53036-009	Wire Harness; FL Motor	1	
	18	612-10037-003	*Gear;M0.8X65X6	1		51	024-53026-003	Wire Harness; Drum Drawer Junction	1	
	19	612-10038-000	*Gear;M0.8X41X6	1		52	024-53034-006	Wire Harness; F-Safety SW	1	
	20	024-18011-001	*Washer	1						
	21	612-81304-002	*Gear; M0.8X16+M0.8X36	1						
	22	490-31011-000	*Motor; X03-42D4-050	1						
	23	024-18001-006	*Base;Horizontal Movement	1						
	24	024-18030-006	*Catch; Horizontal Guide Shaft	4						
	25	024-18010-005	*Guide; H-Pressure Spring	1						
	26	024-17524-005	*Sub Movable Plate	1						
	27	665-04068-006	*Edging Saddle;TSB-1909L	1						
	28	024-18013-101	*Bracket; Horizontal Sensor	1						
	29	024-18031-002	*Plate; Horizontal Sensor Cover	1						
	30	444-30008-002	*Sensor; LG-248N11	3						
	31	024-53030-108	*Wire Harness; D-Drawer H	1	E,A,C					
	31	024-53031-007	*Wire Harness; D-Drawer H; U	1	U					
	32	024-18017-000	*Slide Guide; Horizontal	1						

Fig15. SEPARATOR

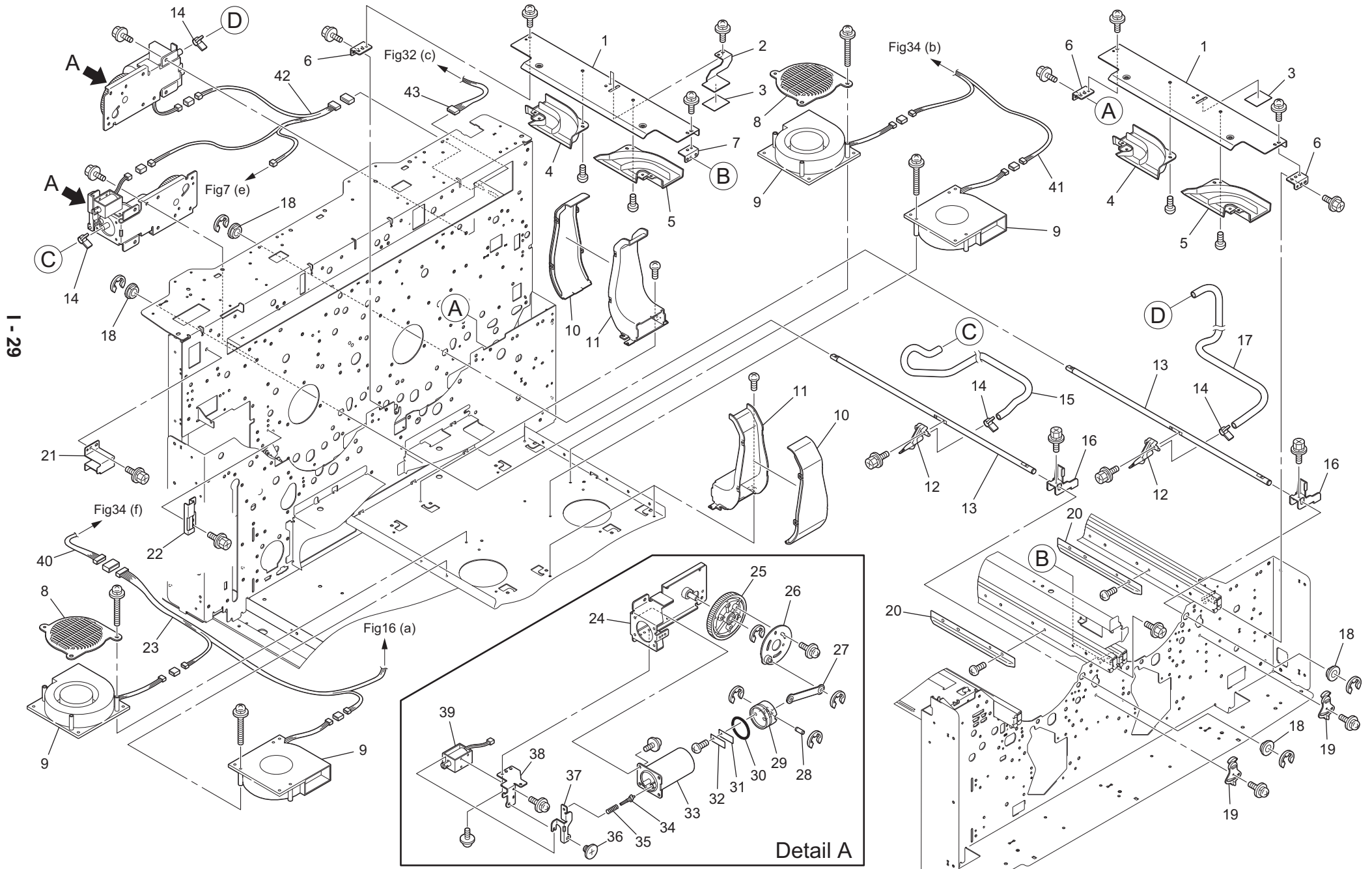


Fig 15. Separator Area

No.	Part No.	Part Name	Q'ty	Remark
1	024-21013-007	Nozzle Base	2	
2	024-21336-000	Plate; Light Absorber 1st	1	
3	023-21393-007	Light Absorber Strip (35X28)	2	
4	024-21014-208	Nozzle Rear	2	MZT-005
5	024-21015-204	Nozzle Front	2	MZT-005
6	024-21016-006	Bracket; Nozzle	3	
7	024-21017-002	Bracket; Nozzle B	1	
8	024-21035-000	Fan Cover	2	
9	490-41013-108	Fan; D12F-24PLH1C13	4	
	024-21037-003	Duct Assy (10,11)	4	
10	024-21029-000	*Outer Duct	4	
11	024-21020-003	*Inner Duct	4	
12	024-21038-000	Separator; MZ	2	
13	024-21002-005	Shaft; Separator	2	
14	665-02901-002	Power Band T10	4	
15	024-21007-007	Air Hose 940	1	
16	024-21003-206	Lever; Separator Release	2	
17	024-21030-009	Air Hose 710	1	
18	607-15000-000	Metal; F8X13/12X5;16X2	4	
19	024-21006-000	Separator ADJ	2	
20	023-21001-001	Release Plate	2	
21	024-21036-007	Plate; Hose Protect	1	
22	024-21335-004	Hose Fix Plate	1	
23	024-53027-107	Wire Harness; Mid Feed H	1	
	024-75082-055	Air Pump Assy (24-39)	2	
24	023-21013-204	*Cylinder Base Bracket; Air pump	2	
25	612-03107-004	*Gear;M1X80X10	2	
26	023-21023-102	*Timing Plate; Air Pump	2	
27	019-13511-103	*Arm; Air Pump	2	
28	019-13512-002	*Arm; Shaft; Air Pump	2	
29	019-13516-105	*Piston Head II; Air Pump	2	
30	640-67340-009	*O Ring;34-3.6	2	
31	019-13517-004	*Cylinder Valve II; Air Pump	2	
32	019-13518-000	*Cylinder Valve Sheet; Air Pump	2	

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Fig16. MID-FEED

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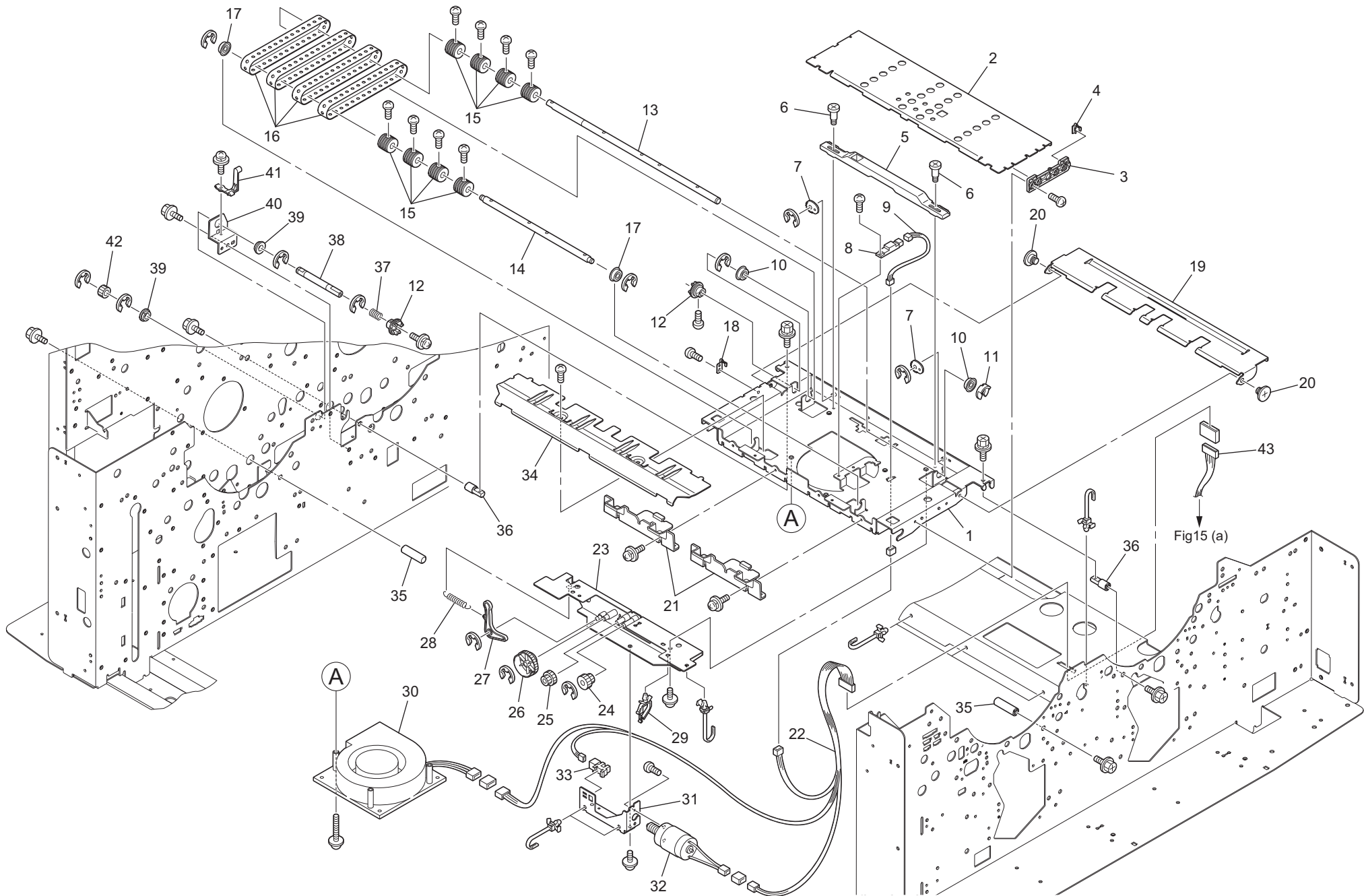


Fig 16. Mid Feed Area

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	024-75094-053	Mid Feed Unit (1-33)	1		34	024-55004-007	Suction Plate; Mid	1	
1	024-55011-003	*Mid Feed Base	1		35	020-13114-105	Fixing Pin	2	
2	024-55005-003	*Mid Feed Plate	1		36	024-55001-008	Fixed Shaft; Mid	2	
3	024-55009-009	*Stopper; Feed Plate	1		37	024-55017-001	Spring; Coupling	1	
4	024-55014-002	*Spring; Flapper Open F	1		38	024-55013-006	Shaft;Coupling	1	
5	024-55508-005	*Flap Rack	1		39	607-15000-000	Metal F8X13/12X5;16X2	2	
6	635-17473-008	*Stepped Screw;F4X7;M3X4	2		40	024-55002-004	Fixed Plate; Drive Joint	1	
7	024-55509-001	*Flap-Cam Gear	2		41	024-55016-005	Lever; Joint Release	1	
8	443-32005-003	*Sensor GP2A25S	1		42	612-10030-009	Gear; M1X14	1	
9	024-55802-000	*Wire Harness; M-Feed Sensor	1		43	024-53027-000	Wire Harness; Mid Feed H	1	
10	600-50057-006	*Bearing;Flaw678 ZZA	2						
11	023-12519-006	*Lock Plate; Guide Roller	1						
12	024-55015-009	*Coupling	2						
13	024-55008-002	*Drive Shaft Mid	1						
14	024-55010-007	*Shaft;Driven	1						
15	030-15249-004	*Roller (Inner); Transfer Belt	8						
16	629-00003-000	*Flat Belt; 15X0.65X303	4						
17	600-50046-004	*Bearing;Flaw BC6-12ZZA	2						
18	024-55018-008	*Spring; Flapper Open R	1						
19	024-55006-000	*Flap	1						
20	635-17624-006	*Stepped Screw;6X2.2;M4X2.5	2						
21	024-55030-008	*Suction Box	2						
22	024-55801-004	*Wire Harness; Mid Feed U	1						
23	024-55500-004	*Flap Base Plate	1						
24	612-80020-000	*Gear;Mx0.8X22+M0.8X15	1						
25	612-80021-007	*Gear;Mx0.8X26+M0.8X15	1						
26	024-55511-006	*Gear; Main Cam	1						
27	024-55506-002	*Flap Lever	1						
28	024-55507-009	*Flap Spring	1						
29	665-02044-002	*Wire Saddle;LWS-0711	1						
30	490-41013-000	*Fan; D12F-24PLH1C13	1						
31	024-55510-000	*Bracket; Motor	1						
32	023-74001-054	*Motor Assy (CWRS-445PA)	1						
33	444-30008-002	*Sensor; LG-248NI1	1						

Fig17 . SUCTION

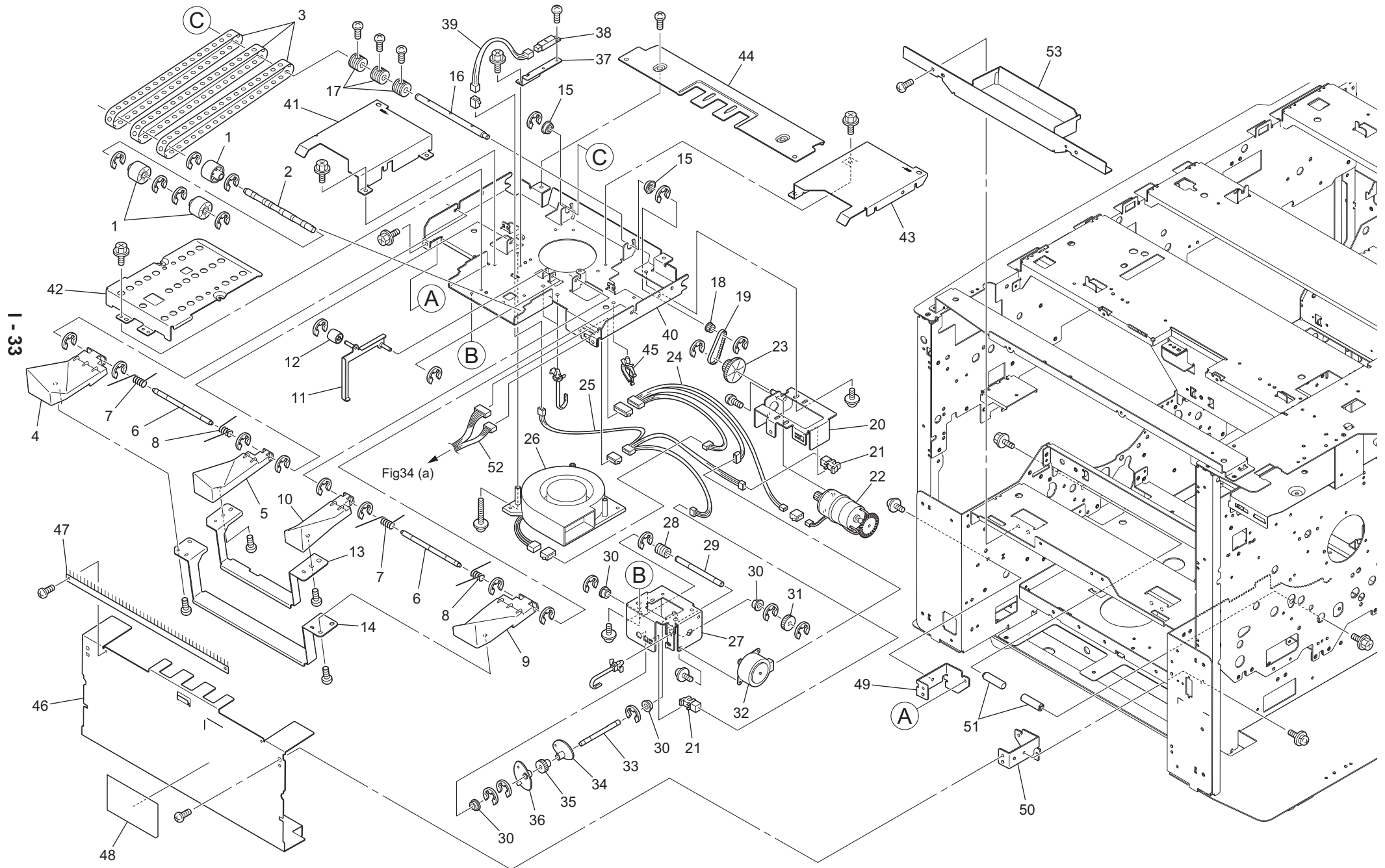


Fig 17. Suction Area

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	024-75071-053	Suction Unit (1-45)	1		34	023-21408-004	*MW Cam; Wing	1	
1	020-13116-205	*P.-E.Pulley; Suction	3		35	612-30001-005	*Helical Gear; M1X16X6	1	
2	023-21361-008	*Shaft; Belt Driven Pulley	1		36	023-21409-108	*SW Cam; Wing	1	
3	629-00004-007	*Flat Belt; 15X0.65X482	3		37	024-21303-005	*Bracket; P-Ejection Sensor	1	
4	023-21322-002	*M Wing Front	1		38	444-33000-002	*GP2A200LCS	1	
5	023-21324-005	*S Wing; Front	1		39	024-21703-003	*Junction Harness; EJ Sensor	1	
6	024-21338-003	*Wing Shaft	2		40	024-21300-006	*Suction Base	1	
7	023-21328-000	*Spring; Wing Front	2		41	024-21333-001	*Feed Plate F	1	
8	023-21332-008	*Spring; Wing Rear	2		42	024-21302-009	*Suction Plate	1	
9	023-21321-006	*M Wing Rear	1		43	024-21334-008	*Feed Plate R	1	
10	023-21323-009	*S Wing; Rear	1		44	024-21318-002	*SU Plate EJ	1	
11	024-21309-003	*Belt Roller Plate	1		45	665-21801-008	*Wire Saddle;LWS-0711	1	
12	024-21341-004	*Belt Roller	1		46	024-21320-007	Cover; P-Ejection	1	
13	023-21329-104	*link Plate; S Wing	1		47	017-13258-004	De-Electricity Brush;Suction	1	
14	023-21331-001	*link Plate; M Wing	1		48	023-21801-008	Seal; Folding Tray Inst.; P.-Rcv.-T.	1	
15	600-50057-006	*Bearing;Flaw678 ZZA	2		49	024-21321-100	Bracket; P-EJ Cover F	1	
16	024-21306-004	*Drive Shaft Suction	1		50	024-21322-107	Bracket; P-EJ Cover R	1	
17	030-15249-004	*Roller (Inner); Transfer Belt	3		51	020-13114-105	Fixing Pin	2	
18	611-90016-004	*Pulley; P18S2M6	1		52	024-53011-103	Wire Harness; Rear Lower A	1	
19	621-00004-009	*Belt; 116-S2M-40	1		53	024-21324-002	P-Eject Plate	1	
20	024-21312-004	*Bracket ; Motor-S	1						
21	444-30008-002	*Sensor; LG-248NI1	2						
22	023-74002-050	*Suction Motor;Ccws-55PH	1						
23	613-10005-001	*Pulley Gear; 0.8X45+28S2M	1						
24	024-21701-000	*Wire Harness; EJ Motor	1						
25	024-21702-007	*Wire Harness; EJ Sensor	1						
26	490-41013-000	*Fan; D12F-24PLH1C13	1						
27	024-21325-009	*Base; Wing Drive	1						
28	612-50005-007	*Worm Gear; M1X12X1	1						
29	023-21411-005	*Wing Shaft Suction	1						
30	607-13000-402	*Metal;F6X10/9X6:12 X 1.5	4						
31	612-10035-000	*Gear;M0.5X21X6	1						
32	490-33015-002	*Motor; PM42L-048-ZVS6	1						
33	023-21410-009	*W cam Shaft; Wing	1						

Fig18. PAPER RECEIVING TRAY

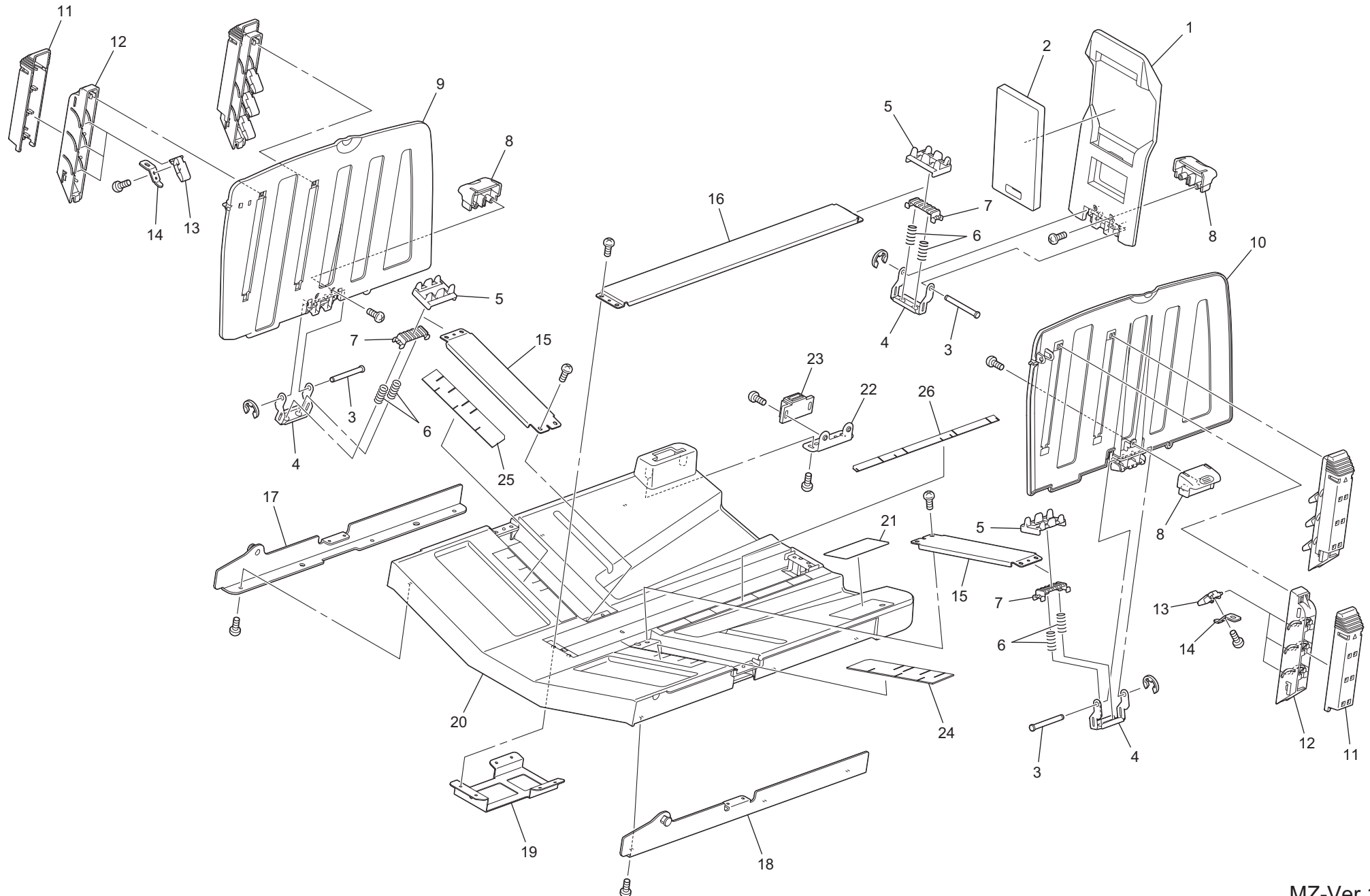
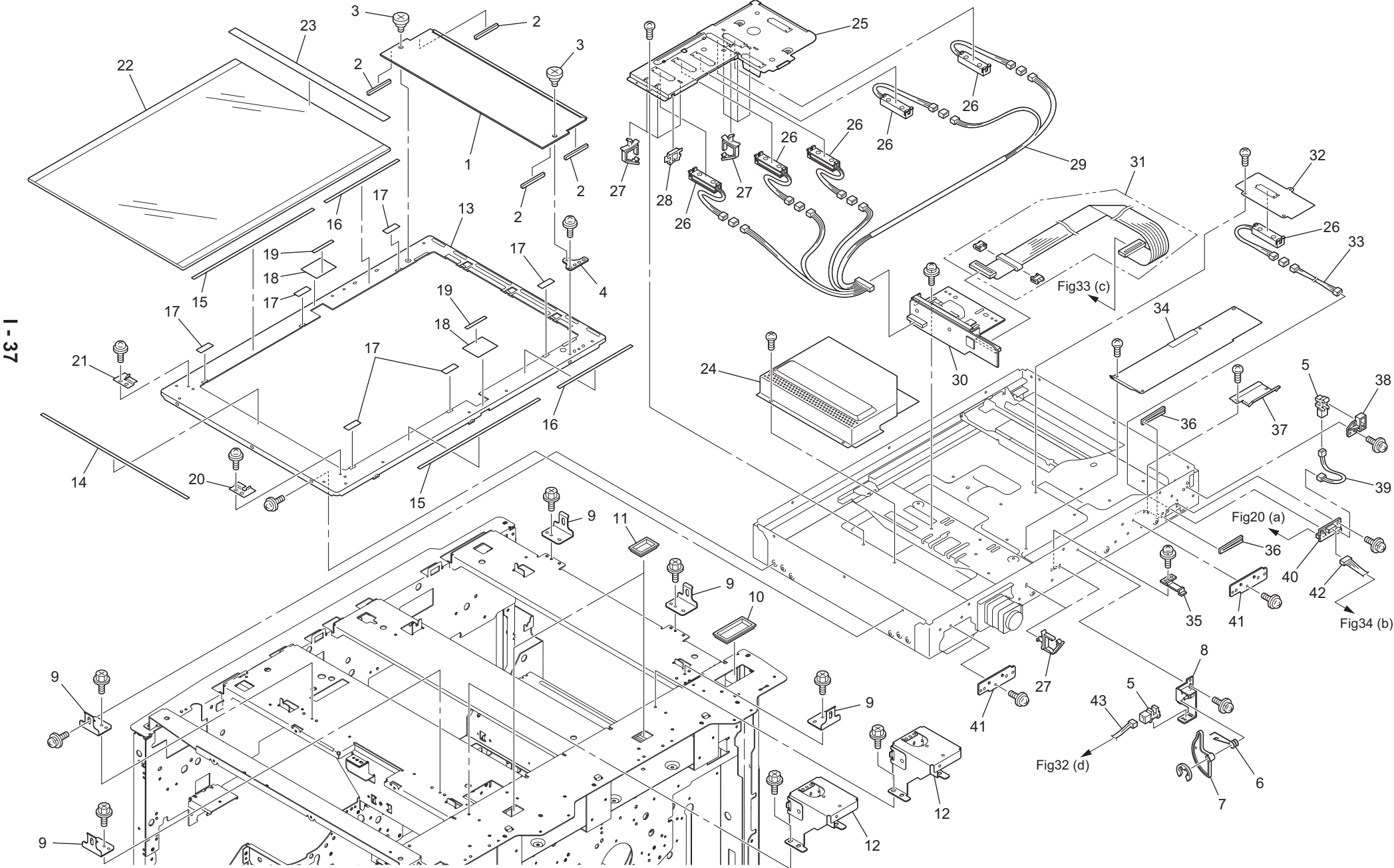


Fig 18. Paper Receiving Tray Area

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Fig19. Scanner Type1 (1) (For MZ7 Series)



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I - 38

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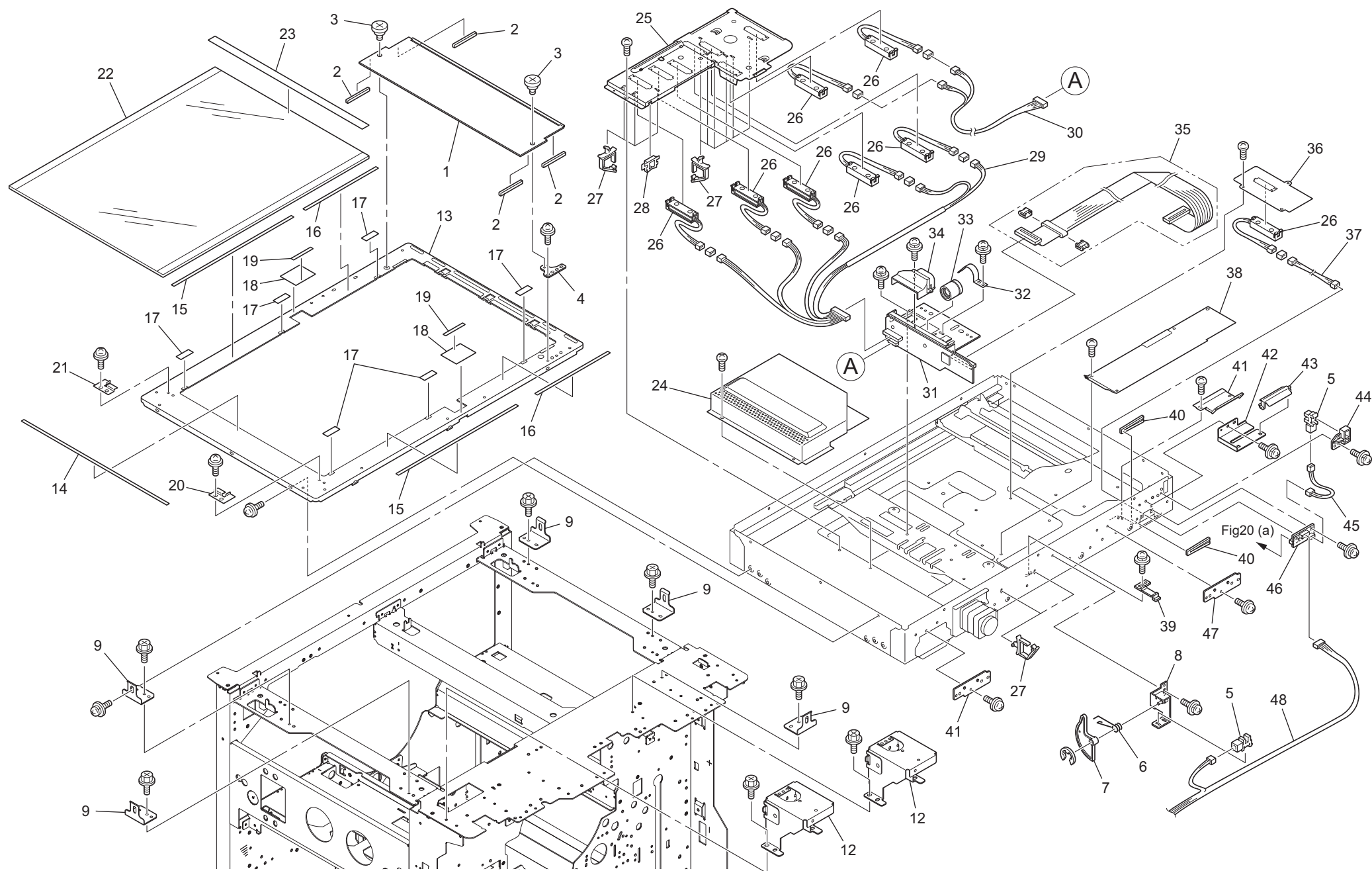
Fig20. Scanner Type1 (2) (For MZ7 Series)



Fig 20. Scanner **Type 1** (2) (For MZ7 Series)

I - 40	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	021-17511-009	*Plastic Bearing; Gsf-081605	2		35	021-17583-000	*Belt; ST1173060	1	
	2	021-17575-007	*Pulley; Ply-S1.5M-90-30	1		36	021-17540-009	*Bracket; Pulley; BKT-DV	2	
	3	021-17505-106	*Bracket; K-BKT-M; Scanner	1		37	021-17579-002	*Shaft; Pulley; Sft-Dv	2	
	4	021-17541-005	*Bracket; FB Pulse Motor; BKT-MOT	1		38	021-17557-009	*Bracket; BKT-WIRE-HOLD	2	
	5	021-53201-008	*Motor; Kh42Jm2B154	1		39	021-17529-005	*Plate Spring; Spr-Mir-2	4	
	6	023-53017-007	*Wire Harness; FB Pulse Motor	1		40	024-53021-001	Wire Harness; Rear Motor U	1	
	7	021-17501-003	*Frame; Assy-Frame-Lower	1						
	8	021-17554-000	*Frame; Carriage 1; Frm-Cr1	1						
	9	021-50536-009	*Inverter; Pws-Pxz170E4-B	1						
	10	021-17558-005	*Cover; Inverter; CVR-INV	1						
	11	021-17518-003	*Mylar; Inverter; Mlr-Inv	1						
	12	021-17509-004	*Mirror; Carriage 1; Mir-1	1						
	13	021-17555-006	*Adj. Bracket Rear; BKT-ADJ-CR1	1						
	14	021-17528-009	*Plate Spring; Mirror 1; Spr-Mir-1	2						
	15	021-17589-008	*Sponge; Mirror 1; Spng-Mir	2						
	16	021-17559-001	*Adj. Bracket Front; BKT-ADJ-CR1-F	1						
	17	021-17564-005	*Slide Guide; Slide-Bush; Carriage	8						
	18	021-17570-005	*Guide Bracket; Guide-Ffc-Cr1	1						
	19	021-17556-002	*Reflector	1						
	20	021-51120-000	*Wire Harness; Assy-Ffc	1						
	21	021-53143-008	*Lamp; Uxfl-08Yg37P2	1						
	22	021-17560-000	*Frame; Carriage 2; Frm-Cr2	1						
	23	021-17561-006	*Bracket F; BKT-SIIDE-CR2-F	1						
	24	021-17581-007	*Mirror 2; Carriage 2	2						
	25	021-17523-007	*Support Shaft; Sft-Cr2; Carriage 2	1						
	26	021-17506-005	*Bracket Rear; Pulley; K-DV-R	1						
	27	021-17582-003	*Pulley; Dv-19-H5-W0.25	6						
	28	021-17565-001	*Guide Pulley; Ply-Turn	1						
	29	021-17562-100	*Bracket Front; Pulley; BKT-DV-CR2-F	1						
	30	021-17521-004	*Pulley Drive Shaft; Ply-Drive	1						
	31	021-17507-001	*Wire Front; Wr-7X7-S-F	1						
	32	021-17508-008	*Wire Rear; Wr-7X7-Z-R	1						
	33	021-17574-000	*Pulley; Ply-S1.5M-75	1						
	34	021-17584-006	*Belt; ST1116060	1						

Fig.21 Scanner Type 2 (1) (For MZ7 Series)

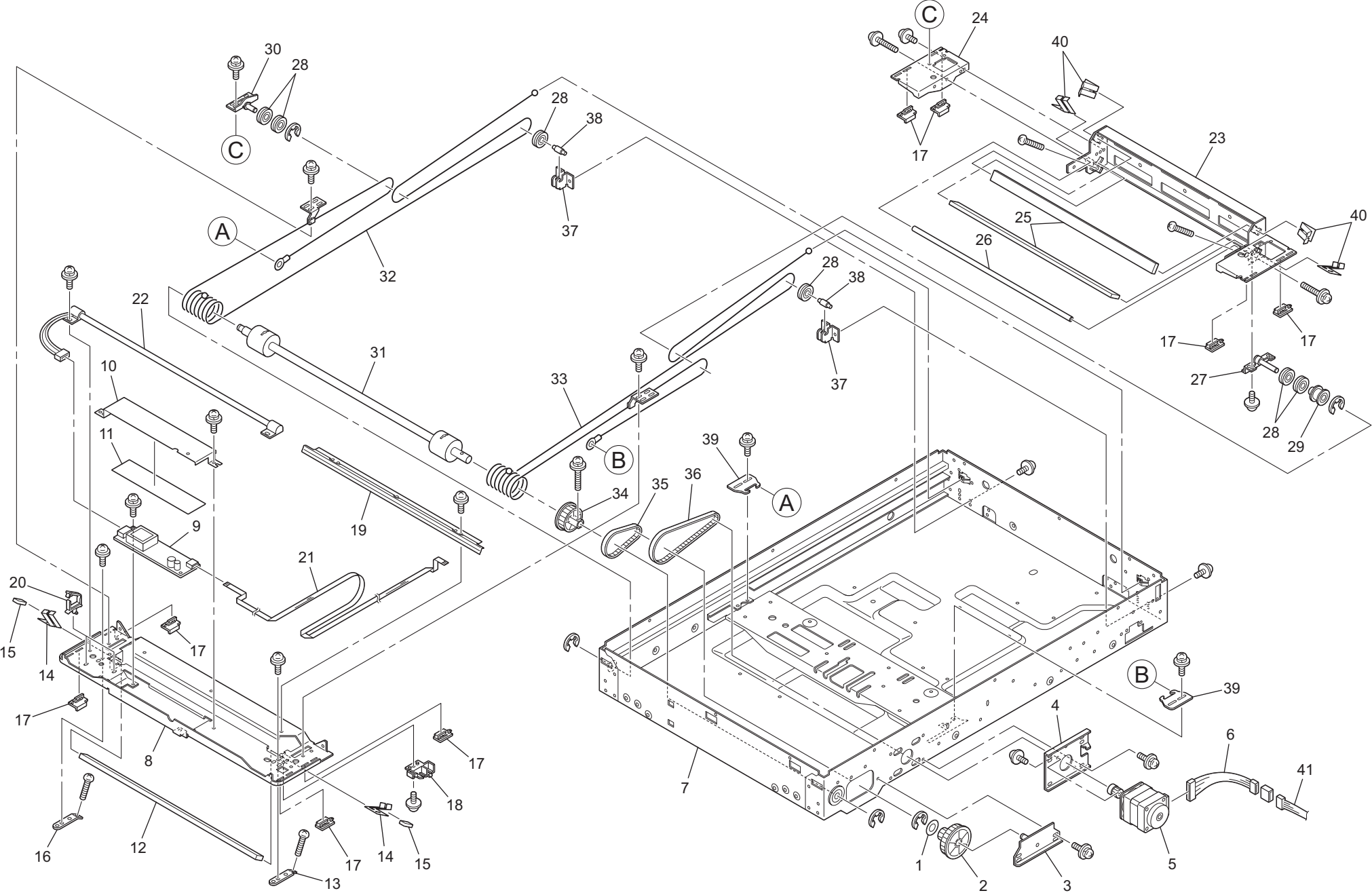


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Fig.22 Scanner Type2 (2) (For MZ7 Series)

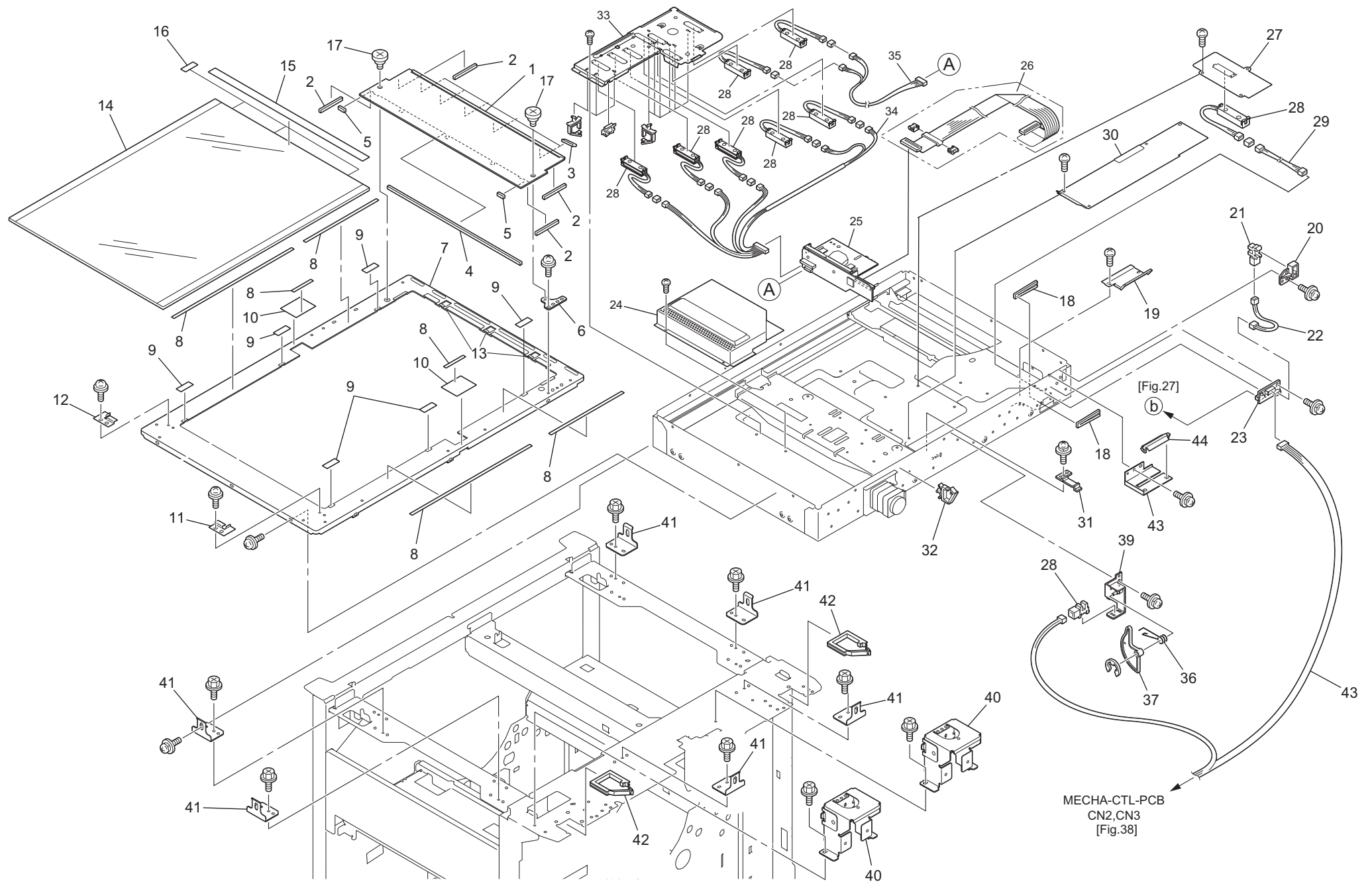
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Fig.23 Scanner Type3 (1) (For MZ7/9 Series)

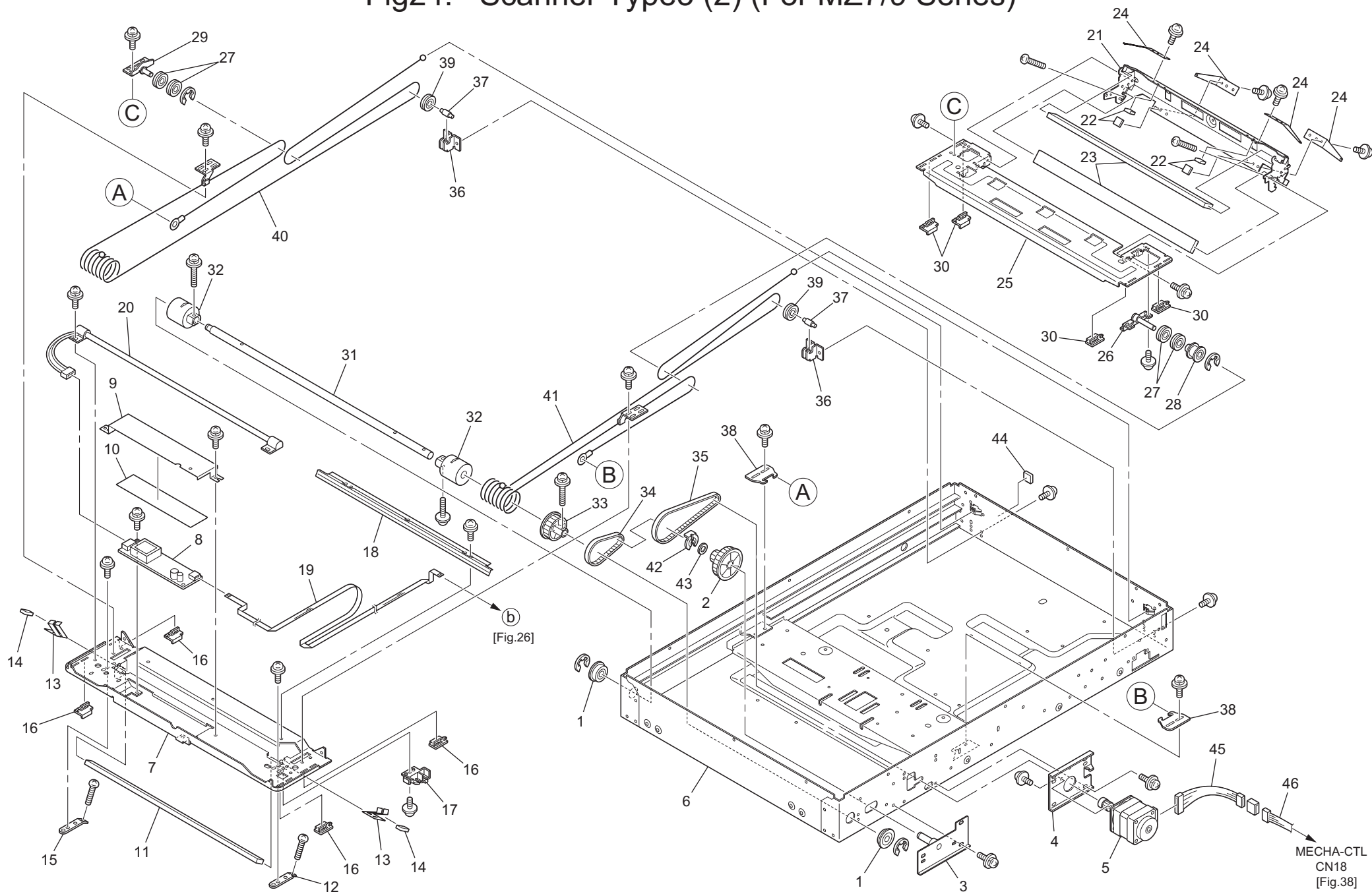


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Fig24. Scanner Type3 (2) (For MZ7/9 Series)

I-47



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Fig25. MASTER MAKING (1)

I - 49

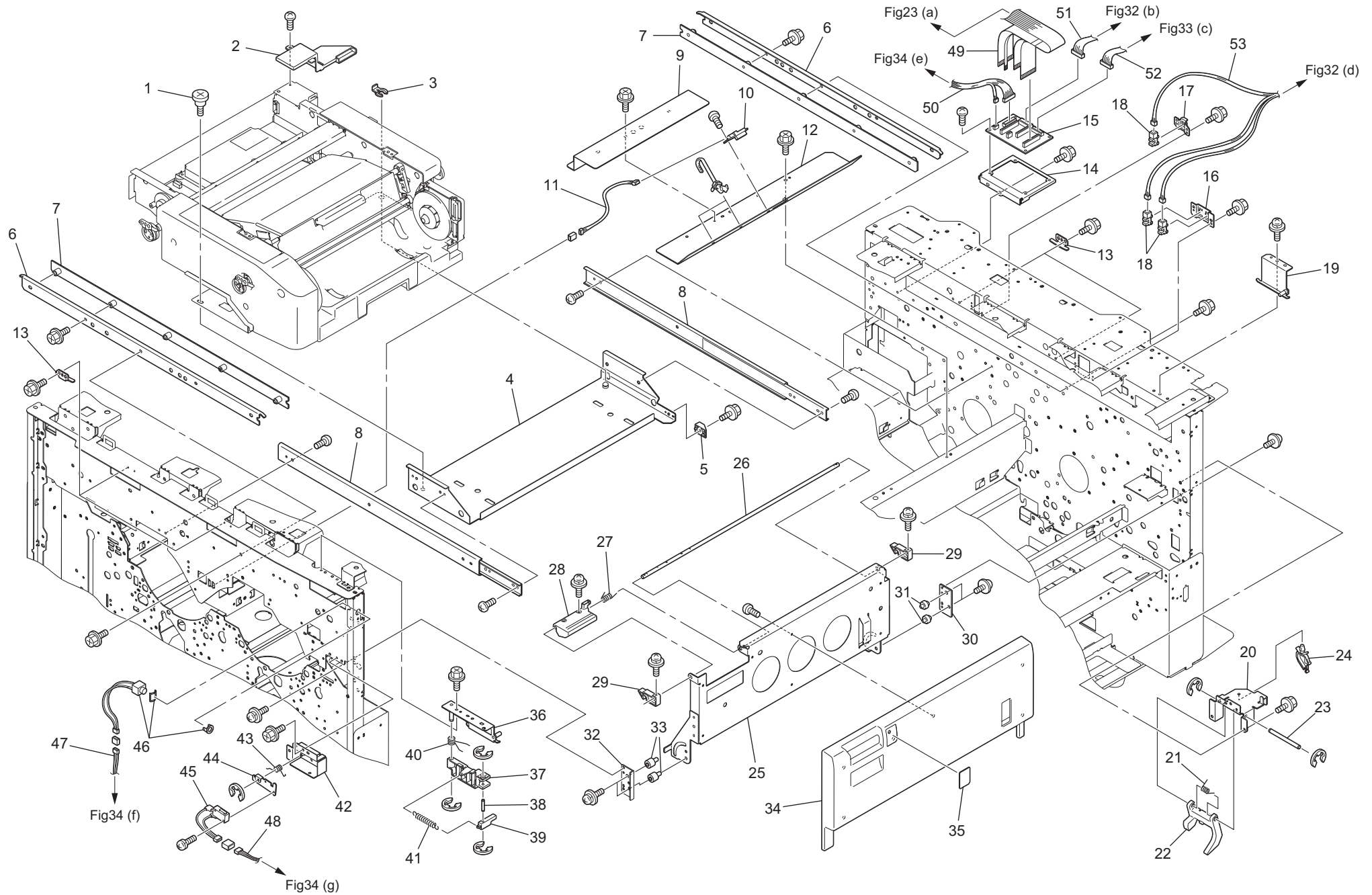


Fig 25. Master Making Area(1)

1 - 50	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	635-17533-000	Stepped Screw; F5X3.5;M3X4.5	1		35	024-28206-005	Seal; Master Set	1	
	2	024-28159-007	Guide; Wire Harness M-M	1		36	024-28012-006	Bracket; M-M Lock	1	
	3	019-11812-106	Lock Ring	1		37	024-28015-005	Hook Stopper	1	
	4	024-28156-008	Base Plate M-M	1		38	024-28063-000	Shaft; Hook Stopper M-M	1	
	5	024-28069-008	Stopper; M-M Base	1		39	024-28062-003	Hook Stopper M-M	1	
	6	024-28052-008	Base; M-M Unit Rack	2		40	024-28016-001	Spring; Hook Stopper M-M	1	
	7	024-28048-000	M-M Rack	2		41	024-28064-006	Spring; M-M Stopper	1	
	8	024-28047-004	Slide Rail (S101)	2		42	024-28017-008	Bracket; Safety SW	1	
	9	024-28147-009	Cover; M-Loading Sensor 2	1		43	023-28403-008	Spring; Safety SW /Drum&Mm	1	
	10	444-43001-302	Sensor;KH0726-00	1		44	024-28059-002	Bracket; Switch	1	
	11	024-53029-002	Wire Harness; ML Sensor 2	1		45	024-53040-006	Wire Harness; M-M Safety SW	1	
	12	024-28146-002	Bracket; M-Loading Sensor 2	1		46	021-51029-003	Push Button SW Ass'Y	1	
	13	024-28148-005	Fixed Plate; Slide Shaft A	4		47	024-53037-005	Wire Harness; MRV2 Joint	1	
	14	024-50016-007	Bracket; MM Junction PCB	1		48	024-53034-006	Wire Harness; F-Safety SW	1	
	15	024-28501-007	MMR-PCB	1		49	024-53001-000	Wire Harness; M-M Unit FCC	1	
	16	024-28122-103	Bracket; M-M Position	1		50	024-53010-107	Wire Harness; Rear Upper	1	
	17	023-15150-003	Bracket; B Position Sensor	1		51	024-53002-007	Wire Harness; Rear PS Upper	1	
	18	444-30008-002	Sensor; LG-248NI1	3		52	024-53051-008	Wire Harness; TPH CTL Joint	1	
	19	024-28033-003	Fixed Plate; Slide Shaft B	1		53	024-53019-007	Wire Harness; Rear Sensor U	1	
	20	024-28061-007	Bracket; Unit Stopper R	1						
	21	024-28038-005	Spring; Unit Stopper	1						
	22	024-28060-000	Unit Stopper R	1						
	23	024-28036-002	Shaft; Unit Stopper	1						
	24	665-02043-006	Wire Saddle;LWS-1316	1						
	25	024-28053-101	Reinforce Plate; M-M Cover	1						
	26	024-28022-001	Shaft; M-M Cover Hook	1						
	27	024-28023-105	Hook Spring	1						
	28	024-28032-104	Lever; M-M Unit	1						
	29	024-28021-102	Hook;M-M Unit Cover	2						
	30	024-28028-107	Fixed Plate; M-M Cover R	1						
	31	024-28070-006	Fixed Shaft; M-M Cover R	2						
	32	024-28065-100	Fixed Plate; M-M Cover F	1						
	33	024-28071-100	Fixed Shaft; M-M Cover F	2						
	34	024-28020-106	Cover; M-M Unit	1						

Fig.26 MASTER MAKING (2)

I-51

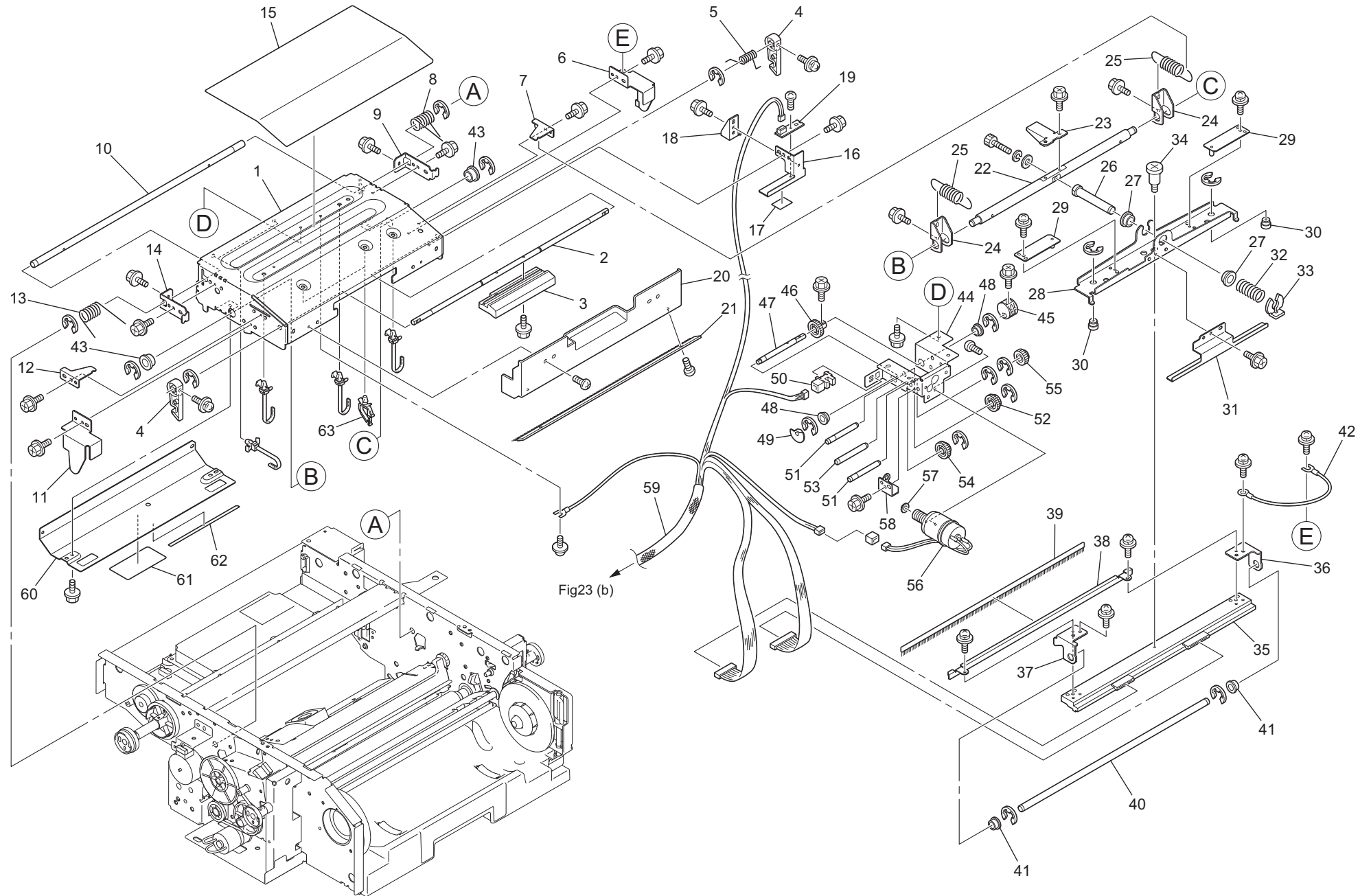


Fig 26. Master Making Area(2)

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	024-75092-050	Master Making Unit (Fig22-Fig24)	1	MZ7 Series	32	023-28435-007	*Spring; TPH Alignment Shaft	1	
	024-75086-050	*M-M Upper Unit Assy (1-7,9-12,14-26,43-63)	1		33	019-11812-106	*Lock Ring	1	
1	023-28150-207	**Frame; M-M Upper Unit	1		34	635-10005-009	**Stepped Screw;F6x7.2;M3x4	1	
2	023-28157-007	**Shaft; Handle; M-M Up	1		35	444-80001-106	**TPH 303R11	1	MZ7 Series
3	023-28236-004	**Hook Lever; M.-M Up	1		35	045-28006-006	**TPH 303R14	1	MZ9 Series
4	023-28237-000	**Hook; M.-M Up	2		36	023-28021-008	**Plate T-Rear; TPH	1	
5	023-28356-000	**Hook Spring; M.-M Up	1		37	023-28022-004	**Plate T-Front; TPH	1	
6	023-28253-103	**Pushing Plate R; Set-Guide Plate	1		38	023-28175-005	**Bracket ; TPH Brush; TA3	1	
7	023-28152-005	**Spring Hook Bracket Rear; TPH Pressure	1		39	023-28411-000	**De-electricity Brush; TPH A3	1	
8	023-28156-000	*Spring Rear; M.-M Up	1		40	023-28024-007	**Holding roller; TA3	1	
9	023-28252-107	**Pivot Support Plate Rear; M.-M Up	1		41	607-10005-004	**Metal;F8x10x3;11.2x0.6	2	
10	024-28175-002	**Pivot Shaft; M-M Unit	1		42	488-90030-109	**Ground Wire; U3-55-R3	1	
11	023-28215-201	**Pushing Plate F; Set-Guide Plate	1		43	607-15007-005	**Metal;F8X12X7;16X1.5	2	
12	023-28381-004	**Bracket Front; TPH Pressure spring	1		44	023-28168-009	**Bracket; TPH pressure motor	1	
13	023-28155-004	*Spring Front; M.-M Up	1		45	023-28165-000	**Cam; TPH Pressure	1	
14	023-28151-106	**Pivot Support Plate Front; M.-M Up	1		46	612-10010-008	**Gear;M1X20X6	1	
15	023-28426-105	**Seal; Master Making Unit	1		47	023-28166-006	**Shaft; TPH Pressure Cam	1	
16	023-28418-005	**Upper Bracket A3; Master End Sensor	1		48	607-13000-402	**Metal;F6X10/9X6:12 X 1.5	2	
17	023-28431-001	**light Absorber Strip (21X15)	1		49	023-28361-003	**Pressure Detection Plate; TPH	1	
18	023-28427-004	**Cover; Master End Sensor	1		50	444-30008-002	**Sensor; LG-248NI1	1	
19	444-42030-003	**Sensor (Rcv); KH0854-01	1		51	023-28213-004	**Shaft; Gear; TPH lift Motor	2	
20	023-28162-000	**Bottom Cover; TPH; M.-M.	1		52	612-80006-008	**Gear;M0.8X25+M0.8X14	1	
21	023-28410-004	**De-Electricity Brush ; A3	1		53	023-28433-004	**Shaft; Gear 8; TPH lift Motor	1	
22	023-28158-100	**Pivot Shaft; TPH	1		54	612-80007-004	**Gear;M0.8X25+M1X14	1	
23	023-28160-008	**Pressure Release Plate; TPH Press	1		55	612-80008-000	**Gear; M0.8X20+M0.8X14	1	
24	023-28159-301	**Pressure Lever Bracket; M.-M Up	2		56	023-74001-054	**Motor Assy (CWRS-445PA)	1	
25	023-28161-004	**TPH Pressure Spring 40	2		57	030-19205-001	**Support; Clamp Worm	1	
26	023-28173-100	**TPH Alignment Shaft	1		58	023-28172-006	**Holding Plate; Worm Gear	1	
27	607-10008-003	*Metal;F10X14X10;18X2	2		59	024-28503-000	**Wire Harness; TPH	1	MZ7 Series
	024-75067-056	*TPH Assy; A3 (28-31,34-42)	1	MZ7 Series	59	024-28512-009	**Wire Harness; TPH ;2H	1	MZ9 Series
	045-75307-154	*TPH Assy; A3 H(28-31,34-42)	1	MZ9 Series	60	023-28328-103	**Gear Cover; M.-M UP	1	
28	023-28174-203	**TPH holder; TA3	1		61	023-28942-103	**Seal; TPH Cleaning; Pic.	1	
29	023-28413-003	**TPH Pressure Assist Plate; A3	2		62	023-28423-009	Seal; TPH; Pic	1	
30	023-28412-104	**TPH Boss	2		62	023-28424-005	Seal; TPH; Eng.	1	
31	023-28315-001	**Protection Plate; TPH connector TA3	1		63	665-02043-006	**Wire Saddle;LWS-1316	2	

Fig27. MASTER MAKING (3)

I - 53

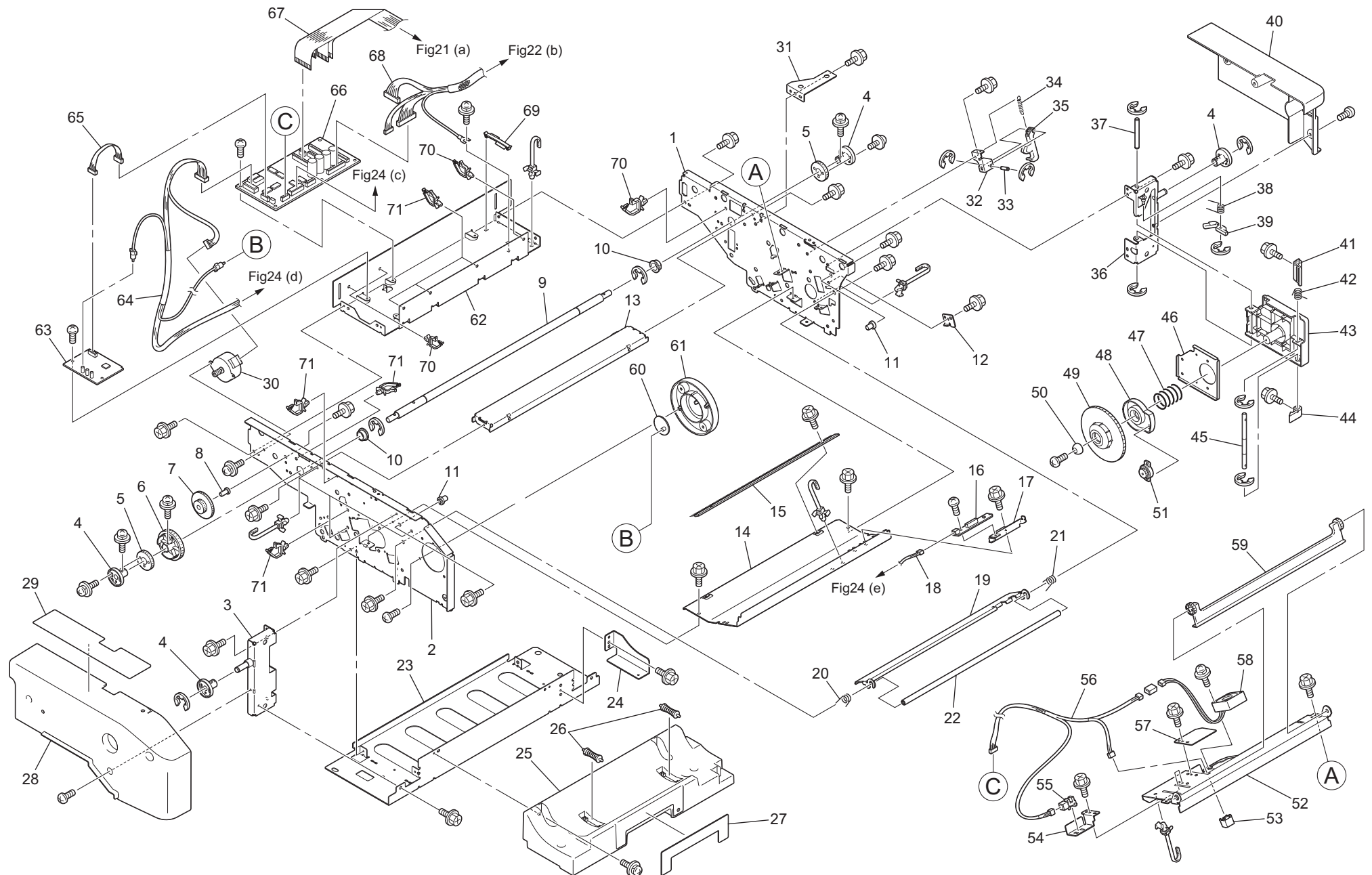


Fig 27. Master Making Area(3)

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1	024-28108-003	*Side Plate; M-M Unit R	1		35	023-28398-004	*Stopper; M Set Guide Plate	1	
2	024-28109-107	*Side Plate; M-M Unit F	1		36	024-28043-009	*Bracket; Slide Shaft R	1	
3	024-28044-005	*Bracket; Slide Shaft F	1		37	024-28073-005	*Shaft; Open/Close Stopper	1	
4	024-28152-002	*Boss; Slide Gear	4		38	024-28042-002	*Spring; Open/Close Stopper	1	
5	612-00007-009	*Gear; M1X30X6	2		39	024-28040-000	*Open/Close Stopper	1	
6	612-10203-000	*Gear;M0.8X60X7	1		40	024-28011-000	*M-M Inner Cover R	1	
7	612-80030-006	*Gear;Mx0.5X89+M0.8X26	1			024-75083-051	*Master Roll Holder; A3 Assy (41-51)	1	
8	024-26002-003	*Shaft; Clamp A	1		41	023-28133-000	**Lever; Master roll Holder	1	
9	024-28107-007	*Shaft; M-M Unit	1		42	023-28135-003	**Lever Spring; Master Roll Holder	1	
10	607-17001-004	*Metal;F12X16/14.8X8;20X2	2		43	023-28371-009	**Master Holder Base; A3	1	
11	023-28148-008	*Hook Shaft; M.-M Unit	2		44	023-28134-007	**Hook; Master Roll Holder	1	
12	023-28247-103	*Stopper Rear; M.-M Unit	1		45	023-28132-004	**Lever Shaft; Master Roll Holder	1	
13	024-28031-000	*Stay; M-M Unit Upper	1		46	023-28394-009	**Reinforcement Plate; Master Holder Base	1	
14	024-28111-004	*Stay; Stocker	1		47	023-28136-000	**Guide Spring; Master Holder	1	
15	023-28410-004	*De-Electricity Brush ; A3	1		48	023-28372-005	**Damper Case; Master Holder	1	
16	444-42029-005	*Sensor (Send); KH0854-00	1		49	023-28007-005	**Master Flange; Rear	1	
17	023-28417-009	*Lower Bracket; Master End Sensor	1		50	019-15255-007	**Guide Flange; Master Holder	1	
18	024-28504-006	*Wire Harness; M-M Rear	1		51	610-00022-003	**Damper; 2G50-C-10HG	1	
19	023-28114-103	*M Set Guide Plate B; A3	1		52	024-28119-005	*Cutter Cover	1	
20	023-28115-100	*Spring B Front; M Set Guide Plate	1		53	444-33003-001	*Sensor; ON-171-A8	1	
21	023-28228-109	*Spring B Rear; M Set Guide Plate	1		54	023-28214-108	*Bracket; Set sensor; M.-M Upper	1	
22	023-28036-102	*Shaft; M Set Guide Plate	1		55	444-30008-002	*Sensor;LG-248NI1	1	
23	024-28110-008	*Stay; M-M Unit Bottom	1		56	024-28506-009	*Wire Harness; M-M Mid	1	
24	024-28039-001	*Stay; M-M Unit Rear	1		57	023-28053-104	*Cover; Master Pos. Sensor	1	
25	024-28009-005	*Master Guide	1		58	490-40004-008	*Fan; D04R-24TH15EX	1	
26	023-28210-005	*Master Guide Roller	2		59	023-28317-004	*Master Set Guide Bar	1	
27	024-28205-009	*Seal; M-M Unit Access Cover	1		60	444-59006-009	*RF-Tag Reader; Master	1	
28	024-28010-003	*M-M Inner Cover F	1		61	023-28006-106	*Master Flange; Front	1	
29	024-28207-001	*Seal;Setting Master;Pic.	1		62	024-28113-104	*PCB Stay	1	
30	490-33015-002	*Motor; PM42L-048-ZVS6	1		63	444-59003-000	*RF-Tag PCB	1	
31	024-28155-001	*D-Plate; Slide Sensor	1		64	024-28508-109	*Wire Harness; M-M Front	1	
32	023-28396-001	*Bracket; Stopper; M Set Guide Plate	1		65	024-28509-008	*Wire Harness; Master RF	1	
33	023-28397-008	*Shaft; Stopper; M Set Guide Plate	1		66	024-28511-100	*Make-Master PCB	1	
34	023-28399-000	*Stopper Spring; M Set Guide Plate	1		67	024-53001-000	*Wire Harness;MM Unit FCC	1	

Fig 27. Master Making Area(3)

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Fig28. MASTER MAKING (4)

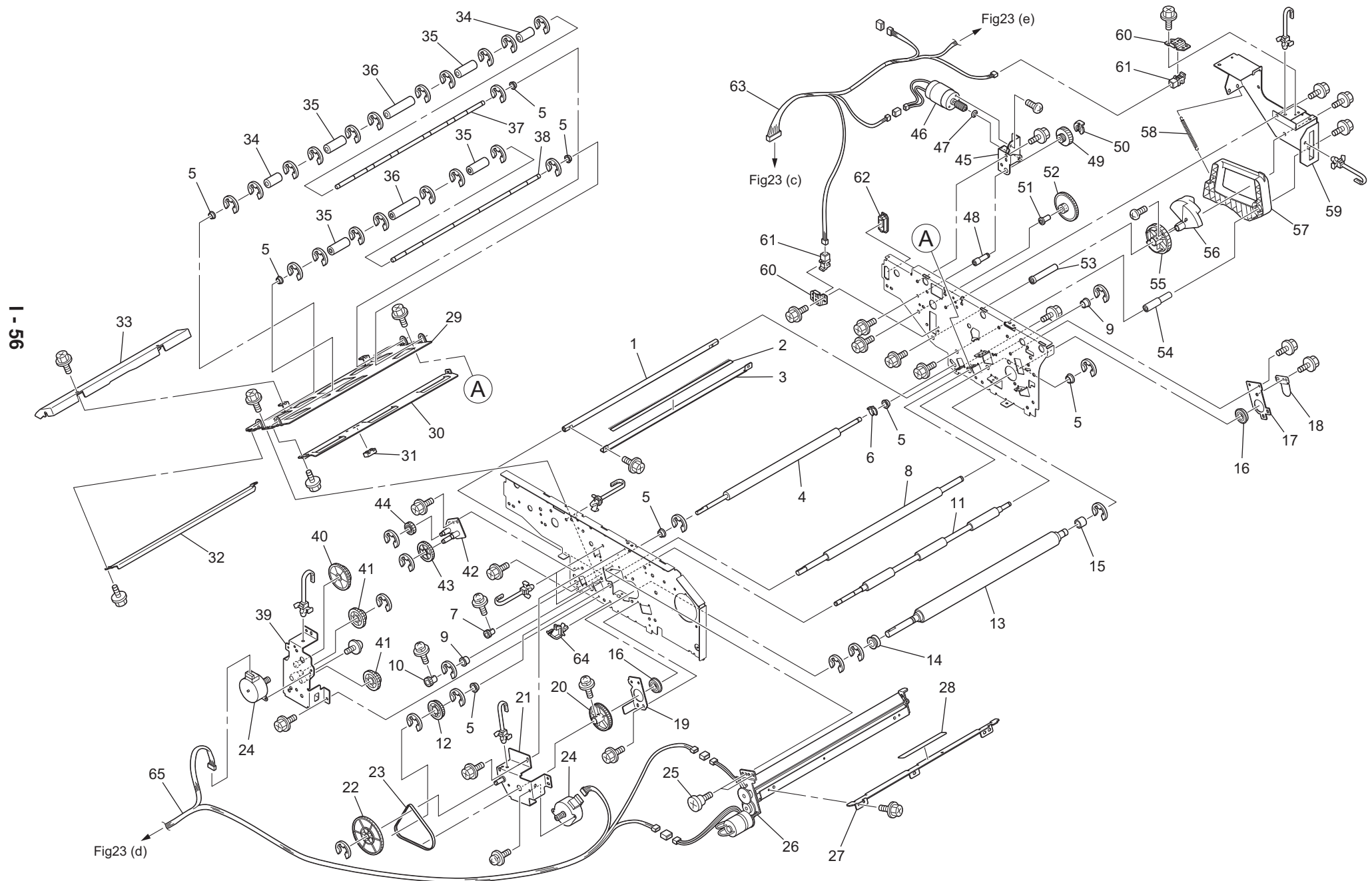


Fig 28. Master Making Area(4)

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1	023-28044-008	*Shaft; M. Loading Roller	1		33	024-28008-009	*M-Loading Guide	1	
2	023-28415-006	*De-Electricity Brush; M Loading	1		34	023-28192-104	*M Transfer Roller; Short Width	2	
3	023-28405-108	*Bracket; De-Elect. Brush; M Loading	1		35	023-28191-108	*M Transfer Roller; Middle width	4	
4	023-28046-000	*M. Loading Roller; A3	1		36	023-28190-101	*M Transfer Roller; Wide Width	2	
5	607-10006-000	*Metal;F6X8X4;10X1	8		37	023-28093-009	*Shaft; Load Roller Upper; A3	1	
6	023-17197-007	*Lock Ring 4	1		38	023-28184-004	*Shaft; Stocker roller Upper; A3	1	
7	612-10103-006	*Gear;M0.8X13X5	1		39	024-28134-004	*Bracket; L Motor Assy	1	
8	023-28048-003	*Load Roller; A3	1		40	612-80019-002	*Gear;Mx0.5X89+M0.8X34	1	
9	607-15005-002	*Metal; F8X10X8; 12X1.5	2		41	612-80018-006	*Gear;M0.8X36+M0.8X18	2	
10	612-10104-002	*Gear;M0.8X16X5	1		42	024-28176-009	*Bracket; Gear W	1	
11	023-28045-004	*Stocker Roller; A3	1		43	612-10106-005	*Gear;M0.8X34X4	1	
12	611-90011-002	*Pulley; P40-2GT-5	1		44	612-10105-009	*Gear;M0.8X16X4	1	
	024-75076-055	*Write Roller Assy;A3 (13-15)	1		45	024-26006-009	*Bracket; Clamp Motor	1	
13	023-28037-109	**Write Roller; D23-A3	1		46	023-74001-054	*Motor Assy (CWRS-445PA)	1	
14	023-28432-105	**Write Roller liner 3	1		47	030-19205-001	*Support; Clamp Worm	1	
15	019-35025-008	**Liner	1		48	024-26003-000	*Shaft; Clamp B	1	
16	601-10228-000	*Bearing;6900ZZNR	2		49	612-81303-006	*Gear; M0.8X35+M0.8X15	1	
17	023-28341-002	*Bracket Rear; Write Roller	1		50	023-17197-007	*Lock Ring 4	1	
18	023-28380-008	*Pressure Plate; Write Roller	1		51	024-26002-003	*Shaft; Clamp A	1	
19	023-28342-106	*Bracket Front; Write Roller	1		52	612-10006-000	*Gear;M0.8X60+M0.8X16	1	
20	611-90012-009	*Pulley; P70-2GT-5	1		53	024-26014-001	*Shaft; Clamp Cam	1	
21	023-28041-009	*Bracket; Write Motor	1		54	024-26012-009	*Shaft; Clamp Slide Cam	1	
22	613-10002-002	*Gear Pulley; M0.5X130+17-2	1		55	612-10203-000	*Gear;M0.8X60X7	1	
23	620-80001-008	*Belt; 256-2GT-4	1		56	024-26009-008	*Clamp Cam 1	1	
24	490-33015-002	*Motor; PM42L-048-ZVS6	2		57	024-26008-001	*Clamp Sliding Cam 1	1	
25	635-10007-001	*Stepped Screw;F5X3;M3X3	2		58	024-26019-003	*Spring; DE510	1	
	024-75070-057	*Cutter Unit Assy (26-28)	1		59	024-26013-005	*Plate; Clamp Base	1	
26	023-28421-103	**Cutter unit (Rotary)	1		60	023-15150-003	*Bracket; B Position Sensor	2	
27	023-28327-107	**Master Guide Plate A; A3(D23)	1		61	444-30008-002	*Sensor;LG-248NI1	2	
28	023-28946-001	**Seal; Pos. Leading Edge Of Master; Pic	1		62	665-04068-006	*Edging Saddle;TSB-1909L	1	
29	024-28101-106	*Cutter Guide U	1		63	024-28504-006	*Wire Harness; M-M Rear	1	
30	024-28117-002	*Cutter Guide L	1		64	665-02044-002	*Wire Saddle;LWS-0711	1	
31	444-39000-004	*Sensor; E-3674	1		65	024-28508-109	*Wire Harness; M-M Front	1	
32	024-28103-001	*Guide; M-Feed	1						

Fig29. MASTER DISPOSAL (PAPER FEED SIDE)

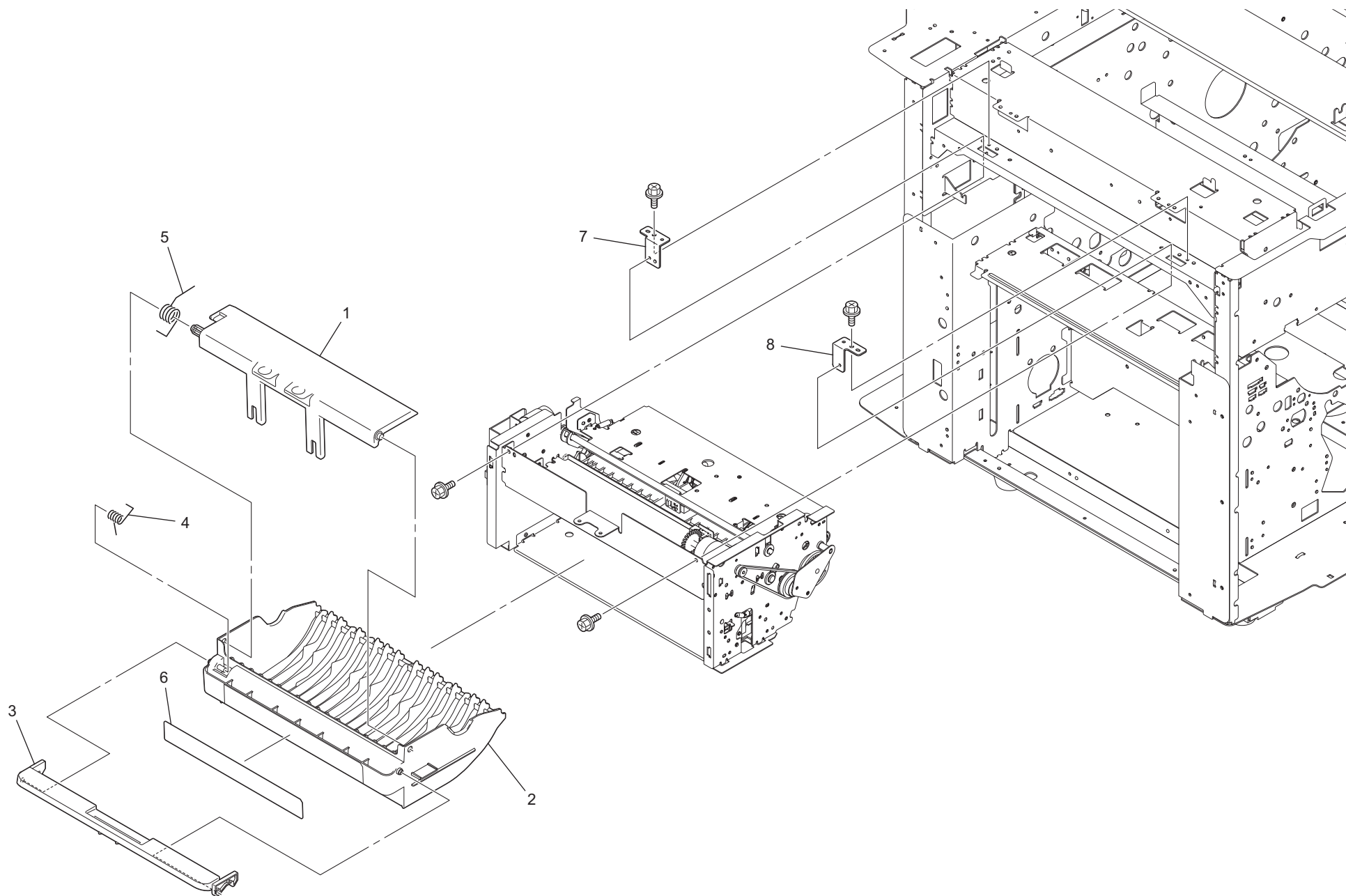


Fig 29. Master Disposal (Paper Feed Side)

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Fig30. MASTER REMOVAL (1) PAPER FEED SIDE

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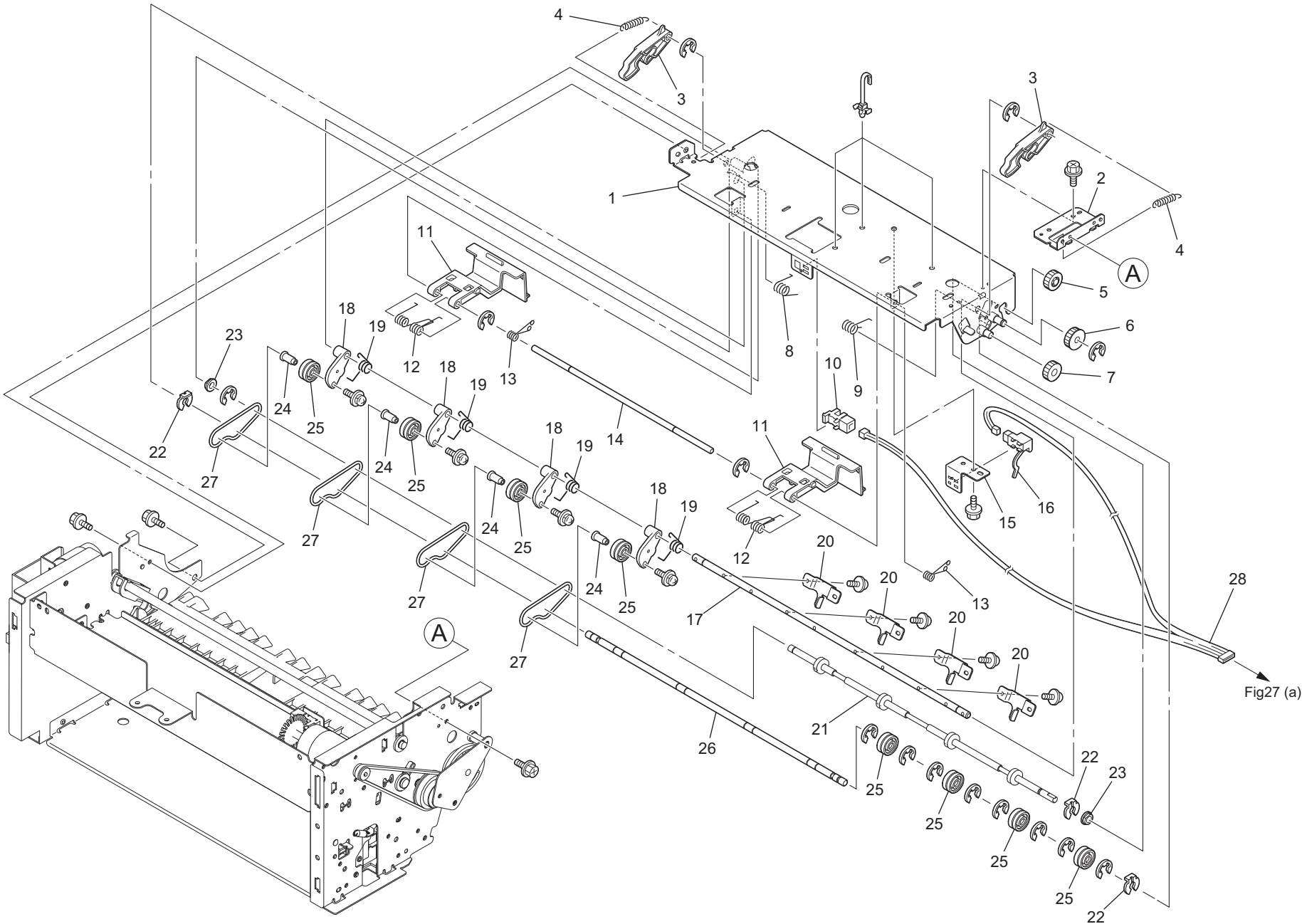


Fig 30. Master Removal (1) Paper Feed Side

No.	Part No.	Part Name	Q'ty	Remark
	024-75065-053	1st Master Removal Unit (Fig26-Fig27 1-49)	1	
1	024-24021-108	*Removal Housing Base	1	
2	024-24128-000	*Housing Fixing Plate	1	
3	024-25062-100	*Roller Hook	2	
4	024-25058-005	*Spring; Roller Hook	2	
5	612-10004-008	*Gear;M1.25X12X7	1	
6	612-10042-007	*Gear;M1.25X13X6	1	
7	612-10002-005	*Gear;M1.25X12	1	
8	024-24059-008	*Spring; MR Roller AR	1	
9	024-24058-001	*Spring; MR Roller AF	1	
10	444-30008-002	*Sensor; LG-248NI1	1	
11	024-24145-001	*M-Rmv Guide	2	
12	024-24147-004	*Spring;M-Rmv Guide B	2	
13	024-24146-008	*Spring;M-Rmv Guide A	2	
14	024-24144-102	*Shaft;M-Rmv Guide	1	
15	024-24056-009	*Bracket; M-Jam Sensor 1	1	
16	444-41003-002	*Sensor;OS-RS04Y01	1	
17	024-25007-001	*Shaft; MR Pulley Plate	1	
18	023-24062-109	*Plate; M.-Rmv. Pulley	4	
19	024-24067-000	*Spring; Roller B1	4	
20	023-24129-009	*Holding Plate; Pulley; M.-Rmv.	4	
21	023-24025-203	*Pulley Shaft; M.-Rmv	1	
22	023-17197-007	*Lock Ring 4	3	
23	607-13000-402	*Metal;F6X10/9X6:12 X 1.5	2	
24	023-24063-202	*Shaft; Pulley; M-Rmv	4	
25	023-24061-102	*Pulley; M-Rmv	8	
26	023-24057-008	*Master Removal Roller (UP)	1	
27	628-00002-007	*Transfer Belt 2; 2X130	4	
28	024-24140-000	*Wire; Removal Sensor 1	1	

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Fig31. MASTER REMOVAL (2) PAPER FEED SIDE

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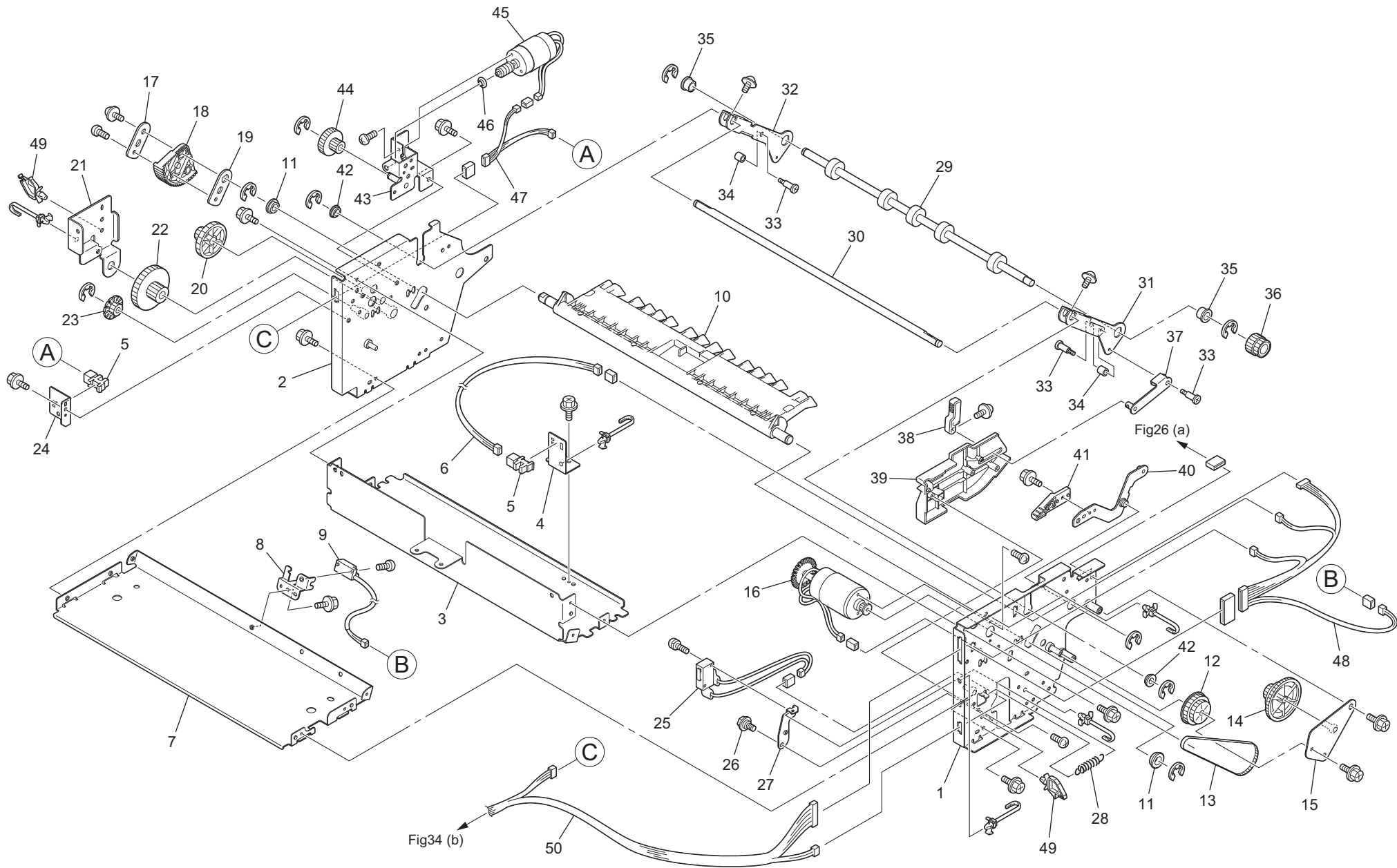


Fig 31. Master Removal (2) Paper Feed Side

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
1	024-24002-006	*Side M-Removal Plate F	1		35	607-15000-400	*MetalF8X12/11X10;15X2	2	
2	024-24009-000	*Side M-Removal Plate R	1		36	612-80025-002	*Gear;M1.25x16+M1.25X14	1	
3	024-24016-007	*Stay;M-Removal A1	1		37	024-25065-001	*Link Plate	1	
4	024-24075-003	*Bracket; Vertical FG Sensor 1	1		38	023-24120-001	*Manual Compression Lever	1	
5	444-30008-002	*Sensor; LG-248N1	2		39	024-24119-000	*Box Guide Plate	1	
6	024-24102-000	*Wire; Removal Feed FG1	1		40	024-24113-002	*M-Release Lever 1	1	
7	024-24017-003	*Stay;M-Removal B1	1		41	023-24117-000	*Knob; Release Lever; M.-Rmv.	1	
8	024-24027-009	*Bracket; M-Loading Sensor 1	1		42	607-15000-000	*Metal F8X13/12X5;16X2	2	
9	020-60006-205	*Master Sensor 3	1		43	024-24091-009	*Bracket; Compress Motor	1	
10	024-24099-000	*Compression Plate	1		44	612-81303-006	*Gear; M0.8X35+M0.8X15	1	
11	607-16001-000	*Metal;F10X15/14X6;18X2	2		45	023-74001-054	*Motor Assy (CWRS-445PA)	1	
12	613-11300-007	*Pulley Gear; 0.8X31+53S2M	1		46	030-19205-001	*Support; Clamp Worm	1	
13	621-00001-000	*Belt; 40-S2M-290	1		47	024-24101-004	*Wire Harness ; Removal Compress 1	1	
14	612-80024-006	*Gear;M0.8X61+M1.25X12	1		48	024-24100-002	*Wire Harness ; Removal Feed 1	1	
15	024-25001-003	*Bracket; MR Feed Gear	1		49	665-02044-002	*Wire Saddle;LWS-0711	2	
16	023-74002-050	*Suction Motor;CCWRS-55PH	1		50	024-53016-105	Wire Harness;MRV1 Joint	1	
17	024-24138-005	*Bracket; Gear A	1						
18	612-10040-004	*Gear;M1X71X14	1						
19	024-24139-001	*Bracket; Gear B	1						
20	612-81401-008	*Gear; M0.8X17+M0.8X49	1						
21	024-24097-104	*Cover; Compress Gear 1	1						
22	612-81602-003	*Gear; M1X17+M0.8X61	1						
23	612-11103-000	*Gear; M0.8X15X7	1						
24	023-24074-000	*Bracket; FG Sensor; Compression Plate	1						
25	024-53040-006	*Wire Harness; MM Safety Lead SW	1						
26	635-18513-003	*Stepped Screw;F5X1.5;M3X3	1						
27	023-24135-009	*Set Plate;Safety SW; M.-Rmv.	1						
28	023-24134-100	*Spring; Safety SW; M-Rmv Unit	1						
29	024-25005-009	*M-Removal Roller	1						
30	023-24124-007	*Hook Shaft; M Removal Roller Lower	1						
31	024-24125-000	*Retention Plate F	1						
32	024-24127-003	*Retention Plate R	1						
33	635-10006-005	*Stepped Screw;F5X10.8;M3X3	3						
34	023-24126-000	*Roller; Hook; M.-Rmv.	2						

Fig32. MASTER DISPOSAL (PAPER RECEIVING SIDE)

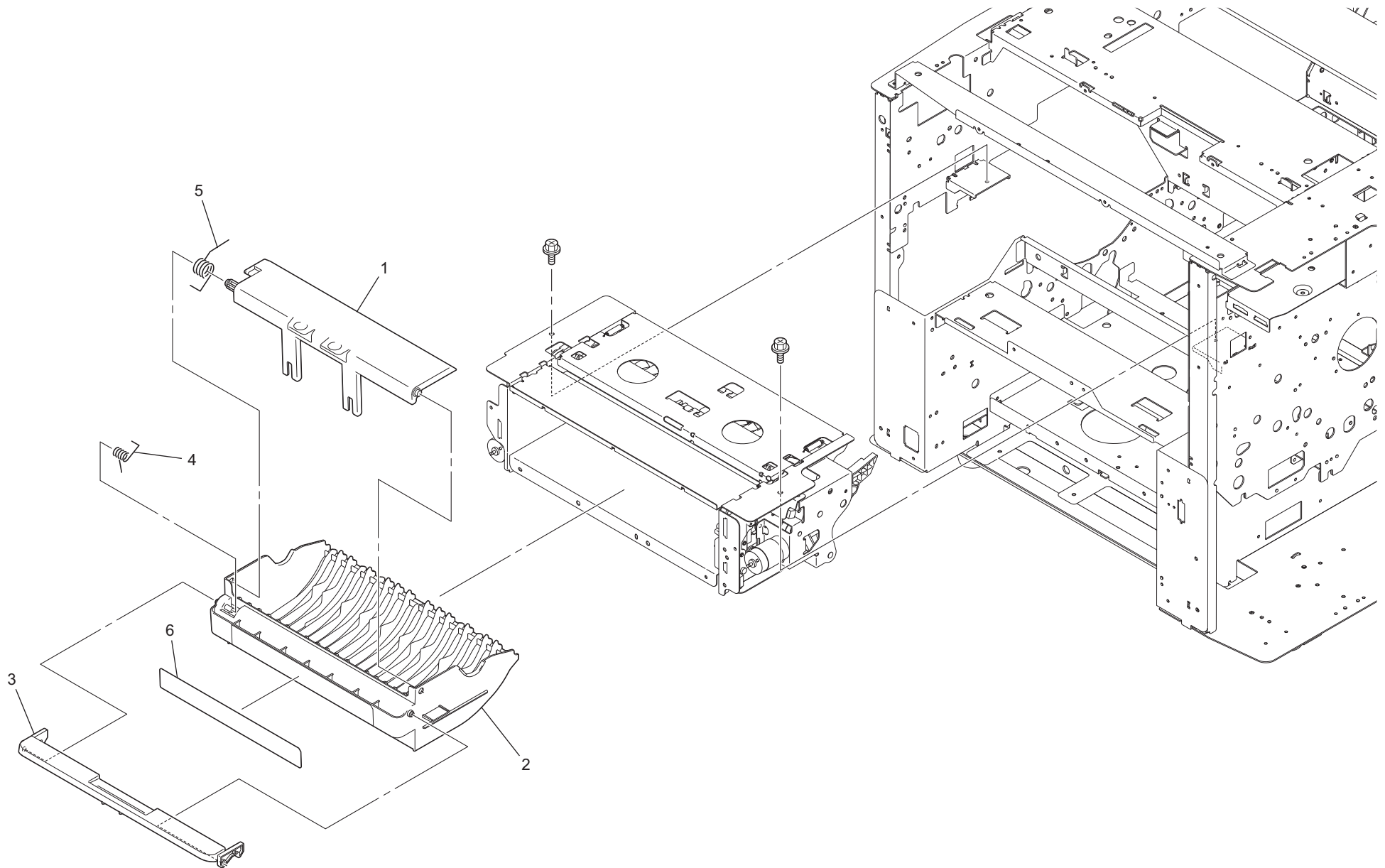


Fig 32. Master Disposal (Paper Receive Side)

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Fig34. MASTER REMOVAL (2) PAPER RECEIVING SIDE

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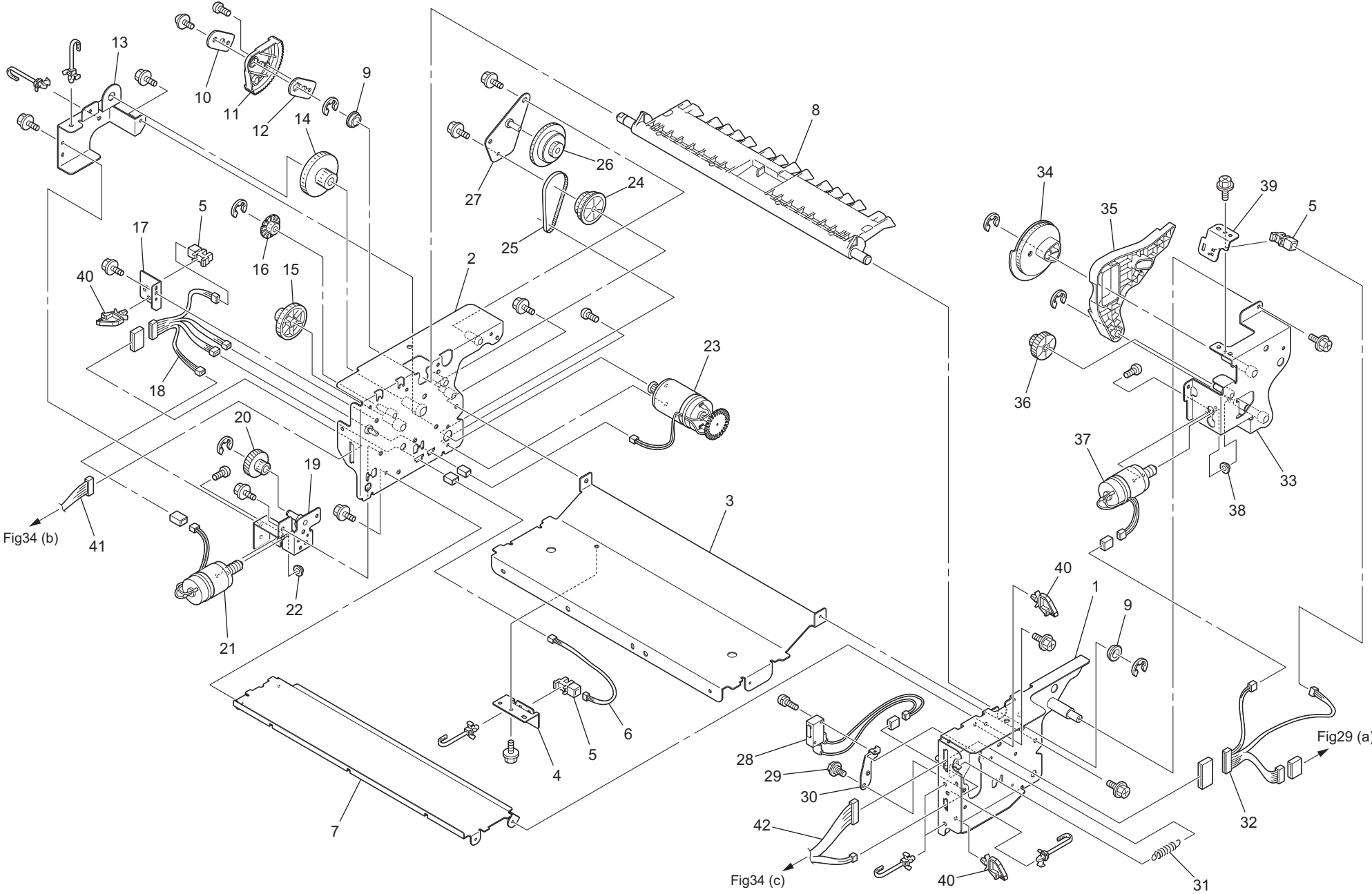


Fig 34. Master Removal (2) Paper Receive Side

69 - I	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	1	024-25032-006	*Side M-Removal Plate R2	1		35	024-26507-008	*Clamp Sliding Cam 2	1	
	2	024-25020-008	*Side M-Removal Plate F2	1		36	612-81303-006	*Gear; M0.8X35+M0.8X15	1	
	3	024-25043-008	*Stay; M-Removal A2	1		37	023-74001-054	*Motor Assy (CWRS-445PA)	1	
	4	024-25077-000	*Bracket; Vertical FG Sensor 2	1		38	030-19205-001	*Support; Clamp Worm	1	
	5	444-30008-002	*Sensor; LG-248NI1	3		39	024-26511-005	*Plate; Clamp Sensor	1	
	6	024-25104-007	*Wire; Removal Feed FG2	1		40	665-02044-002	*Wire Saddle;LWS-0711	3	
	7	024-25041-005	*Stay; M-Removal B2	1		41	024-53037-005	Wire Harness; MRV2 Joint	1	
	8	024-24099-000	*Compression Plate	1		42	024-53010-107	Wire Harness; Rear Upper	1	
	9	607-16001-000	*Metal;F10X15/14X6;18X2	2						
	10	024-24138-005	*Bracket; Gear A	1						
	11	612-10040-004	*Gear;M1X71X14	1						
	12	024-24139-001	*Bracket; Gear B	1						
	13	024-25044-004	*Cover; Compress Gear 2	1						
	14	612-81602-003	*Gear; M1X17+M0.8X61	1						
	15	612-81401-008	*Gear; M0.8X17+M0.8X49	1						
	16	612-11103-000	*Gear; M0.8X15X7	1						
	17	023-24074-000	*Bracket; FG Sensor; Compression Plate	1						
	18	024-25101-008	*Wire Harness; M-Removal 2	1						
	19	024-24091-009	*Bracket; Compress Motor	1						
	20	612-81303-006	*Gear; M0.8X35+M0.8X15	1						
	21	023-74001-054	*Motor Assy (CWRS-445PA)	1						
	22	030-19205-001	*Support; Clamp Worm	1						
	23	023-74002-050	*Suction Motor;CCWRS-55PH	1						
	24	613-11300-007	*Pulley Gear; 0.8X31+53S2M	1						
	25	621-00005-005	*Belt; 40-S2M-172	1						
	26	612-80024-006	*Gear;M0.8x61+M1.25X12	1						
	27	024-25001-003	*Bracket; MR Feed Gear	1						
	28	024-53040-006	*Wire Harness; MM Safety Lead SW	1						
	29	635-18513-003	*Stepped Screw;F5X1.5;M3X3	1						
	30	023-24135-009	*Set Plate;Safety SW; M.-Rmv.	1						
	31	023-24134-000	*Spring; Safety SW; M-Rmv Unit	1						
	32	024-25100-001	*Wire Harness; 2nd Clamp MR	1						
	33	024-26513-008	*Plate; Clamp Drive 2	1						
	34	024-26508-004	*Clamp Cam 2	1						

Fig35. ELECTRICAL COMPONENT (1) PANEL

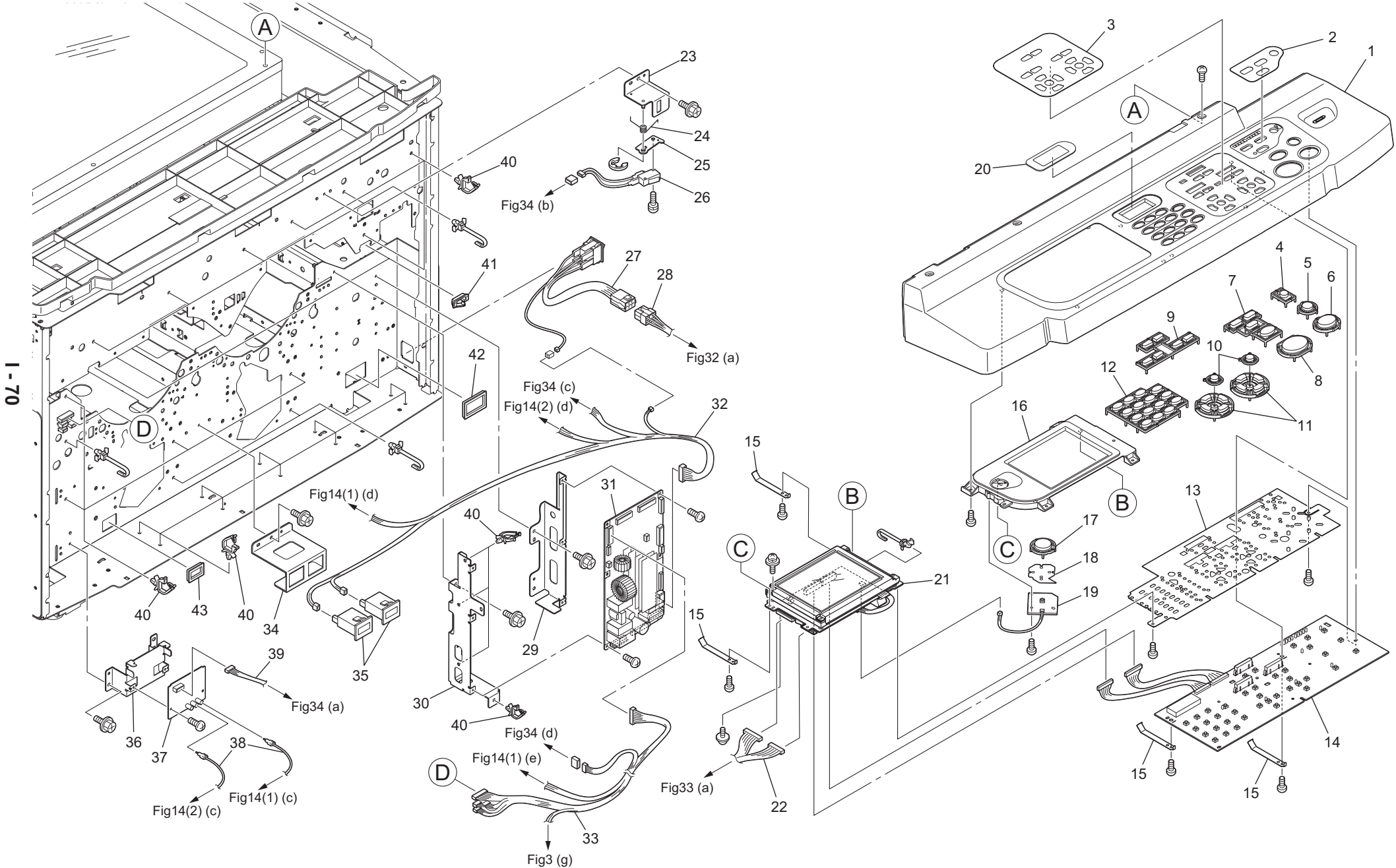


Fig 35. Electrical Component Area(1) Panel

No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
	-	Panel Unit ;MZ Pic (1-21)	1	A,E	18	023-37129-008	*Shield Mylar Sheet B; RZ5 Mode Key	1	
	-	Panel Unit ;MZ Eng (1-21)	1	U	19	023-37137-000	*Mode-Key-PCB	1	
	-	Panel Unit ;MZ Ch (1-21)	1	C	20	024-37104-002	*Segment Cover	1	
1	024-37101-100	*Frame;Panel MZ	1		21	023-43775-205	*LCD Control Unit	1	
2	024-37403-000	*Sheet ;Panel Mode Key Pic	1	A,E	22	024-53050-001	Wire Harness; Panel	1	
2	024-37405-002	*Sheet ;Panel Mode Key Eng	1	U	23	024-34022-005	Bracket; Front Door SW Assy	1	
2	024-37407-005	*Sheet ;Panel Mode Key Ch	1	C	24	021-11318-002	Spring; Switch	1	
3	024-37404-006	*Sheet ; Print Control Pic	1	A,E	25	021-11317-006	Plate; Switch	1	
3	024-37406-009	*Sheet ; Print Control Eng	1	U	26	444-10003-004	Micro SW; AM50031A431F1	1	
3	024-37403-001	*Sheet ; Print Control Ch	1	C	27	024-53008-005	PS Switch Assy	1	
4	024-37327-001	*Wake-Up Key	1		28	024-53005-006	Wire Harness; PS Switch	1	
5	024-37334-008	*Reset Key; Pic	1	A,E	29	024-50019-006	Bracket; Main Drive PCB R	1	
5	024-37338-003	*Reset Key; Eng	1	U	30	024-50018-000	Bracket; Main Drive PCB L	1	
5	024-37342-108	*Reset Key; Ch	1	C	31	024-50503-102	MM-DRIVE-PCB	1	
6	024-37332-005	*Stop Key; Pic	1	A,E	32	024-53036-009	Wire Harness; FL Motor	1	
6	024-37336-000	*Stop Key; Eng	1	U	33	024-53035-002	Wire Harness; Front Upper	1	
6	024-37340-105	*Stop Key; Ch	1	C	34	024-50015-000	Bracket; Counter	1	
7	024-37333-001	*Mode Test Print; Key Pic	1	A,E	35	492-00001-108	Counter	2	
7	024-37337-007	*Mode Test Print; Key Eng	1	U	36	024-50022-007	Bracket; RF PCB	1	
7	024-37341-101	*Mode Test Print; Key Ch	1	C	37	444-59003-000	RF-Tag PCB	1	
8	024-37331-009	*Start Key; Pic	1	A,E	38	024-53030-108	Wire Harness; D-Drawer H	1	A,E,C
8	024-37335-004	*Start Key; Eng	1	U	38	024-53031-007	Wire Harness; D-Drawer H; U	1	U
8	024-37339-204	*Start Key; Ch	1	C	39	024-53026-003	Wire Harness; D-Drawer Junction H	1	
9	024-37326-005	*Print Control Key	1		40	665-02044-002	Wire Saddle;LWS-0711	8	
10	024-37328-008	*Center Button	2		41	665-04068-006	Edging Saddle;TSB-1909L	2	
11	024-37329-004	*Print Position Control Key	2		42	665-04002-005	Square Bushing	1	
12	024-37323-006	*Ten Key Button	1		43	665-04054-005	Square Bushing;SB-2718	1	
13	024-37202-004	*Sealed Mylar A; MZ	1						
14	024-37201-008	*Main-SW-PCB; MZ	1						
15	024-37205-003	*LCD Ground Wire; MZ	4						
16	024-37102-000	*Cover; Panel MZ	1						
17	023-37110-005	*Display Mode Key; Pic	1	A,E					
17	023-37109-007	*Display Mode Key; Eng	1	U					
17	023-37111-001	*Display Mode Key; Ch	1	C					

Fig36. ELECTRICAL COMPONENT (2)

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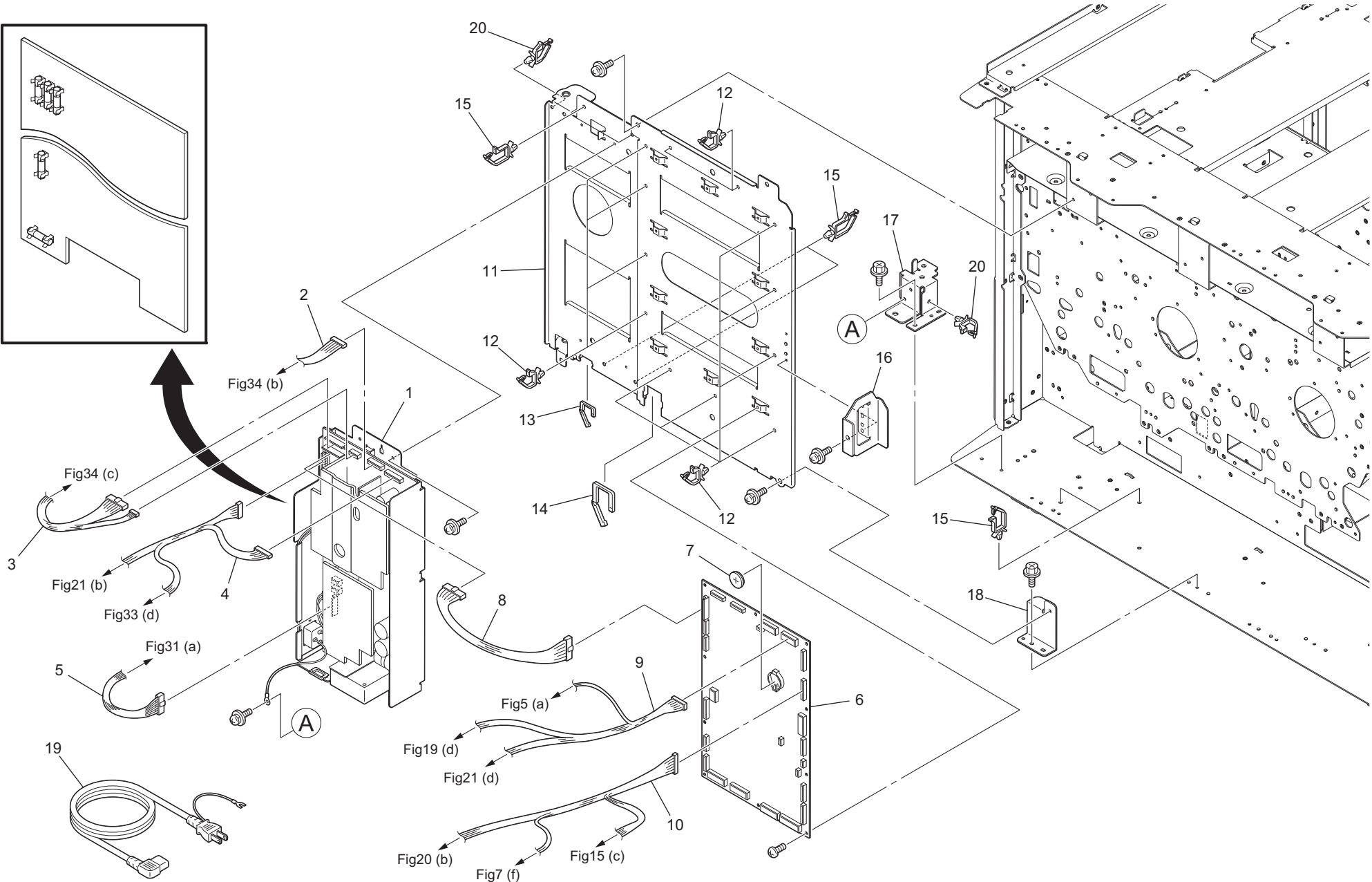
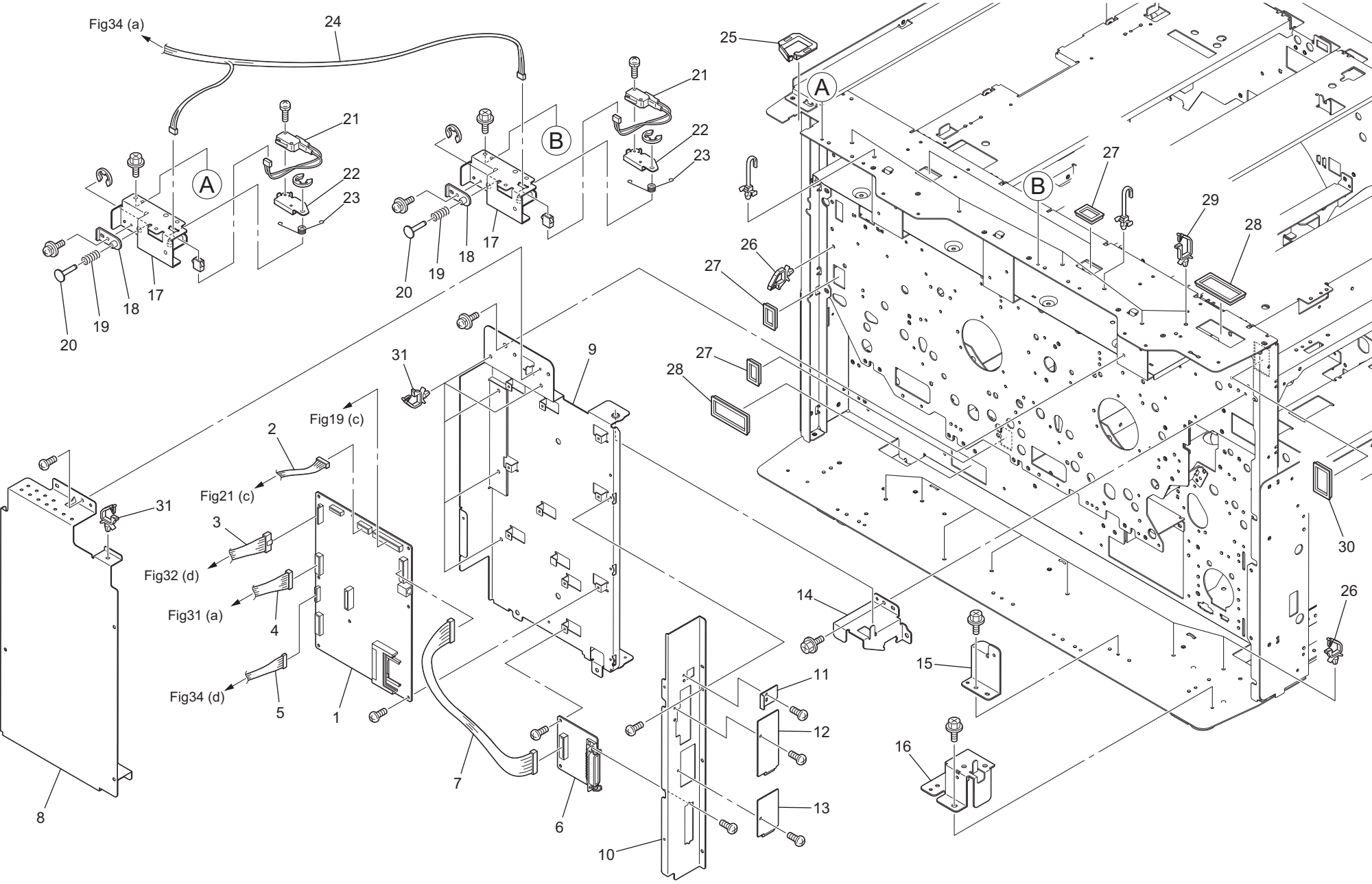


Fig 36. Electrical Component Area(2)

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Fig37. ELECTRICAL COMPONENT(3)

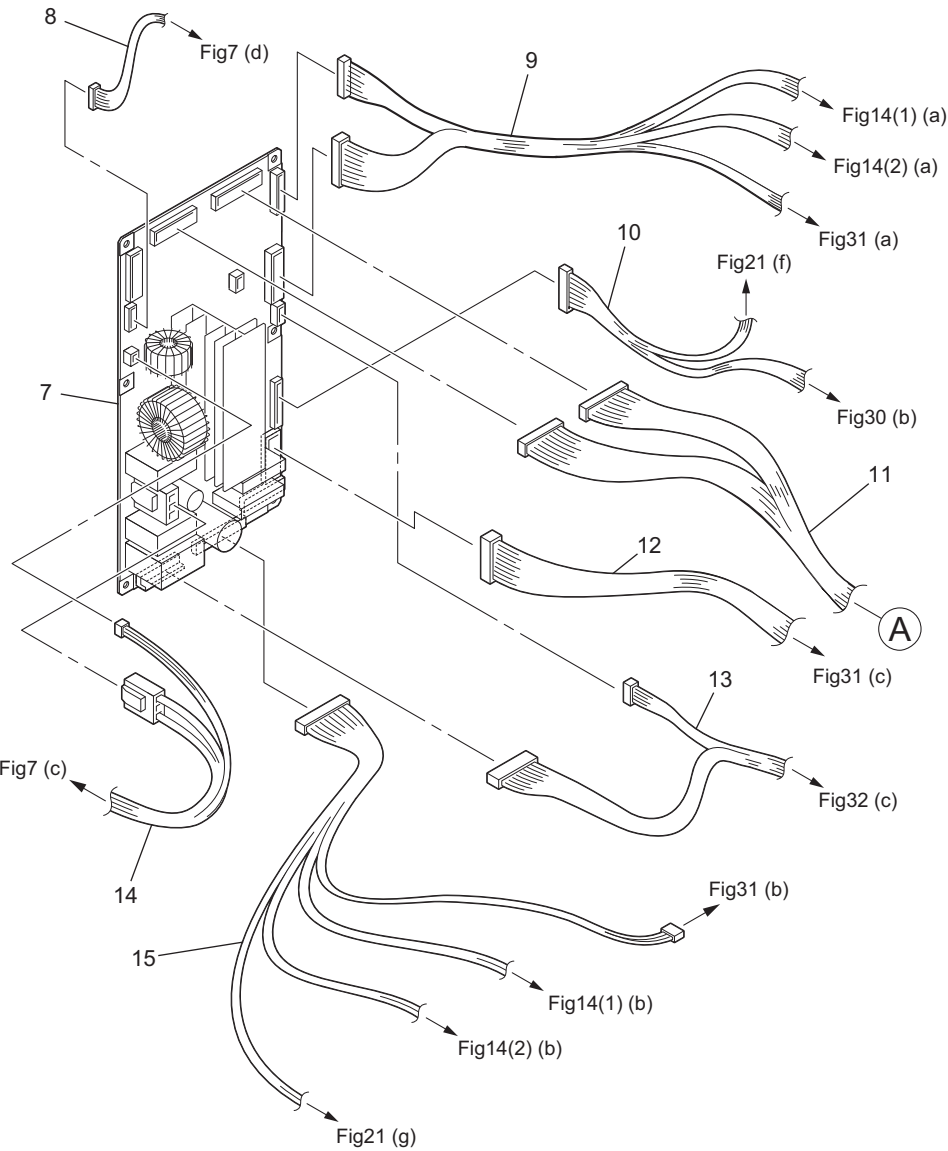
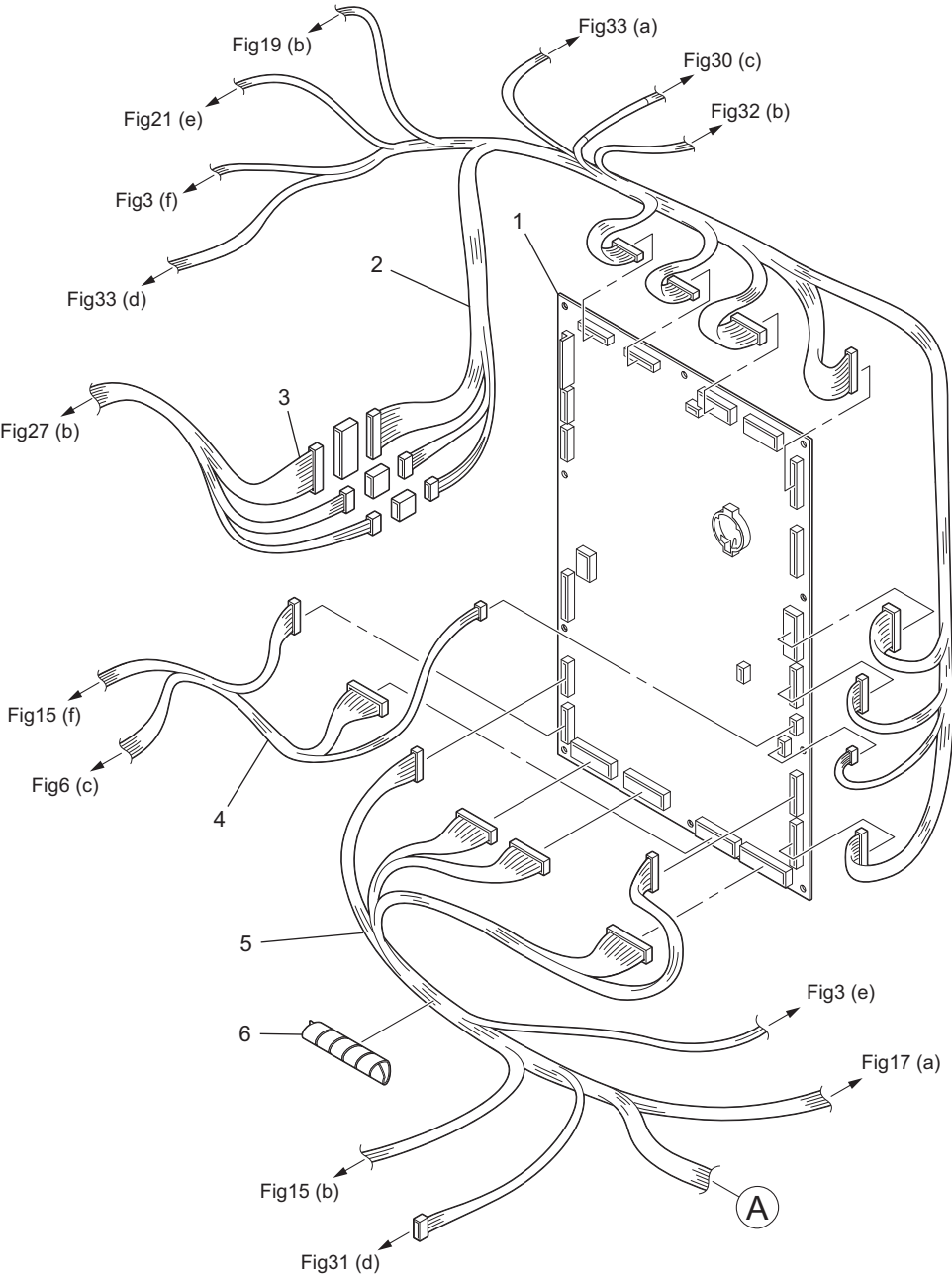


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Fig38. ELECTRICAL COMPONENT (4)

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Fig39. STAGE COVER

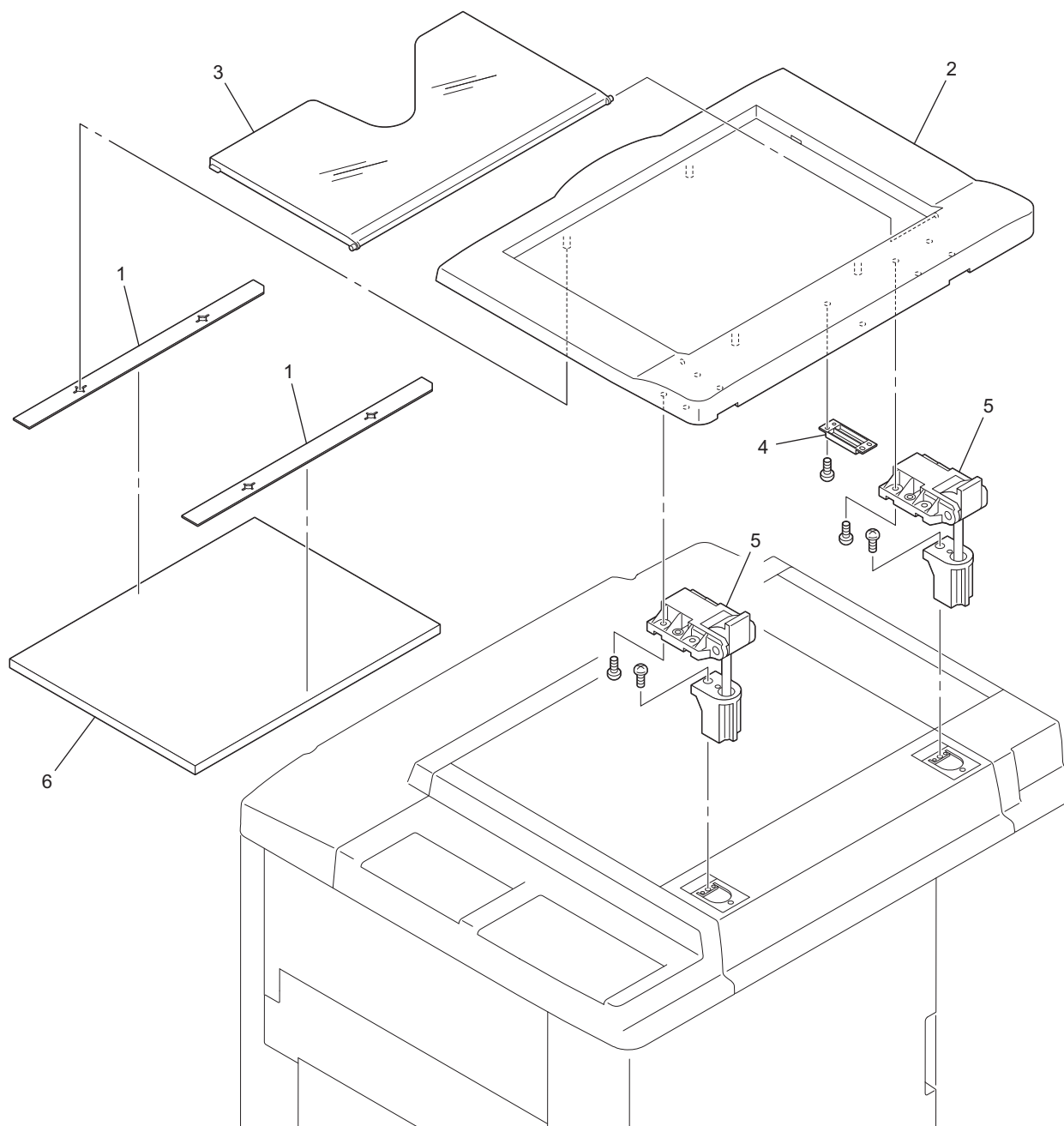
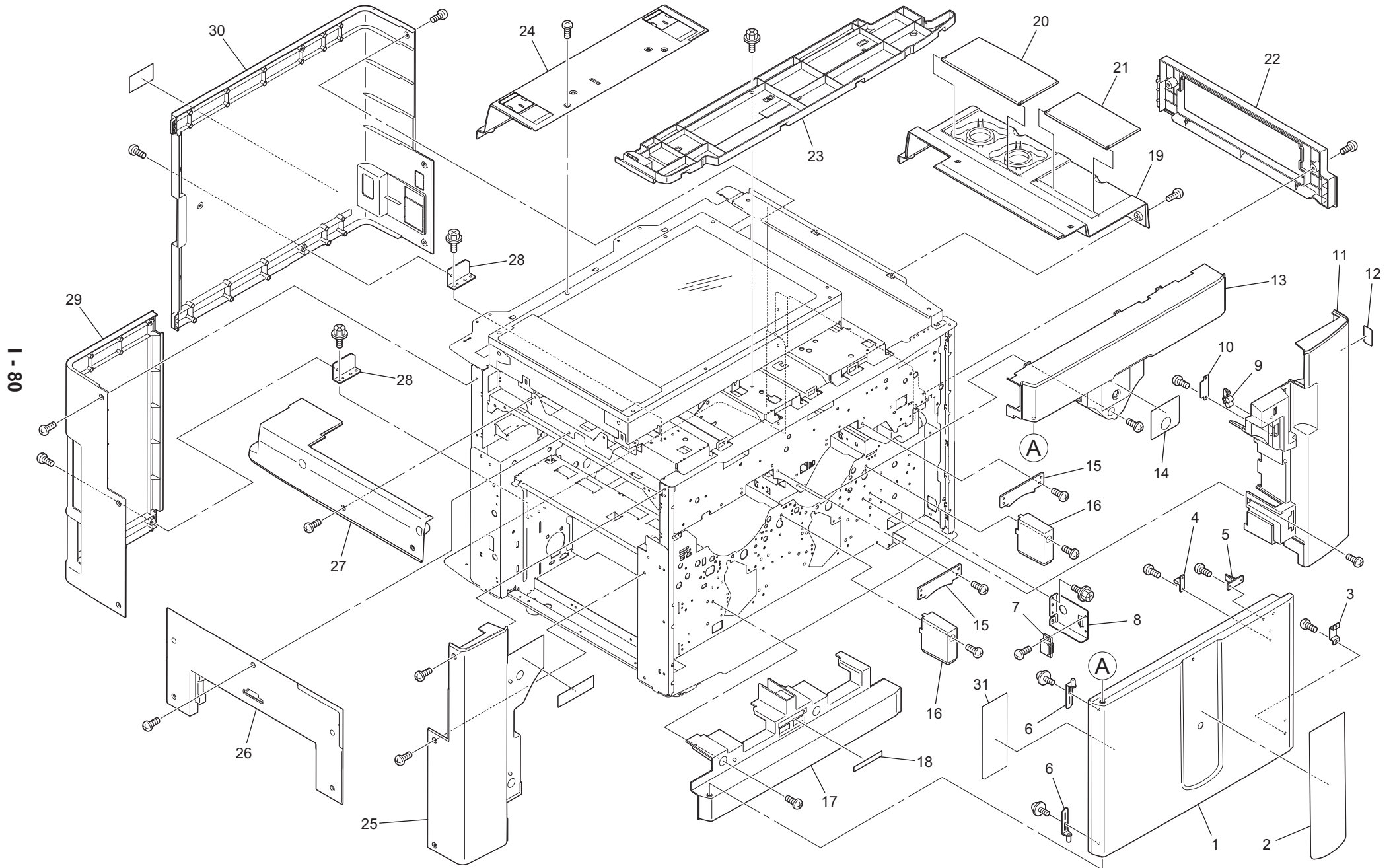


Fig 39. Stage Cover Area

I - 79	No.	Part No.	Part Name	Q'ty	Remark	No.	Part No.	Part Name	Q'ty	Remark
		023-75113-050	Unit/Stage Cover (1-5)	1						
	1	023-30008-000	*Stage Cover	2						
	2	023-30007-004	*Frame; Stage Cover	1						
	3	018-16411-200	*Original Holder Cover (Upper);Stage Cover	1						
	4	023-30006-008	*Actuator Plate; Stage cover Actuator	1						
	5	023-30070-008	*Stage Cover Hinge Assy 3	2						
	6	023-30075-000	Stage Pad 2; Stage Cover	1						

Fig40. EXTERIOR COVER



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INDEX

No.	Part No.	Part Name	Q'ty	Page
1	000-06123-007	Stopper; Paper Guide Roller	2	Fig.2
2	011-11522-002	Paper Guide Roller	2	Fig.2
3	015-36317-100	Shaft Screw; Ink Blocking Plate	2	Fig.12
4	015-36318-000	Spring; Ink Blocking Plate	2	Fig.12
5	017-13258-004	De-Electricity Brush;Suction	1	Fig.17
6	018-16411-200	*Original Holder Cover (Upper);Stage Cover	1	Fig.39
7	018-31614-001	*Ground Spring; Roller System	1	Fig.8
8	018-33151-203	*Fence Cushion	1	Fig.18
9	019-11812-106	Lock Ring	3	Fig.2
10	019-11812-106	Lock Ring	1	Fig.25
11	019-11812-106	*Lock Ring	1	Fig.26
12	019-11831-100	**Base F; Stripper Pad	1	Fig.8
13	019-11832-000	**Cover F; Stripper Pad	1	Fig.8
14	019-11833-006	**Stripper Pad;70	1	Fig.8
15	019-13511-103	*Arm; Air Pump	2	Fig.15
16	019-13512-002	*Arm; Shaft; Air Pump	2	Fig.15
17	019-13516-105	*Piston Head II; Air Pump	2	Fig.15
18	019-13517-004	*Cylinder Valve II; Air Pump	2	Fig.15
19	019-13518-000	*Cylinder Valve Sheet; Air Pump	2	Fig.15
20	019-15255-007	**Guide Flange; Master Holder	1	Fig.27
21	019-35025-008	**Liner	1	Fig.28
22	019-91740-003	*Unit /Stripper Pad; 70 (53-55)	1	Fig.8
23	020-11520-009	*L.O. SHEET	1	Fig.4
24	020-11811-100	Spring B;P.-F.Pressure Adj	1	Fig.2
25	020-11813-006	Arm;P.-F.Pressure Adj.	1	Fig.2
26	020-13114-105	Fixing Pin	2	Fig.16
27	020-13114-105	Fixing Pin	2	Fig.17
28	020-13116-205	*P.-E.Pulley; Suction	3	Fig.17
29	020-60006-205	*Master Sensor 3	1	Fig.31
30	021-04050-002	Seal; Counter; Eng	1	Fig.40
31	021-04051-009	Seal; Counter; Pic	1	Fig.40
32	021-11140-009	Fixed Plate;Rotary Catch	1	Fig.40
33	021-11220-002	Magnet Catch	1	Fig.40
34	021-11317-006	Plate; Switch	1	Fig.35
35	021-11318-002	Spring; Switch	1	Fig.35
36	021-12031-009	*Idler A	1	Fig.6
37	021-14301-046	Pick-Up Roller 15-16)	2	Fig.2
38	021-14302-000	*Core:Pick-up Roller	2	Fig.2
39	021-17129-104	Spring; Actuator	1	Fig.19
40	021-17129-104	*Spring; Actuator	1	Fig.21
41	021-17129-104	*Spring; Actuator	1	Fig.23
42	021-17149-008	**SPNG-GID-UCN-L	1	Fig.23
43	021-17150-006	**SPNG-GID-UCN-S	2	Fig.23
44	021-17501-003	*Frame; Assy-Frame-Lower	1	Fig.20
45	021-17501-208	*Frame; Assy-Frame-Lower	1	Fig.22
46	021-17504-002	*Stage Glass Assy(14-16)	1	Fig.23
47	021-17505-106	*Bracket; K-BKT-M; Scanner	1	Fig.20
48	021-17505-203	*Bracket; K-BKT-M; Scanner	1	Fig.22
49	021-17506-005	*Bracket Rear; Pulley; K-DV-R	1	Fig.20
50	021-17506-102	*Bracket Rear; Pulley; K-DV-R	1	Fig.22
51	021-17507-001	*Wire Front; Wr-7X7-S-F	1	Fig.20
52	021-17507-109	*Wire Front; Wr-7X7-S-F	1	Fig.22
53	021-17507-109	*Wire Front; Wr-7X7-S-F	1	Fig.24
54	021-17508-008	*Wire Rear; Wr-7X7-Z-R	1	Fig.20
55	021-17508-105	*Wire Rear; Wr-7X7-Z-R	1	Fig.22
56	021-17508-105	*Wire Rear; Wr-7X7-Z-R	1	Fig.24

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58	021-17509-004	*Mirror; Carriage 1; Mir-1	1	Fig.22
59	021-17510-207	*Stage Glass; Gls-Platen	1	Fig.19
60	021-17510-207	*Stage Glass; Gls-Platen	1	Fig.21
61	021-17511-009	*Plastic Bearing; Gsf-081605	2	Fig.20
62	021-17512-005	*Shading Plate;E-20	1	Fig.19
63	021-17512-005	*Shading Plate;E-20	1	Fig.21
64	021-17514-008	*Mylar; Mlr-Frame-U; Scanner	2	Fig.19
65	021-17514-008	*Mylar; Mlr-Frame-U; Scanner	2	Fig.21
66	021-17515-004	*Sponge; Spng-Pg-1	1	Fig.19
67	021-17515-004	*Sponge; Spng-Pg-1	1	Fig.21
68	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.19
69	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.19
70	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.19
71	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.21
72	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.21
73	021-17516-000	*Sponge; Spng-Pg-2	2	Fig.21
74	021-17517-007	*Sponge; Spng-Ccd-Cable	2	Fig.19
75	021-17517-007	*Sponge; Spng-Ccd-Cable	2	Fig.21
76	021-17517-007	*Sponge; Spng-Ccd-Cable	2	Fig.23
77	021-17518-003	*Mylar; Inverter; Mlr-Inv	1	Fig.20
78	021-17518-003	*Mylar; Inverter; Mlr-Inv	1	Fig.22
79	021-17518-003	**Mylar; Inverter; Mlr-Inv	1	Fig.24
80	021-17521-004	*Pulley Drive Shaft; Ply-Drive	1	Fig.20
81	021-17521-101	*Pulley Drive Shaft; Ply-Drive	1	Fig.22
82	021-17523-007	*Support Shaft; Sft-Cr2; Carriage 2	1	Fig.20
83	021-17523-007	*Support Shaft; Sft-Cr2; Carriage 2	1	Fig.22
84	021-17525-000	*Screw;Scr-M3-1.6	2	Fig.19
85	021-17525-000	*Screw;Scr-M3-1.6	2	Fig.21
86	021-17525-000	*Screw;Scr-M3-1.6	2	Fig.23
87	021-17528-009	*Plate Spring; Mirror 1; Spr-Mir-1	2	Fig.20
88	021-17528-009	*Plate Spring; Mirror 1; Spr-Mir-1	2	Fig.22
89	021-17529-005	*Plate Spring; Spr-Mir-2	4	Fig.20
90	021-17529-005	*Plate Spring; Spr-Mir-2	4	Fig.22
91	021-17530-100	*Fixing Plate; Spr-Glass-F	1	Fig.19
92	021-17530-100	*Sponge; Spr-Glass-F	1	Fig.21
93	021-17530-100	**Sponge; Spr-Glass-F	1	Fig.23
94	021-17531-107	*Fixing Plate; Spr-Glass-R	1	Fig.19
95	021-17531-107	*Sponge; Spr-Glass-R	1	Fig.21
96	021-17531-107	**Sponge; Spr-Glass-R	1	Fig.23
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98	021-17538-306	*Frame; Frm-Upper; Scanner	1	Fig.21
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100	021-17540-106	*Bracket; Pulley; BKT-DV	2	Fig.22
101	021-17540-106	*Bracket; Pulley; BKT-DV	2	Fig.24
102	021-17541-005	*Bracket; FB Pulse Motor; BKT-MOT	1	Fig.20
103	021-17541-102	*Bracket; FB Pulse Motor; BKT-MOT	1	Fig.22
104	021-17543-008	*Plate-APS-Sensor	1	Fig.19
105	021-17543-105	*Plate-APS-Sensor	1	Fig.21
106	021-17543-105	*Cover Plate; PLT-APS-SENS	1	Fig.23
107	021-17544-004	*Plate; Plt-Ccd-Cable; Scanner	1	Fig.19
108	021-17544-101	*Plate; Plt-Ccd-Cable; Scanner	1	Fig.21
109	021-17544-101	*Plate; Plt-Ccd-Cable; Scanner	1	Fig.23
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115	021-17547-003	*Guide Plate; Plt-Ccd-Cable2	1	Fig.19
116	021-17547-100	*Guide Plate; Plt-Ccd-Cable2	1	Fig.21
117	021-17547-100	*Guide Plate; Plt-Ccd-Cable2	1	Fig.23
118	021-17553-003	*Cover; CVR-LENS-UNIT	1	Fig.19
119	021-17553-003	*Cover; CVR-LENS-UNIT	1	Fig.21
120	021-17554-000	*Frame; Carriage 1; Frm-Cr1	1	Fig.20
121	021-17554-107	*Frame; Carriage 1;Frm-Cr1	1	Fig.22
122	021-17555-006	*Adj. Bracket Rear; BKT-ADJ-CR1	1	Fig.20
123	021-17555-103	*Adj. Bracket Rear; BKT-ADJ-CR1	1	Fig.22
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128	021-17557-106	*Bracket; BKT-WIRE-HOLD	2	Fig.22
129	021-17557-106	*Bracket; BKT-WIRE-HOLD	2	Fig.24
130	021-17558-005	*Cover; Inverter; CVR-INV	1	Fig.20
131	021-17558-102	*Cover; Inverter; CVR-INV	1	Fig.22
132	021-17558-102	**Cover; Inverter; CVR-INV	1	Fig.24
133	021-17559-001	*Adj. Bracket Front; BKT-ADJ-CR1-F	1	Fig.20
134	021-17559-109	*Adj. Bracket Front; BKT-ADJ-CR1-F	1	Fig.22
135	021-17560-000	*Frame; Carriage 2; Frm-Cr2	1	Fig.20
136	021-17560-107	*Frame; Carriage 2;Frm-Cr2	1	Fig.22
137	021-17561-006	*Bracket F; BKT-SIIDE-CR2-F	1	Fig.20
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139	021-17562-100	*Bracket Front;Pulley; BKT-DV-CR2-F	1	Fig.20
140	021-17562-207	*Bracket Front;Pulley; BKT-DV-CR2-F	1	Fig.22
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145	021-17565-001	*Guide Pulley; Ply-Turn	1	Fig.22
146	021-17567-004	*Bracket; HP-SENS; Scanner	1	Fig.19
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148	021-17567-004	*Bracket; HP-SENS; Scanner	1	Fig.23
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151	021-17568-205	**Blind Cover;Guide	1	Fig.23
152	021-17569-007	*Guide Bracket; Guide-Ffc-Frame	1	Fig.19
153	021-17569-007	*Guide Bracket; Guide-Ffc-Frame	1	Fig.21
154	021-17569-007	*Guide Bracket; Guide-Ffc-Frame	1	Fig.23
155	021-17570-005	*Guide Bracket; Guide-Ffc-Cr1	1	Fig.20
156	021-17570-005	*Guide Bracket; Guide-Ffc-Cr1	1	Fig.22
157	021-17574-000	*Pulley; Ply-S1.5M-75	1	Fig.20
158	021-17574-000	*Pulley; Ply-S1.5M-75	1	Fig.22
159	021-17574-000	*Pulley; Ply-S1.5M-75	1	Fig.24
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161	021-17575-007	*Pulley; Ply-S1.5M-90-30	1	Fig.22
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165	021-17579-002	*Shaft; Pulley; Sft-Dv	2	Fig.24
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172	021-17583-000	*Belt; ST1173060	1	Fig.22
173	021-17584-006	*Belt;ST1116060	1	Fig.20
174	021-17584-006	*Belt;ST1116060	1	Fig.22
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176	021-17585-002	*Tape-Frm-U; Scanner	6	Fig.21
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178	021-17589-008	*Sponge; Mirror 1; Spng-Mir	2	Fig.22
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182	021-50535-100	*PCB;Pba-Chukei	1	Fig.21
183	021-50535-100	*PCB;Pba-Chukei	1	Fig.23
184	021-50536-009	*Inverter;Pws-Pxz170E4-B	1	Fig.20
185	021-50536-106	*Inverter;Pws-Pxz170E4-B	1	Fig.22
186	021-50536-106	**Inverter;Pws-Pxz170E4-B	1	Fig.24
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188	021-51029-003	Push Button SW Assy	1	Fig.13
189	021-51029-003	Push Button SW Ass'Y	1	Fig.25
190	021-51032-209	*POTENTIOMETER ASS'Y	1	Fig.4
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192	021-51120-000	*Wire Harness;Assy-Ffc	1	Fig.22
193	021-51121-007	*Wire Harness;ASM-H.Psens	1	Fig.19
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195	021-51121-007	*Wire Harness;ASM-H.Psens	1	Fig.23
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206	021-53143-105	**Lamp;Uxfl-08Yg37P2	1	Fig.24
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209	021-53201-008	*Motor;Kh42Jm2B154	1	Fig.24
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215	023-12206-008	Support; Lower Limit Frame; P.-F.	1	Fig.3
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244	023-12404-209	*Shaft; Stripper RZ-L	1	Fig.8
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350	023-21013-204	*Cylinder Base Bracket; Air pump	2	Fig.15
351	023-21021-002	*Cylinder; Air Pump	2	Fig.15
352	023-21023-102	*Timing Plate; Air Pump	2	Fig.15
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354	023-21322-002	*M Wing Front	1	Fig.17
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356	023-21324-005	*S Wing; Front	1	Fig.17
357	023-21328-000	*Spring; Wing Front	2	Fig.17
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359	023-21331-001	*link Plate; M Wing	1	Fig.17
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361	023-21361-008	*Shaft; Belt Driven Pulley	1	Fig.17
362	023-21393-007	Light Absorber Strip (35X28)	2	Fig.15
363	023-21408-004	*MW Cam; Wing	1	Fig.17
364	023-21409-108	*SW Cam; Wing	1	Fig.17
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369	023-21607-201	*Paper Guide R; P.-Rcv.-T.	1	Fig.18
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376	023-21633-008	*Ground Plate; Slide Rail; P.Rcv.-T.	1	Fig.18
377	023-21634-004	*Shaft; Fence	3	Fig.18
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379	023-21636-007	*Slide Plate(Lower); P.-Rcv.-T.	3	Fig.18
380	023-21637-003	*Slide Plate(Upper); P.-Rcv.-T.	3	Fig.18
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383	023-21640-004	*Slide Rail; Paper Stopper; P.-Rcv.-T.	1	Fig.18
384	023-21643-003	*Bracket; Magnet Catch; P.-RCV.-T.	1	Fig.18
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388	023-24057-008	*Master Removal Roller (UP)	1	Fig.30
389	023-24061-102	*Pulley; M-Rmv	8	Fig.30
390	023-24061-102	*Pulley; M-Rmv	8	Fig.33
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396	023-24074-000	*Bracket; FG Sensor; Compression Plate	1	Fig.34
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398	023-24117-000	*Knob; Release Lever; M.-Rmv.	1	Fig.33
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400	023-24120-001	*Manual Compression Lever	1	Fig.33
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403	023-24126-000	*Roller; Hook; M.-Rmv.	2	Fig.33
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412	023-24143-109	*Seal; Disposal Instruction; Pic	1	Fig.32
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671	024-15171-008	Base;ONE-WAY Hook	1	Fig.2
672	024-15172-004	Spring;ONE-WAY Hook	1	Fig.2

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675	024-15181-003	*G Roll Release Cover	1	Fig.5
676	024-15182-000	*G Roll Release Cam	1	Fig.5
677	024-15183-006	G Roll Release Plate	1	Fig.6
678	024-15186-005	Drive Encoder	2	Fig.5
679	024-15187-001	ONE-WAY Hook	1	Fig.2
680	024-15189-004	Stay; Main Cover	4	Fig.7
681	024-15190-002	Bracket; Drive Encoder	2	Fig.5
682	024-15191-009	Plate;T-Roller Shaft Assy	1	Fig.5
683	024-15195-004	G Roller Release Plate B	1	Fig.6
684	024-16007-007	*Plate; Print Positioning ADJ (IN)	1	Fig.7
685	024-16009-107	*Main Shaft Vertical	1	Fig.7
686	024-16015-107	Plate; Vertical Drive Shaft	1	Fig.7
687	024-16020-003	*Carrier Assy	1	Fig.7
688	024-16028-101	*Positioning Hook Plate	1	Fig.7
689	024-16033-008	*Cover; Planet Gear	1	Fig.7
690	024-16034-101	*Cover; Print Positioning	1	Fig.7
691	024-16039-006	*Stay; Planet Gear	1	Fig.7
692	024-16041-108	*Plate; Position Control	1	Fig.7
693	024-16042-007	*Spring; Positioning Control	1	Fig.7
694	024-16043-003	2nd PUMP JOINT SHAFT ASSY	1	Fig.7
695	024-16053-009	Bracket;Main T-Mission	1	Fig.5
696	024-16056-008	Cover;Main Drive T-Mission	1	Fig.5
697	024-16065-104	*Gear; Position Control	1	Fig.7
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699	024-16067-000	Separation Cam	2	Fig.5
700	024-16078-001	*Gear; Vertical Positioning IN	1	Fig.7
701	024-16080-006	1st Drum Drive Gear Assy	1	Fig.5
702	024-16083-005	*Gear; Vertical Positioning OUT	1	Fig.7
703	024-16085-008	2nd Drum Drive Gear Assy	1	Fig.5
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706	024-16266-002	Mid-Feed Drive Base Assy	1	Fig.7
707	024-16270-000	1st Pump Drive Base Assy	1	Fig.7
708	024-16272-002	Cover; 1st Pump Drive	1	Fig.7
709	024-17003-005	Hanger Plate; Screen	1	Fig.10
710	024-17008-007	Drum Joint	1	Fig.10
711	024-17009-003	Flange Gear	1	Fig.10
712	024-17010-109	Boss;A-Positioning ADJ	1	Fig.10
713	024-17011-008	Block Sheet Assy;A3W	1	Fig.10
714	024-17027-001	S-Gap Cam	2	Fig.12
715	024-17030-002	*Squeegee Roller; A3	1	Fig.12
716	024-17035-004	*Ink Drive Shaft; A3	1	Fig.12
717	024-17046-006	Stay;Drum Frame	2	Fig.9
718	024-17048-009	Drum Frame Front	1	Fig.9
719	024-17051-000	Lever;B Position Lock	1	Fig.9
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721	024-17060-009	Stay;Rail	1	Fig.14
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732	024-17126-000	*Side Frame; Squeegee F Assy	1	Fig.12
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735	024-17138-105	Shaft;Drum Lock Plate	1	Fig.9
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744	024-17166-109	Base;B Position Release	1	Fig.14
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754	024-17204-000	Guide;Front Frame L	1	Fig.14
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776	024-17518-005	Slide Shaft L Assy	1	Fig.14
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778	024-17520-107	Plate;Slide Shaft ADJ	1	Fig.14
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1010	024-28109-107	*Side Plate; M-M Unit F	1	Fig.27
1011	024-28110-008	*Stay; M-M Unit Bottom	1	Fig.27
1012	024-28111-004	*Stay; Stocker	1	Fig.27
1013	024-28113-104	*PCB Stay	1	Fig.27
1014	024-28117-002	*Cutter Guide L	1	Fig.28
1015	024-28119-005	*Cutter Cover	1	Fig.27
1016	024-28122-103	Bracket; M-M Position	1	Fig.25
1017	024-28134-004	*Bracket; L Motor Assy	1	Fig.28
1018	024-28146-002	Bracket; M-Loading Sensor 2	1	Fig.25
1019	024-28147-009	Cover; M-Loading Sensor 2	1	Fig.25
1020	024-28148-005	Fixed Plate; Slide Shaft A	4	Fig.25
1021	024-28152-002	*Boss; Slide Gear	4	Fig.27
1022	024-28155-001	*D-Plate; Slide Sensor	1	Fig.27
1023	024-28156-008	Base Plate M-M	1	Fig.25
1024	024-28159-007	Guide; Wire Harness M-M	1	Fig.25
1025	024-28175-002	**Pivot Shaft; M-M Unit	1	Fig.26
1026	024-28176-009	*Bracket; Gear W	1	Fig.28
1027	024-28202-000	Seal; M-M Unit Release; Eng	1	Fig.40
1028	024-28203-006	Seal; M-M Unit Release; Pic	1	Fig.40
1029	024-28205-009	*Seal; M-M Unit Access Cover	1	Fig.27
1030	024-28206-005	Seal; Master Set	1	Fig.25
1031	024-28207-001	*Seal;Setting Master;Pic.	1	Fig.27
1032	024-28501-007	MMR-PCB	1	Fig.25
1033	024-28503-000	**Wire Harness; TPH	1	Fig.26
1034	024-28503-000	*Wire Harness;TPH	1	Fig.27
1035	024-28504-006	*Wire Harness; M-M Rear	1	Fig.27
1036	024-28504-006	*Wire Harness; M-M Rear	1	Fig.28
1037	024-28506-009	*Wire Harness; M-M Mid	1	Fig.27
1038	024-28508-109	*Wire Harness; M-M Front	1	Fig.27
1039	024-28508-109	*Wire Harness; M-M Front	1	Fig.28
1040	024-28509-008	*Wire Harness; Master RF	1	Fig.27
1041	024-28511-100	*Make-Master PCB	1	Fig.27
1042	024-28512-009	**Wire Harness; TPH ;2H	1	Fig.27
1043	024-28512-009	**Wire Harness; TPH ;2H	1	Fig.26
1044	024-30002-107	Hinge Bracket; Flat Bed	2	Fig.21
1045	024-30003-006	*CCD Unit; PBA 600	1	Fig.19
1046	024-30007-001	*Flat Cable; ASM-Main I/F 600	1	Fig.19
1047	024-30007-001	*Flat Cable; ASM-Main I/F 600	1	Fig.21
1048	024-30008-008	*ASM-APS-Sensor-M	1	Fig.19
1049	024-30008-008	*ASM-APS-Sensor-M	1	Fig.21
1050	024-30009-004	*Harness; ASM-Size Sensor-M	1	Fig.19
1051	024-30009-101	*Harness; ASM-Size Sensor-M	1	Fig.21
1052	024-30010-207	*Harness; ASM-SISESENS-MI	1	Fig.21
1053	024-30902-604	Scanner Unit; 600M (Fig19_1-5,13-41, Fig 20_1-41)	1	Fig.19
1054	024-30903-309	Scanner Unit; 600Inch (Fig19_1-5,13-41, Fig 20_1-41)	1	Fig.19
1055	024-30910-003	*S-Assy ; S-CCD-UNIT-65-5V	1	Fig.23
1056	024-34001-008	Front Door	1	Fig.40
1057	024-34002-209	Inner Cover Upper	1	Fig.40
1058	024-34003-108	Inner Cover Lower	1	Fig.40
1059	024-34004-309	Inner Cover Left	1	Fig.40
1060	024-34005-208	Inner Cover Right	1	Fig.40
1061	024-34006-000	Rear Cover Left	1	Fig.40
1062	024-34007-103	Rear Cover Right	1	Fig.40
1063	024-34009-106	Upper Cover Left	1	Fig.40
1064	024-34010-201	Upper Cover Rear	1	Fig.40

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1067	024-34019-004	Bracket;Cover Left	1	Fig.1
1068	024-34022-005	Bracket; Front Door SW Assy	1	Fig.35
1069	024-34025-004	Window; M-Loading	2	Fig.40
1070	024-34026-000	Cover; Separator Adj	2	Fig.40
1071	024-34028-003	Cover; Digitizer Pen Case	1	Fig.40
1072	024-34030-008	Spacer;Cover Rear L	1	Fig.1
1073	024-34031-004	Spacer;Cover Rear R	1	Fig.1
1074	024-34032-000	Bracket; Lower Cover	2	Fig.40
1075	024-34033-007	Bracket; MID Cover	1	Fig.36
1076	024-34035-000	Bracket; Rear Cover SW Assy	2	Fig.37
1077	024-34036-006	Bracket; Magnet Catch	1	Fig.40
1078	024-34037-002	Cover; Cap Holder	1	Fig.40
1079	024-34040-003	Detection Plate; Front Door	1	Fig.40
1080	024-34043-002	Spring; Rear Cover SW Assy	2	Fig.37
1081	024-34044-009	Sear; Drum Release; Eng	1	Fig.40
1082	024-34045-005	Sear; Drum Release; Pic	1	Fig.40
1083	024-34046-109	Emblem; MZ770 E	1	Fig.40
1084	024-34048-004	Emblem; MV7690	1	Fig.40
1085	024-34052-001	Emblem; MZ790 U	1	Fig.40
1086	024-34053-008	Emblem; MZ770 A	1	Fig.40
1087	024-34067-009	Emblem; MZ970	1	Fig.40
1088	024-34068-005	Emblem; MZ990	1	Fig.40
1089	024-37101-100	*Frame;Panel MZ	1	Fig.35
1090	024-37102-000	*Cover; Panel MZ	1	Fig.35
1091	024-37103-103	Cover; Panel Lower	1	Fig.40
1092	024-37104-002	*Segment Cover	1	Fig.35
1093	024-37201-008	*Main-SW-PCB; MZ	1	Fig.35
1094	024-37202-004	*Sealed Mylar A; MZ	1	Fig.35
1095	024-37205-003	*LCD Ground Wire; MZ	4	Fig.35
1096	024-37323-006	*Ten Key Button	1	Fig.35
1097	024-37326-005	*Print Control Key	1	Fig.35
1098	024-37327-001	*Wake-Up Key	1	Fig.35
1099	024-37328-008	*Center Button	2	Fig.35
1100	024-37329-004	*Print Position Control Key	2	Fig.35
1101	024-37331-009	*Start Key; Pic	1	Fig.35
1102	024-37332-005	*Stop Key; Pic	1	Fig.35
1103	024-37333-001	*Mode Test Print; Key Pic	1	Fig.35
1104	024-37334-008	*Reset Key; Pic	1	Fig.35
1105	024-37335-004	*Start Key; Eng	1	Fig.35
1106	024-37336-000	*Stop Key; Eng	1	Fig.35
1107	024-37337-007	*Mode Test Print; Key Eng	1	Fig.35
1108	024-37338-003	*Reset Key; Eng	1	Fig.35
1109	024-37339-204	*Start Key; Ch	1	Fig.35
1110	024-37340-105	*Stop Key; Ch	1	Fig.35
1111	024-37341-101	*Mode Test Print; Key Ch	1	Fig.35
1112	024-37342-108	*Reset Key; Ch	1	Fig.35
1113	024-37403-000	*Sheet ;Panel Mode Key Pic	1	Fig.35
1114	024-37403-001	*Sheet ; Print Control Ch	1	Fig.35
1115	024-37404-006	*Sheet ; Print Control Pic	1	Fig.35
1116	024-37405-002	*Sheet ;Panel Mode Key Eng	1	Fig.35
1117	024-37406-009	*Sheet ; Print Control Eng	1	Fig.35
1118	024-37407-005	*Sheet ;Panel Mode Key Ch	1	Fig.35
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1120	024-50004-009	Hinge; P-Ejection L	1	Fig.36

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1123	024-50008-004	Card Cover	1	Fig.37
1124	024-50009-000	USB Cover	1	Fig.37
1125	024-50011-005	Hinge; P-Feed U	1	Fig.37
1126	024-50012-001	Hinge; P-Feed L	1	Fig.37
1127	024-50015-000	Bracket; Counter	1	Fig.35
1128	024-50016-007	Bracket; MM Junction PCB	1	Fig.25
1129	024-50018-000	Bracket; Main Drive PCB L	1	Fig.35
1130	024-50019-006	Bracket; Main Drive PCB R	1	Fig.35
1131	024-50021-000	Bracket; D-Release Button	1	Fig.13
1132	024-50022-007	Bracket; RF PCB	1	Fig.35
1133	024-50023-003	Plate; PS PCB Support	1	Fig.36
1134	024-50023-003	Plate; PS PCB Support	1	Fig.37
1135	024-50024-000	Noise Reduction Plate	1	Fig.37
1136	024-50025-006	Cover; NET-D	1	Fig.37
1137	024-50502-009	SH4F-PCB	1	Fig.37
1138	024-50503-102	MM-DRIVE-PCB	1	Fig.35
1139	024-50503-102	MM-DRIVE-PCB	1	Fig.38
1140	024-50504-702	SH4F-PCB(C)	1	Fig.37
1141	024-50506-004	Printer-PCB	1	Fig.37
1142	024-53001-000	Wire Harness; M-M Unit FCC	1	Fig.25
1143	024-53001-000	*Wire Harness;MM Unit FCC	1	Fig.27
1144	024-53002-007	Wire Harness; Rear PS Upper	1	Fig.25
1145	024-53002-007	Wire Harness; Rear PS Upper	1	Fig.36
1146	024-53002-007	Wire Harness; Rear PS Upper	1	Fig.37
1147	024-53005-006	Wire Harness; PS Switch	1	Fig.35
1148	024-53005-006	Wire Harness; PS Switch	1	Fig.36
1149	024-53006-002	Wire Harness; Drive PS	1	Fig.36
1150	024-53006-002	Wire Harness; Drive PS	1	Fig.38
1151	024-53007-009	Wire Harness; MCTL-PS	1	Fig.36
1152	024-53008-005	PS Switch Assy	1	Fig.35
1153	024-53009-001	Wire Harness; RU Motor J	1	Fig.7
1154	024-53009-001	Wire Harness; RU Motor J	1	Fig.15
1155	024-53010-107	Wire Harness; Rear Upper	1	Fig.3
1156	024-53010-107	Wire Harness; Rear Upper	1	Fig.19
1157	024-53010-107	Wire Harness; Rear Upper	1	Fig.25
1158	024-53010-107	Wire Harness; Rear Upper	1	Fig.34
1159	024-53010-107	Wire Harness; Rear Upper	1	Fig.36
1160	024-53010-107	Wire Harness; Rear Upper	1	Fig.37
1161	024-53010-107	Wire Harness; Rear Upper	1	Fig.37
1162	024-53010-107	Wire Harness; Rear Upper	1	Fig.38
1163	024-53011-103	Wire Harness; Rear Lower A	1	Fig.3
1164	024-53011-103	Wire Harness; Rear Lower A	1	Fig.15
1165	024-53011-103	Wire Harness; Rear Lower A	1	Fig.17
1166	024-53011-103	Wire Harness; Rear Lower A	1	Fig.38
1167	024-53011-103	Wire Harness; Rear Lower A	1	Fig.38
1168	024-53012-100	Wire Harness; Rear Lower B	1	Fig.6
1169	024-53012-100	Wire Harness; Rear Lower B	1	Fig.15
1170	024-53012-100	Wire Harness; Rear Lower B	1	Fig.38
1171	024-53016-105	Wire Harness;MRV1 Joint	1	Fig.31
1172	024-53016-105	Wire Harness; MRV1 Joint	1	Fig.38
1173	024-53019-007	Wire Harness; Rear Sensor U	1	Fig.5
1174	024-53019-007	Wire Harness; Rear Sensor U	1	Fig.19
1175	024-53019-007	Wire Harness; Rear Sensor U	1	Fig.25
1176	024-53019-007	Wire Harness; Rear Sensor U	1	Fig.36

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1179	024-53021-001	Wire Harness; Rear Motor U	1	Fig.15
1180	024-53021-001	Wire Harness; Rear Motor U	1	Fig.20
1181	024-53021-001	Wire Harness; Rear Motor U	1	Fig.36
1182	024-53026-003	Wire Harness; Drum Drawer Junction	1	Fig.13
1183	024-53026-003	Wire Harness; Drum Drawer Junction	1	Fig.14
1184	024-53026-003	Wire Harness; D-Drawer Junction H	1	Fig.35
1185	024-53026-003	Wire Harness; D-Drawer Junction H	1	Fig.38
1186	024-53027-000	Wire Harness; Mid Feed H	1	Fig.16
1187	024-53027-107	Wire Harness; Mid Feed H	1	Fig.15
1188	024-53028-006	Wire Harness; PF Safety SW	1	Fig.3
1189	024-53029-002	Wire Harness; ML Sensor 2	1	Fig.25
1190	024-53030-108	*Wire Harness; D-Drawer H	1	Fig.13
1191	024-53030-108	*Wire Harness; D-Drawer H	1	Fig.14
1192	024-53030-108	Wire Harness; D-Drawer H	1	Fig.35
1193	024-53031-007	*Wire Harness; D-Drawer H; U	1	Fig.13
1194	024-53031-007	*Wire Harness; D-Drawer H; U	1	Fig.14
1195	024-53031-007	Wire Harness; D-Drawer H; U	1	Fig.35
1196	024-53034-006	Wire Harness; F-Safety SW	1	Fig.13
1197	024-53034-006	Wire Harness; F-Safety SW	1	Fig.14
1198	024-53034-006	Wire Harness; F-Safety SW	1	Fig.25
1199	024-53034-006	Wire Harness; F-Safety SW	1	Fig.38
1200	024-53035-002	Wire Harness; Front Upper	1	Fig.35
1201	024-53035-100	Wire Harness; Front Upper	1	Fig.3
1202	024-53035-100	Wire Harness; Front Upper	1	Fig.13
1203	024-53036-009	Wire Harness; FL Motor	1	Fig.13
1204	024-53036-009	Wire Harness; FL Motor	1	Fig.14
1205	024-53036-009	Wire Harness; FL Motor	1	Fig.35
1206	024-53036-009	Wire Harness; FL Motor	1	Fig.38
1207	024-53037-005	Wire Harness; MRV2 Joint	1	Fig.25
1208	024-53037-005	Wire Harness; MRV2 Joint	1	Fig.34
1209	024-53037-005	Wire Harness; MRV2 Joint	1	Fig.38
1210	024-53038-001	Wire Harness; Main FG2	1	Fig.38
1211	024-53038-206	Wire Harness; Main FG	1	Fig.7
1212	024-53039-008	Wire Harness; Main Motor	1	Fig.38
1213	024-53040-006	Wire Harness; M-M Safety SW	1	Fig.25
1214	024-53040-006	*Wire Harness; MM Safety Lead SW	1	Fig.31
1215	024-53040-006	*Wire Harness; MM Safety Lead SW	1	Fig.34
1216	024-53050-001	Wire Harness; Panel	1	Fig.35
1217	024-53050-001	Wire Harness; Panel	1	Fig.37
1218	024-53051-008	Wire Harness; TPH CTL Joint	1	Fig.25
1219	024-53051-008	Wire Harness; TPH CTL Joint	1	Fig.37
1220	024-53054-007	Wire Harness; Printer	1	Fig.37
1221	024-53056-000	Wire Harness; D-Drawer Junction H; U	1	Fig.38
1222	024-53057-006	Wire Harness;FB Pulse Motor	1	Fig.24
1223	024-53060-007	Wire Harness; Main Motor TD	1	Fig.7
1224	024-53061-003	Wire Harness; Main Motor TD EU	1	Fig.7
1225	024-55001-008	Fixed Shaft; Mid	2	Fig.16
1226	024-55002-004	Fixed Plate; Drive Joint	1	Fig.16
1227	024-55004-007	Suction Plate; Mid	1	Fig.16
1228	024-55005-003	*Mid Feed Plate	1	Fig.16
1229	024-55006-000	*Flap	1	Fig.16
1230	024-55008-002	*Drive Shaft Mid	1	Fig.16
1231	024-55009-009	*Stopper; Feed Plate	1	Fig.16
1232	024-55010-007	*Shaft;Driven	1	Fig.16

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1235	024-55014-002	*Spring; Flapper Open F	1	Fig.16
1236	024-55015-009	*Coupling	2	Fig.16
1237	024-55016-005	Lever; Joint Release	1	Fig.16
1238	024-55017-001	Spring; Coupling	1	Fig.16
1239	024-55018-008	*Spring; Flapper Open R	1	Fig.16
1240	024-55030-008	*Suction Box	2	Fig.16
1241	024-55500-004	*Flap Base Plate	1	Fig.16
1242	024-55506-002	*Flap Lever	1	Fig.16
1243	024-55507-009	*Flap Spring	1	Fig.16
1244	024-55508-005	*Flap Rack	1	Fig.16
1245	024-55509-001	*Flap-Cam Gear	2	Fig.16
1246	024-55510-000	*Bracket; Motor	1	Fig.16
1247	024-55511-006	*Gear; Main Cam	1	Fig.16
1248	024-55801-004	*Wire Harness; Mid Feed U	1	Fig.16
1249	024-55802-000	*Wire Harness; M-Feed Sensor	1	Fig.16
1250	024-75000-059	MECHA-CNTL-PCB; SU	1	Fig.36
1251	024-75000-059	MECHA-CNTL-PCB; SU	1	Fig.38
1252	024-75061-058	Drum Body A3	1	Fig.10
1253	024-75063-050	Drum Body LD	1	Fig.10
1254	024-75065-053	1st Master Removal Unit (Fig26-Fig27 1-49)	1	Fig.30
1255	024-75066-050	2nd Master removal Unit (Fig29-Fig30)	1	Fig.33
1256	024-75067-056	*TPH Assy; A3 (28-31,34-42)	1	Fig.26
1257	024-75069-059	Guide Roll Release Unit (1-8)	1	Fig.5
1258	024-75070-057	*Cutter Unit Assy (26-28)	1	Fig.28
1259	024-75071-053	Suction Unit (1-45)	1	Fig.17
1260	024-75072-050	Stripper Unit (41-63)	1	Fig.8
1261	024-75073-056	Squeegee Unit Assy; A3 (17-32)	1	Fig.12
1262	024-75076-055	*Write Roller Assy;A3 (13-15)	1	Fig.28
1263	024-75078-058	Pressure Roller Unit A3 Assy (1-7)	2	Fig.8
1264	024-75082-055	Air Pump Assy (24-39)	2	Fig.15
1265	024-75083-051	*Master Roll Holder; A3 Assy (41-51)	1	Fig.27
1266	024-75085-054	Main Motor Assy (37-40)	1	Fig.7
1267	024-75086-050	*M-M Upper Unit Assy (1-7,9-12,14-26,43-63)	1	Fig.26
1268	024-75088-053	Pressure CTL Unit (1-11)	2	Fig.6
1269	024-75089-050	PF Tray Assy (1-30)	1	Fig.4
1270	024-75090-058	Brake Unit (1-6)	1	Fig.7
1271	024-75091-054	Horizontal Motor Unit Assy (17-48)	1	Fig.13
1272	024-75091-054	Horizontal Motor Unit Assy (17-48)	1	Fig.14
1273	024-75092-050	Master Making Unit (Fig22-Fig24)	1	Fig.26
1274	024-75094-053	Mid Feed Unit (1-33)	1	Fig.16
1275	024-75095-050	Vertical Drive Unit (9-17)	1	Fig.7
1276	024-75096-056	Print Position CTL Unit (27-36)	1	Fig.7
1277	024-75097-052	Second PF Motor Unit (26-30)	1	Fig.6
1278	024-75098-059	Paper Receive Tray Unit (1-26)	1	Fig.18
1279	024-75099-055	Master Disposal Box Assy (1-6)	1	Fig.29
1280	024-75099-055	Master Disposal Box Assy (1-6)	1	Fig.32
1281	024-75100-053	Clamp Plate Base Assy (20-29)	1	Fig.10
1282	024-75104-059	*Pressure Roller A3 (20)	1	Fig.8
1283	024-75122-006	Scanner Unit ; 600C M III (Fig21-22)	1	Fig.23
1284	024-75123-002	Scanner Unit ; 600C inch II (Fig21-22)	1	Fig.23
1285	030-12112-008	Spring; Pressure Solenoid	2	Fig.6
1286	030-12114-000	Lever; Pressure Solenoid	2	Fig.6
1287	030-12235-100	Bracket;Main Motor Shaft	1	Fig.5
1288	030-14124-003	*Slider R; Paper Guide	1	Fig.4

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1291	030-14130-003	*Lock B; Paper Guide	2	Fig.4
1292	030-14133-002	*Collar; Slide Rack; P-F-T	2	Fig.4
1293	030-14342-108	Support Plate B; Upper Limit	1	Fig.2
1294	030-14346-006	Upper Limit ADJ. Screw	1	Fig.2
1295	030-14347-002	Base; Upper Limit ADJ. Screw	1	Fig.2
1296	030-14521-002	*Fixed Block	1	Fig.8
1297	030-15249-004	*Roller (Inner); Transfer Belt	8	Fig.16
1298	030-15249-004	*Roller (Inner); Transfer Belt	3	Fig.17
1299	030-16404-003	Ink Distributor	1	Fig.11
1300	030-16820-001	Connector Spring	2	Fig.9
1301	030-19131-008	*Spring Catch	2	Fig.33
1302	030-19205-001	*Support; Clamp Worm	1	Fig.3
1303	030-19205-001	**Support; Clamp Worm	1	Fig.26
1304	030-19205-001	*Support; Clamp Worm	1	Fig.28
1305	030-19205-001	*Support; Clamp Worm	1	Fig.31
1306	030-19205-001	*Support; Clamp Worm	1	Fig.34
1307	030-19205-001	*Support; Clamp Worm	1	Fig.34
1308	033-15129-000	*Wire Saddle ; RLMC-05T-V0	1	Fig.23
1309	035-14303-001	*Rubber Roller;Pick UP	2	Fig.2
1310	045-28006-006	**TPH 303R14	1	Fig.26
1311	045-30008-008	Bracket; Flat Cable Guide	1	Fig.21
1312	045-30008-008	Bracket ; Flat Cable Guide	1	Fig.23
1313	045-30100-001	*Lens Assy	1	Fig.21
1314	045-30101-008	*Plastic Bearing ; RBB080160F	2	Fig.24
1315	045-50008-004	*CCD Unit; PBA 600M	1	Fig.21
1316	045-50082-000	Power Supply ; 18-HWW	1	Fig.36
1317	045-53001-000	Wire Harness; FB Upper	1	Fig.21
1318	045-53001-000	Wire Harness; FB Upper	1	Fig.22
1319	045-53014-005	*Wire Harness; FB Pulse Motor	1	Fig.22
1320	045-75307-154	*TPH Assy; A3 H(28-31,34-42)	1	Fig.26
1321	045-97000-001	Scanner Unit; 600M II (Fig 18, Fig 19)	1	Fig.21
1322	045-97001-008	Scanner Unit; 600HB (Fig 18, Fig 19)	1	Fig.21
1323	046-30019-007	*Belt;ST1116040	1	Fig.24
1324	046-30023-004	*Bracket; BKT-MOT-64B	1	Fig.24
1325	046-30024-000	*Belt;ST1173040	1	Fig.24
1326	046-30027-000	*Sponge; SPNG-MIR2	1	Fig.24
1327	046-30038-001	*Cover ; CVR-OPT	1	Fig.23
1328	046-30042-009	Wire Harness; ASM-Size Sensor M II	1	Fig.23
1329	046-30043-005	Wire Harness; ASM-Size Sensor inch II	1	Fig.23
1330	046-30044-001	*Assy ; ASY-CR2-64(21-30)	1	Fig.24
1331	046-30045-008	*Bracket; K-BKT-MOT-S	1	Fig.24
1332	046-30049-003	*Wire Harness; ASM-MAIN-I/F-65	1	Fig.23
1333	046-30051-008	Base Plate ; PLT-AP5	1	Fig.23
1334	046-30062-000	**Sponge; GID-FR	4	Fig.23
1335	046-30063-006	**Sponge; GID-S	5	Fig.23
1336	046-30064-002	**Slide Guide ; BUSH-SLIDE-64	4	Fig.24
1337	046-30065-009	*Clip ; CLIP050140B	1	Fig.24
1338	046-30066-005	*Washer ; WAS-082-120-050PW	1	Fig.24
1339	046-30067-001	*Assy ; S-FRM-UP-64(6-13)	1	Fig.23
1340	046-30069-004	*Assy ; ASY-CRG1-64(7-20)	1	Fig.24
1341	046-30070-002	*Assy ; S-PLY-DRIVE(31-32)	1	Fig.24
1342	046-53008-002	Wire Harness; FB Upper	1	Fig.23
1343	046-53008-002	Wire Harness; FB Upper	1	Fig.24
1344	046-75056-000	*Original Stopper Assy(1-5)	1	Fig.23

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1347	444-05001-001	V-5F930DN	1	Fig.2
1348	444-05001-001	V-5F930DN	1	Fig.3
1349	444-10003-004	Micro SW; AM50031A431F1	1	Fig.35
1350	444-30008-002	Sensor; LG-248NI1	3	Fig.2
1351	444-30008-002	LG-248NL1	3	Fig.3
1352	444-30008-002	*Sensor; LG-248NI1	5	Fig.5
1353	444-30008-002	*Sensor; LG-248NI1	2	Fig.6
1354	444-30008-002	*Sensor; LG-248NI1	1	Fig.11
1355	444-30008-002	*Sensor; LG-248NI1	3	Fig.13
1356	444-30008-002	*Sensor; LG-248NI1	3	Fig.14
1357	444-30008-002	*Sensor; LG-248NI1	1	Fig.16
1358	444-30008-002	*Sensor; LG-248NI1	2	Fig.17
1359	444-30008-002	*Sensor; LG-248NI1	2	Fig.19
1360	444-30008-002	Sensor; LG-248NI1	3	Fig.25
1361	444-30008-002	**Sensor; LG-248NI1	1	Fig.26
1362	444-30008-002	*Sensor;LG-248NI1	1	Fig.27
1363	444-30008-002	*Sensor;LG-248NI1	2	Fig.28
1364	444-30008-002	*Sensor; LG-248NI1	1	Fig.30
1365	444-30008-002	*Sensor; LG-248NI1	2	Fig.31
1366	444-30008-002	*Sensor; LG-248NI1	1	Fig.33
1367	444-30008-002	*Sensor; LG-248NI1	3	Fig.34
1368	444-30008-100	*Sensor; LG-248NI1	2	Fig.21
1369	444-30008-100	*Sensor; LG-248NI1	1	Fig.23
1370	444-32006-007	Sensor (Send); OF-11T-N23	1	Fig.8
1371	444-32007-003	Sensor (Rcv); OF-11R1-N23	1	Fig.8
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1373	444-33003-001	*Sensor; ON-171-A8	1	Fig.27
1374	444-33005-004	*Sensor; PS-117ND1	2	Fig.4
1375	444-39000-004	*Sensor; E-3674	1	Fig.28
1376	444-41003-002	*Sensor;OS-RS04Y01	1	Fig.30
1377	444-41003-002	*Sensor;OS-RS04Y01	1	Fig.33
1378	444-42021-004	Sensor ; KH0686-10	1	Fig.8
1379	444-42022-000	Sensor; KH0686-11	1	Fig.8
1380	444-42029-005	*Sensor (Send); KH0854-00	1	Fig.27
1381	444-42030-003	**Sensor (Rcv); KH0854-01	1	Fig.26
1382	444-43001-302	Sensor;KH0726-00	1	Fig.25
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1386	444-59003-000	RF-Tag PCB	1	Fig.35
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1390	488-00048-004	Power Cord; 220V EU (L)	1	Fig.36
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1395	490-31011-000	*Motor; X03-42D4-050	1	Fig.13
1396	490-31011-000	*Motor; X03-42D4-050	1	Fig.14
1397	490-33015-002	*Motor; PM42L-048-ZVS6	1	Fig.17
1398	490-33015-002	*Motor; PM42L-048-ZVS6	1	Fig.27
1399	490-33015-002	*Motor; PM42L-048-ZVS6	2	Fig.28
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1408	490-50010-006	*Solenoid; TDS-08A-4104	1	Fig.13
1409	490-50010-006	*Solenoid; TDS-08A-4104	1	Fig.14
1410	490-51018-000	MC-10-25	1	Fig.2
1411	490-52000-008	*OPB10N	1	Fig.7
1412	492-00001-108	Counter	2	Fig.35
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1415	600-50046-004	*Bearing;Flaw BC6-12ZZA	2	Fig.16
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1417	600-50057-006	*Bearing;Flaw678 ZZA	2	Fig.16
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1419	601-10195-004	Bearing; DDLF-1910ZZR	2	Fig.8
1420	601-10228-000	*Bearing;6900ZZNR	2	Fig.28
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1422	607-10003-001	Metal;F16X22/19X6;26X2	4	Fig.8
1423	607-10005-004	**Metal;F8x10x3;11.2x0.6	2	Fig.26
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1425	607-10008-003	*Metal;F10X14X10;18X2	2	Fig.26
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1427	607-13000-402	**Metal;F6X10/9X6;12 X 1.5	2	Fig.26
1428	607-13000-402	*Metal;F6X10/9X6;12 X 1.5	2	Fig.30
1429	607-15000-000	Metal; F8X13/12X5;16X2	1	Fig.2
1430	607-15000-000	Metal ; F8X13/12X5;16X2	1	Fig.3
1431	607-15000-000	Metal; F8X13/12X5;16X2	4	Fig.15
1432	607-15000-000	Metal F8X13/12X5;16X2	2	Fig.16
1433	607-15000-000	*Metal F8X13/12X5;16X2	2	Fig.31
1434	607-15000-400	*MetalF8X12/11X10;15X2	2	Fig.31
1435	607-15000-400	*Metal; F8X12/11X10; 15X2	2	Fig.33
1436	607-15001-503	Metal; F8X12/10.8X14; 16X2	1	Fig.2
1437	607-15005-002	*Metal; F8X10X8; 12X1.5	2	Fig.28
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1440	607-16001-000	Metal;F10X15/14X6;18X2	2	Fig.8
1441	607-16001-000	*Metal;F10X15/14X6;18X2	2	Fig.31
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1448	611-90012-009	*Pulley; P70-2GT-5	1	Fig.28
1449	611-90016-004	*Pulley; P18S2M6	1	Fig.17
1450	611-90017-000	Pulley; P60-2GT-9	1	Fig.6
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1452	612-03107-004	*Gear;M1X80X10	2	Fig.15
1453	612-10002-005	*Gear;M1.25X12	1	Fig.30
1454	612-10004-008	*Gear;M1.25X12X7	1	Fig.30
1455	612-10006-000	*Gear;M0.8X60+M0.8X16	1	Fig.28
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1460	612-10026-001	Gear;M1X45X6	1	Fig.12
1461	612-10027-008	*Gear;M0.8X19X4	1	Fig.12
1462	612-10028-004	*Gear;M0.8X43X3	1	Fig.12
1463	612-10030-009	Gear; M1X14	1	Fig.16
1464	612-10035-000	*Gear;M0.5X21X6	1	Fig.17
1465	612-10036-007	*Gear; M1X20X7	1	Fig.4
1466	612-10037-003	*Gear;M0.8X65X6	1	Fig.13
1467	612-10037-003	*Gear;M0.8X65X6	1	Fig.14
1468	612-10038-000	*Gear;M0.8X41X6	1	Fig.13
1469	612-10038-000	*Gear;M0.8X41X6	1	Fig.14
1470	612-10039-006	*Gear;M1X72X6	1	Fig.4
1471	612-10040-004	*Gear;M1X71X14	1	Fig.31
1472	612-10040-004	*Gear;M1X71X14	1	Fig.34
1473	612-10041-000	*Gear; M1.25X16X7	1	Fig.33
1474	612-10042-007	*Gear;M1.25X13X6	1	Fig.30
1475	612-10044-000	*Gear; M1X16+M0.8X42	1	Fig.7
1476	612-10045-006	*Gear; M1X60+M1X18	1	Fig.7
1477	612-10046-002	*Gear; M1X32X10	1	Fig.7
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1479	612-10104-002	*Gear;M0.8X16X5	1	Fig.28
1480	612-10105-009	*Gear;M0.8X16X4	1	Fig.28
1481	612-10106-005	*Gear;M0.8X34X4	1	Fig.28
1482	612-10203-000	*Gear;M0.8X60X7	1	Fig.27
1483	612-10203-000	*Gear;M0.8X60X7	1	Fig.28
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1485	612-11103-000	*Gear; M0.8X15X7	1	Fig.34
1486	612-11300-000	GEAR;M0.8X34X8.5	2	Fig.2
1487	612-12103-003	*Gear; M1X16X3.2	1	Fig.4
1488	612-12208-107	Gear;M1X28X8	1	Fig.6
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1490	612-16018-000	Gear; M1X70X22	1	Fig.5
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1493	612-16025-104	*Gear; M1X54X22	1	Fig.7
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1506	612-80008-000	**Gear; M0.8X20+M0.8X14	1	Fig.26
1507	612-80011-001	*Gear; M0.8X23+M0.8X14	1	Fig.3
1508	612-80012-008	*Gear; M0.8X30+M0.8X14	1	Fig.3
1509	612-80013-004	*Gear; M0.8X29+M1X14	1	Fig.3
1510	612-80018-006	*Gear;M0.8X36+M0.8X18	2	Fig.28
1511	612-80019-002	*Gear;Mx0.5X89+M0.8X34	1	Fig.28
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1515	612-80024-006	*Gear;M0.8X61+M1.25X12	1	Fig.31
1516	612-80024-006	*Gear;M0.8x61+M1.25X12	1	Fig.34
1517	612-80025-002	*Gear;M1.25x16+M1.25X14	1	Fig.31
1518	612-80025-002	*Gear;M1.25X16+M1.25X14	1	Fig.33
1519	612-80030-006	*Gear;Mx0.5X89+M0.8X26	1	Fig.27
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1527	612-81304-002	*Gear; M0.8X16+M0.8X36	1	Fig.14
1528	612-81401-008	*Gear; M0.8X17+M0.8X49	1	Fig.5
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1548	635-10006-005	*Stepped Screw;F5X10.8;M3X3	1	Fig.33
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1558	635-17624-006	*Stepped Screw;6X2.2;M4X2.5	2	Fig.8
1559	635-17624-006	*Stepped Screw;6X2.2;M4X2.5	2	Fig.16
1560	635-17634-001	Stepped Screw;F6X3;M4X4	2	Fig.12
1561	635-17814-000	Stepped Screw; 8X1.7;M4X4.3	1	Fig.2
1562	635-17824-005	Stepped Screw;F8X2.3;M4X4.4	4	Fig.2
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1564	635-18513-003	*Stepped Screw;F5X1.5;M3X3	1	Fig.34
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1574	660-05000-018	Magnet Catch;SM-50P	1	Fig.40
1575	660-05105-006	Door Catch	1	Fig.40
1576	660-05106-002	Cover Catch	1	Fig.40
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1581	665-00310-007	FFC Clamp; FC-45	1	Fig.23
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1583	665-02043-006	Wire Saddle;LWS-1316	1	Fig.25
1584	665-02043-006	**Wire Saddle;LWS-1316	2	Fig.26
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1590	665-02044-002	Wire Saddle;LWS-0711	1	Fig.12
1591	665-02044-002	*Wire Saddle;LWS-0711	1	Fig.16
1592	665-02044-002	*Wire Saddle;LWS-0711	1	Fig.28
1593	665-02044-002	*Wire Saddle;LWS-0711	2	Fig.31
1594	665-02044-002	*Wire Saddle;LWS-0711	3	Fig.34
1595	665-02044-002	Wire Saddle;LWS-0711	8	Fig.35
1596	665-02044-002	Wire Saddle;LWS-0711	2	Fig.36
1597	665-02044-002	Wire Saddle;LWS-0711	8	Fig.37
1598	665-02055-004	Wire Saddle;LWS-2218	6	Fig.36
1599	665-02055-004	Wire Saddle;LWS-2218	5	Fig.37
1600	665-02901-002	Power Band T10	4	Fig.15
1601	665-03001-005	SS-15N (170mm)	1	Fig.38
1602	665-04002-005	Square Bushing	1	Fig.35
1603	665-04002-005	Square Bushing;SB-4025	1	Fig.37
1604	665-04054-005	*Square Bushing; SB-2718	1	Fig.7
1605	665-04054-005	Square Bushing;SB-2718	1	Fig.9
1606	665-04054-005	Square Bushing;SB-2718	2	Fig.19
1607	665-04054-005	Square Bushing;SB-2718	1	Fig.35
1608	665-04054-005	Square Bushing;SB-2718	4	Fig.37
1609	665-04055-001	SB-6025	1	Fig.19
1610	665-04055-001	Square Bushing;SB-6025	2	Fig.37
1611	665-04068-006	*Edging Saddle;TSB-1909L	1	Fig.13
1612	665-04068-006	*Edging Saddle;TSB-1909L	1	Fig.14
1613	665-04068-006	*Edging Saddle;TSB-1909L	1	Fig.28
1614	665-04068-006	Edging Saddle;TSB-1909L	2	Fig.35
1615	665-04068-006	Edging Saddle;TSB-1909L	1	Fig.36
1616	665-04069-002	Edging Saddle;TSB-3027L	1	Fig.36
1617	665-04069-002	Edging Saddle;TSB-3027L	1	Fig.37
1618	665-21801-008	*Wire Saddle;LWS-0711	1	Fig.17
1619	X-530	*Pin; F2x14	4	Fig.33
1620	N/A	**Frame; Frm-Upper; Scanner	1	Fig.23
1621	N/A	**Sponge; Spng-Pg-1	2	Fig.23
1622	N/A	**Tape-Frm-Upper-Scanner 125	6	Fig.23
1623	N/A	**Mylar; Mlr-Frame-U; Scanner	2	Fig.23
1624	N/A	**MLR-GUIDE	3	Fig.23

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No.	Part No.	Part Name	Q'ty	Page
1625	N/A	**Stage Glass; Gls-Platen	1	Fig.23
1626	N/A	**Shading Plate;E-20	1	Fig.23
1627	N/A	**Tape-Frm-U; Scanner	3	Fig.23
1628	N/A	*Frame Assy ; Lower 64	1	Fig.24
1629	N/A	**Frame; Carriage 1; Frm-Cr1	1	Fig.24
1630	N/A	**Mirror; Carriage 1; Mir-1	1	Fig.24
1631	N/A	**Adj. Bracket Rear; BKT-ADJ-CR1	1	Fig.24
1632	N/A	**Plate Spring; Mirror 1; Spr-Mir-1	2	Fig.24
1633	N/A	**Sponge; Mirror 1; Spng-Mir	2	Fig.24
1634	N/A	**Adj. Bracket Front; BKT-ADJ-CR1-F	1	Fig.24
1635	N/A	**Guide Bracket; Guide-Ffc-Cr1	1	Fig.24
1636	N/A	**Frame Carriage ; FRM-CRG2-64	1	Fig.24
1637	N/A	**Sponge; SPNG-MIR2	4	Fig.24
1638	N/A	**Mirror 2; Carriage 2	2	Fig.24
1639	N/A	**Spring Plate ; SP-CRG2	4	Fig.24
1640	N/A	**Base Plate ; BASE-CRG2	1	Fig.24
1641	N/A	**Bracket Rear; Pulley; K-DV-R	1	Fig.24
1642	N/A	**Pulley ; DV-19-H5	4	Fig.24
1643	N/A	**Guide Pulley; Ply-Turn	1	Fig.24
1644	N/A	**Bracket Front;Pulley; BKT-DV-CR2-F	1	Fig.24
1645	N/A	**Pulley Drive Shaft ; SFT-DRIVE-64	1	Fig.24
1646	N/A	**Pulley; PLY-DRIVE	2	Fig.24
1647	-	-	-	Fig.21
1648	-	-	-	Fig.21
1649	-	*RLMC-05TV0	6	Fig.21
1650	-	*EDS-0607M	1	Fig.21
1651	-	*Washer; WAS-082-120-050PW	1	Fig.22
1652	-	*RLMC-05T V0	1	Fig.22
1653	-	Panel Unit ;MZ Pic (1-21)	1	Fig.35
1654	-	Panel Unit ;MZ Eng (1-21)	1	Fig.35
1655	-	Panel Unit ;MZ Ch (1-21)	1	Fig.35
1656	-	*RLMC-05TV0	6	Fig.19
1657	-	*EDS-0607M	1	Fig.19